

Important Instruction

Subject: Installation of Foot Pedal Bracket

Use With: Machines I18-120VT, I18-140VT, I25-120VT, I25-140VT and I25-140AVT

Installation of Foot Pedal Bracket

This instruction is applicable for:

I18-120VT	I18-140VT	I25-120VT
I25-140VT	I25-140AVT	

Installation of Foot Pedal Bracket

1. Remove the 4 tiny round plastic pieces under the black pedal.



Figure 1

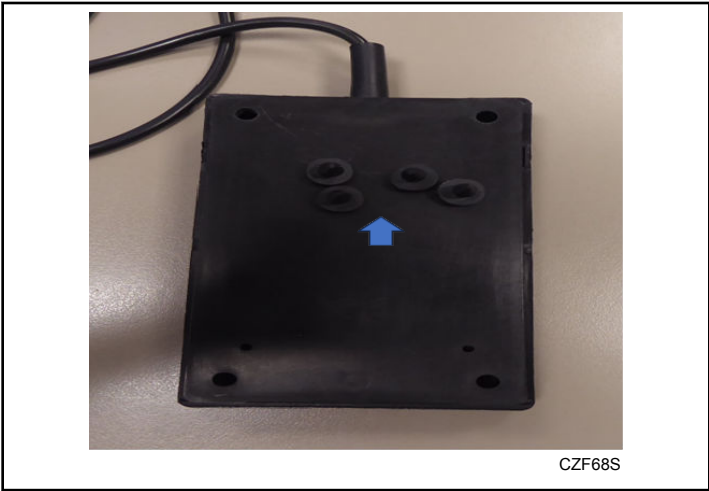


Figure 2

2. Identify the 3 types of pieces in the photo together

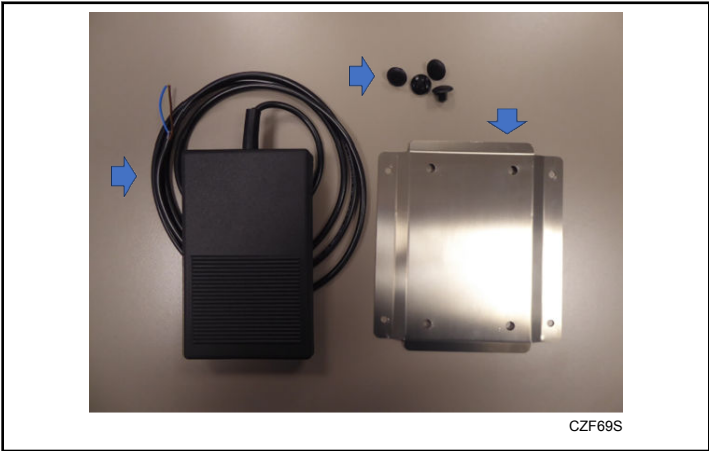


Figure 3

3. Align the 4 holes on the underside of the black pedal with the 4 holes on the gray metal part.

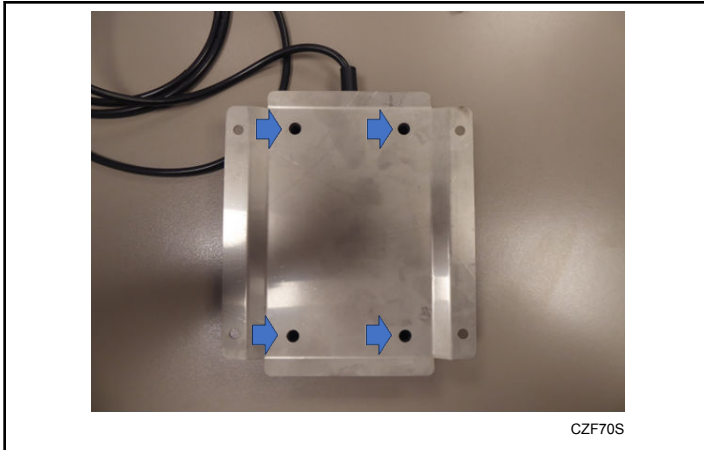


Figure 4



Figure 7 Top view

4. Insert, by hand pressing, the round plastic fixing into the aligned holes.

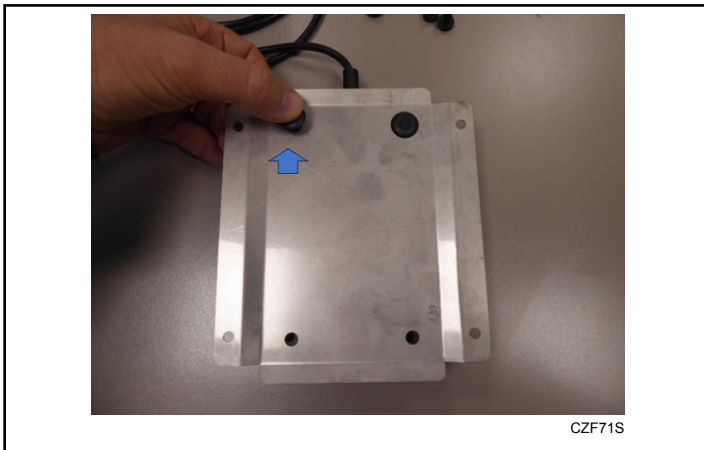


Figure 5

6. For floor mounting, use the 4 holes on the sides of the gray metal part to mark the fixing points to the floor.

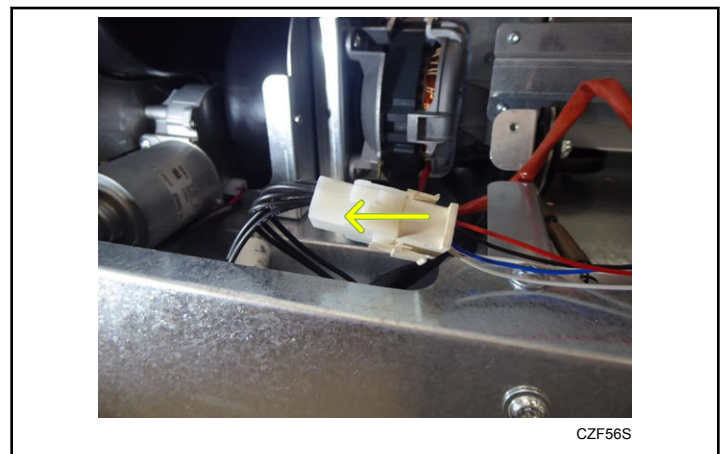


Figure 8

5. When all steps are completed, the top and bottom images of the product will look like this.

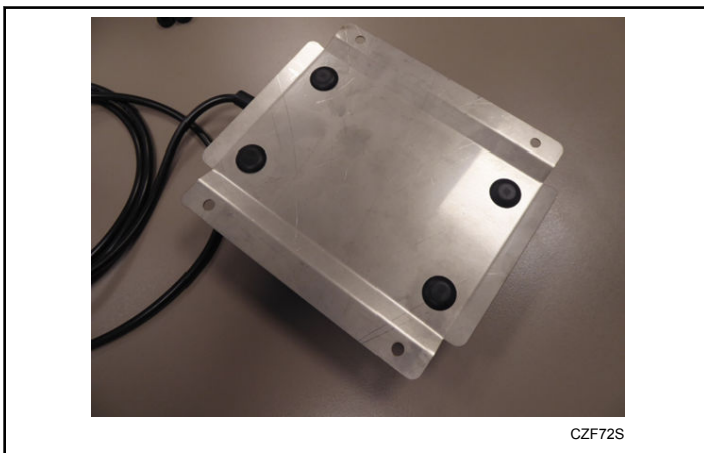


Figure 6 Bottom view