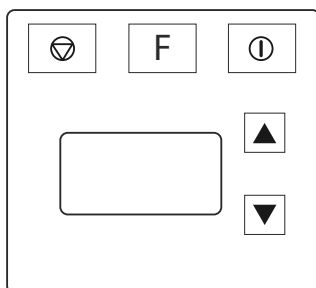


**320 mm, 500 mm, and 800 mm FC Ironer
Standard Models; 800 mm FC Ironer Models
with Return Feed; 800 mm FC Ironer Models
with Integrated Feeder and Folder; 800 mm
FC Ironer Models with Integrated Feeder and
Folder with Prep for Crossfolder and Stacker**

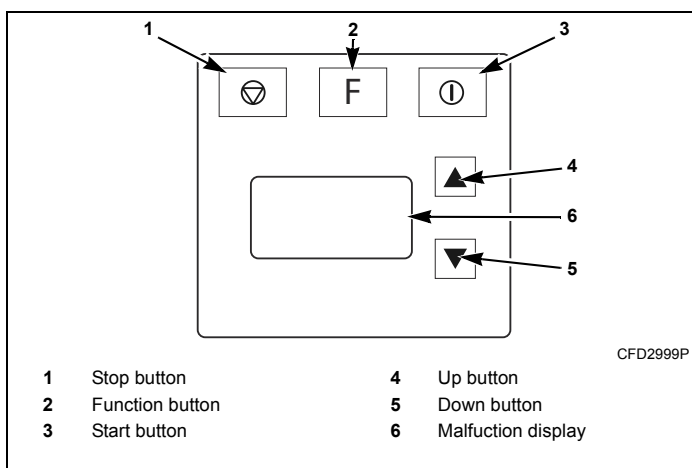
**Keypad
Programming Guide**



CFD2999P

Keypad Definitions
Navigating the Menu
Entering the Manual Programming Mode
Exiting the Manual Programming Mode
Error Codes
Programmable Options

Keypad Definitions



CFD2999P

Navigating the Menu

1. Use the UP and DOWN keys to navigate the menu.
2. A solid-colored arrow pointing to a menu item means the item can be activated. To activate a menu item, press the FUNCTION key.
3. List-type items: use the UP and DOWN keys to change the value of an item. To complete the procedure, press FUNCTION.
4. Number-type items: to change the value of the digit where the underscore is flashing, press the FUNCTION key; to move to the next or previous digit, press the UP and DOWN keys. When all digits have been set, press the START key.
5. Certain menu items have to be confirmed before their value is changed. To confirm an action, activate the item in question by pressing the FUNCTION key and then press "Yes" to confirm the action or "No" to cancel the action. Press the FUNCTION key to close the confirmation dialogue.

Entering the Manual Programming Mode

1. Press and hold the FUNCTION key.
2. Press briefly and immediately release the STOP key.
3. Release the FUNCTION key (soon after the STOP key has been released).

Exiting the Manual Programming Mode

1. To exit, navigate to the last item on the menu and press FUNCTION to activate.

Error Codes

Display	Description	Cause/Action
1	Safety thermostat error T > 210°	The machine is in operation, the heating is off. The error is displayed (and cannot be cancelled) for the entire period of time for which the safety thermostat function is active.
2	Exceeding the cylinder temperature – temperature over T = 200°C	The machine is in normal operation, the heating is off.
3	Exceeding the cylinder temperature – temperature over T = 80°C when the machine is stopped	The machine is stopped, the heating is switched off. In order to remove the error from the display, it is necessary to restart the machine operation with the START button.
4	Fan motors overloaded	
5	Temperature sensor short-circuited	The machine is in operation, the heating is off. The machine can be switched off by the main switch only.
6	Temperature sensor disconnected	The machine is in operation, the heating is off. The machine can be switched off by the main switch only.
7	Drive (frequency inverter) error	The machine might be in operation, the heating is off.
8	Faulty function of underpressure (vacuum) sensors / value of the exhaust system resistance exceeds the limit value	The machine might be in operation, the heating is off.
9	Error of the burner ignition unit or fault of the electric heating contactors.	The machine is in operation, the heating is off. In some cases, the error is displayed permanently and cannot be cancelled.
10	Faulty function of the finger protection safety bar at the machine start up	The keyboard is locked, machine is not in operation. The only operation that can be executed is switching the machine off. After the safety bar has been repaired, the machine can be restarted.
11	Faulty function of the speed sensor	The machine is in operation, the linen-folding process not.
12	The number of steam heating cycles is reaching the limit value or the value has already been exceeded	The machine is not in operation, when the error has been cancelled, the machine operation can be restarted in a normal manner.
13	Memory error	The machine might be in operation, the heating is off.
14	Flash memory error	The machine might be in operation, the heating is off.
15	Software error	The machine might be in operation, the heating is off.
20	Motors of the vacuum table fans overloaded	
21	Automatic feeder error	
22	Crosswise folding device or stacking device error	
35	Incorrect software version	The machine operation cannot be started.

Programmable Options			
Menu Item	Option Display	Default	Range
1. Config menu	Machine	180	List
	Width	160	List
	ResDef...	N/A	N/A
	Heating	Ele	Ele/Gas/Steam
	Type	OPL	OPL/Coin
	Pedal	No	No/Yes
	InpExt	None	None/Pedal/Feeder
	FrqInv... Menu		
	InvType	D720S	List
	LdParM...		
	LdParO...		
	LSTPrg...		
	Folding... Menu		
	OutSpd%	85	80-100
	OutSpU%	170	100-170
	FldRdct	0	0-20
	TblDist	445	300-500
	CrsFold... Menu		
	Velocit	51	10-99
	AskewVI	3	1-10
	LenCorr	76	1-100
	Fold2of3	98	1-199
	Fold3	21	0-99
	Fold2of2	36	1-99
	ConvTim	78	1-99
	Toffs L	0	-5 - +5
	Toffs M	0	-5 - +5
	Toffs R	0	-5 - +5
	TcorL %	100	80-120
	TcorM %	100	80-120
	TcorR %	100	80-120
	NROperH	Info	Info
	NRHeatH	Info	Info
	NRStmCy	Info	Info
	PRICE... Menu		
	COIN 1	5	
	COIN 2	10	
	CoinStar	5	
	TEM&SPE Menu		
	Temp	140	0-180
	Speed	3	1-6

Programmable Options			
Menu Item	Option Display	Default	Range
2. Install menu	LCD	6	0-25
	SensoSp		
	SSCode:...		
	SensoSp		No/Yes
3. Service menu	SW ver...		
	Faults...		
	View...		
	Clear?	No	No/Yes
	Tools...		
	Dg Inp...	Info	Info
	Input 1 - 21	Info	Info
	FInvPwr		Off/On
	ExtMON...		Off/On
	ExtMOff...		Off/On
	Dg Out...		
	Out 1-10,21		
	RTC...		
	setRTC...		
	Hour		
	Minute		
	Day		
	Month		
	Year		
	Stats...		
	Oper H		
	Heat H		
	ResetH		
	SteamCy		

NOTE: Refer to full Programming Manual for additional programming features.