

Cylinder Ironer

502 mm Diameter, 200 mm Width

Models with Front/Rear Output and With or Without Folder

Refer to Page 5 for Model Numbers

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Parts Ordering Information

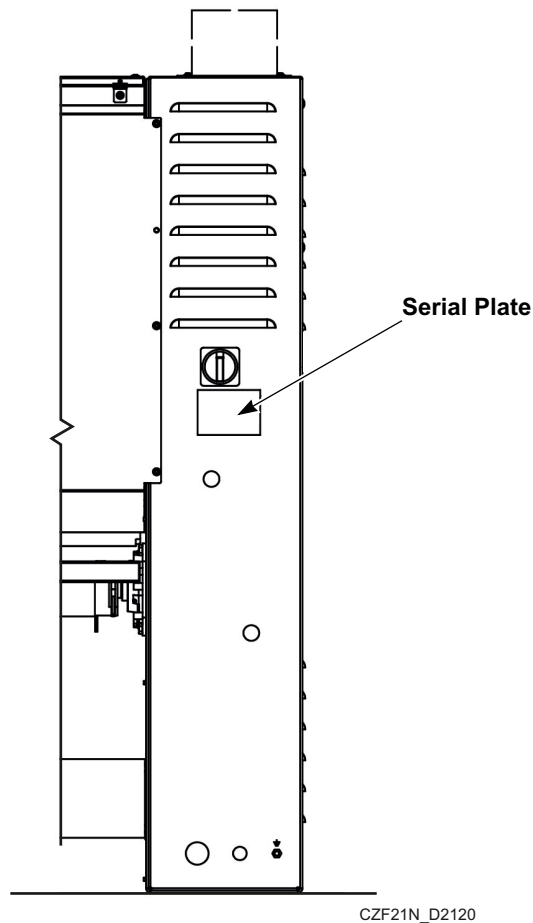
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).



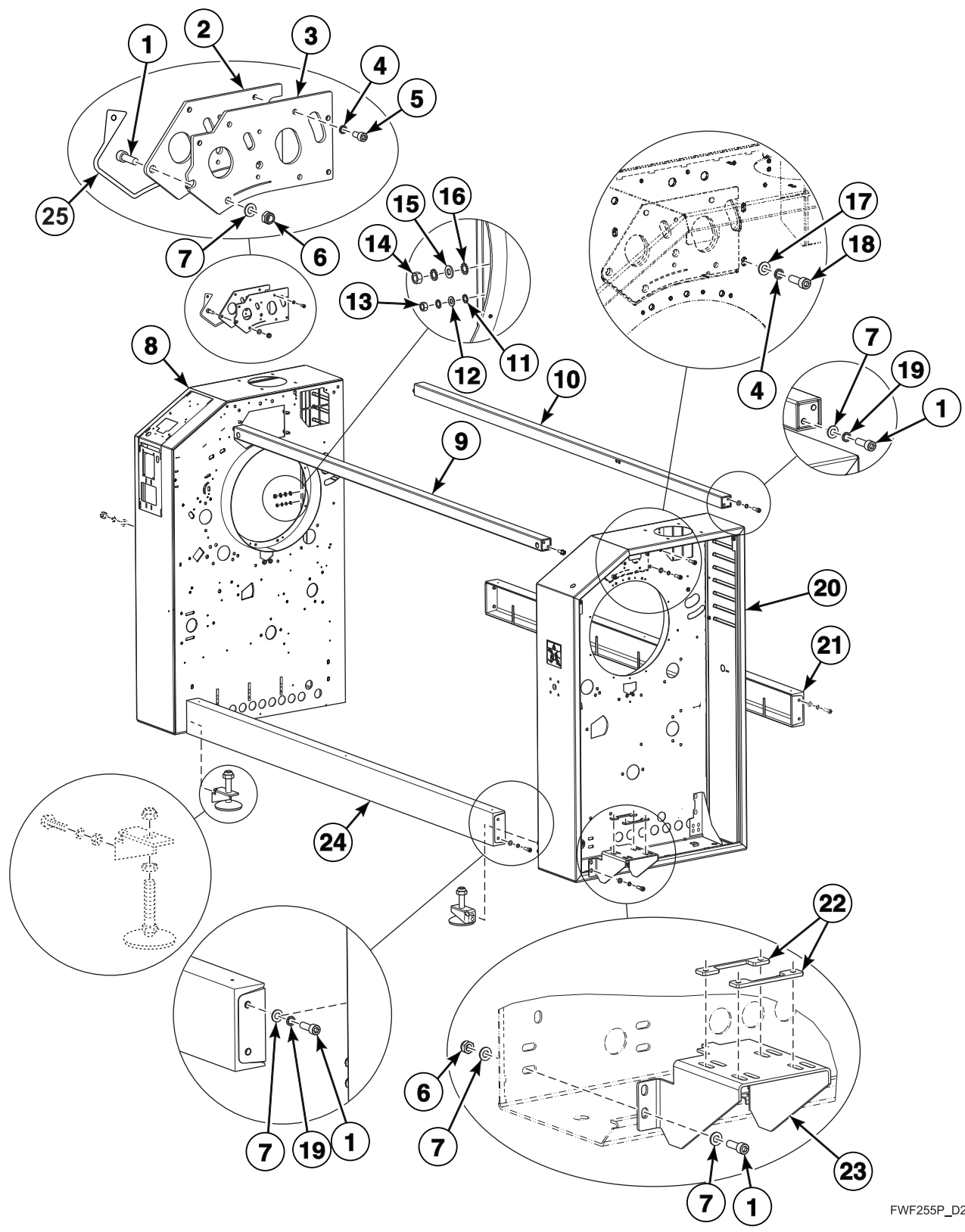
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Model Identification

Information in this manual is applicable to these ironer models:

FCIF2000/500_MCX_CONTROL	FCUF2000/500_MCX_CONTROL
FCIF5020_MCX_CONTROL	FCUF5020_MCX_CONTROL
FCIF50200C_MCX_CONTROL	FCUF50200C_MCX_CONTROL
FCIF50200H	FCUF50200H
FCIF50200N_MCX_CONTROL	FCUF50200N_MCX_CONTROL
FCIF50200U_MCX_CONTROL	FCUF50200U_MCX_CONTROL
FCIR2000/500_MCX_CONTROL	FCUR2000/500_MCX_CONTROL
FCIR50200C_MCX_CONTROL	FCUR50200C_MCX_CONTROL
FCIR50200H	FCUR50200H
FCIR50200N_MCX_CONTROL	FCUR50200N_MCX_CONTROL
FCIR50200U_MCX_CONTROL	FCUR50200U_MCX_CONTROL
FCLF50200C_MCX_CONTROL	IF50200_MCX_CONTROL
FCLF50200H	IF50-200_MCX_CONTROL
FCLF50200N_MCX_CONTROL	IR50-200_MCX_CONTROL
FCLF50200U_MCX_CONTROL	LSRA5020_MCX_CONTROL
FCLR50200C_MCX_CONTROL	LSRA5020_NON-BRAND_MCX_CONTROL
FCLR50200H	LSRP5020_MCX_CONTROL
FCLR50200N_MCX_CONTROL	LSRP5020_NON-BRAND_MCX_CONTROL
FCLR50200U_MCX_CONTROL	
FCNF50200C_MCX_CONTROL	
FCNF50200H	
FCNF50200N_MCX_CONTROL	
FCNF50200U_MCX_CONTROL	
FCNR50200C_MCX_CONTROL	
FCNR50200H	
FCNR50200N_MCX_CONTROL	
FCNR50200U_MCX_CONTROL	
FCPF5020_MCX_CONTROL	
FCPF50200C_MCX_CONTROL	
FCPF50200H	
FCPF50200N_MCX_CONTROL	
FCPF50200U_MCX_CONTROL	
FCPR50200C_MCX_CONTROL	
FCPR50200H	
FCPR50200N_MCX_CONTROL	
FCPR50200U_MCX_CONTROL	
FCSF2000/500_MCX_CONTROL	
FCSF5020_MCX_CONTROL	
FCSF50200C_MCX_CONTROL	
FCSF50200H	
FCSF50200N_MCX_CONTROL	
FCSF50200U_MCX_CONTROL	
FCSR2000/500_MCX_CONTROL	
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FCSR50200H	
FCSR50200N_MCX_CONTROL	
FCSR50200U_MCX_CONTROL	

Skeleton



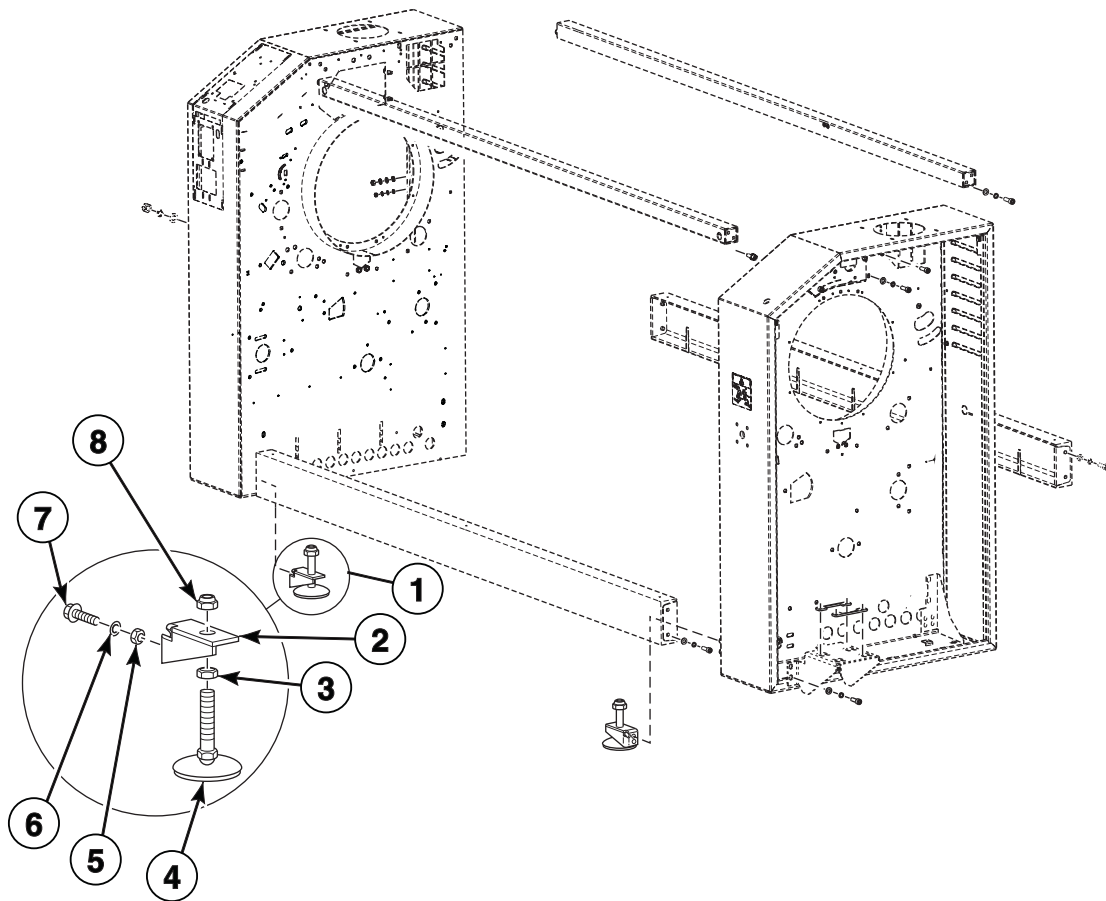
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Skeleton

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309912001030	Bolt	M10x30
2	SP525299	Input Unit Plate	Outer
3	SP525298	Input Unit Plate	Inner
4	SP311127000008	Washer	8
5	SP309912000815	Bolt	M8x16
6	SP310985000010	Nut	M10
7	SP311125000010	Washer	10.5
8	560919	Stand	Left; Includes items 1-7 and 11-16
9	SP512672	Front Beam	Top
10	SP512674	Rear Beam	Top
11	SP311679824006	Washer	M6
12	SP311125240006	Washer	6.4
13	SP310934240006	Nut	M6
14	SP310934240008	Nut	M8
15	SP311125240008	Washer	8.4
16	SP311679824008	Washer	M8
17	SP525284	Washer	8x21x4
18	SP525282	Bolt	M8x25
19	SP311127000010	Washer	10
20	SP525296	Stand	Right; Includes items 1-7, 17 and 18
21	SP507688	Beam	
22	SP509078	Threaded Plate	
23	SP507639	Gearbox Brace	
24	SP507693	Beam	
25	571235	Insert Unit Board Cover	Left and Right stand; 2 pcs needed; Starting Serial No: 520IF000328QS, 520IR000195QY

Leveling Legs

Models Starting Serial Nos. 520IR000192MH and 520IF000324MK

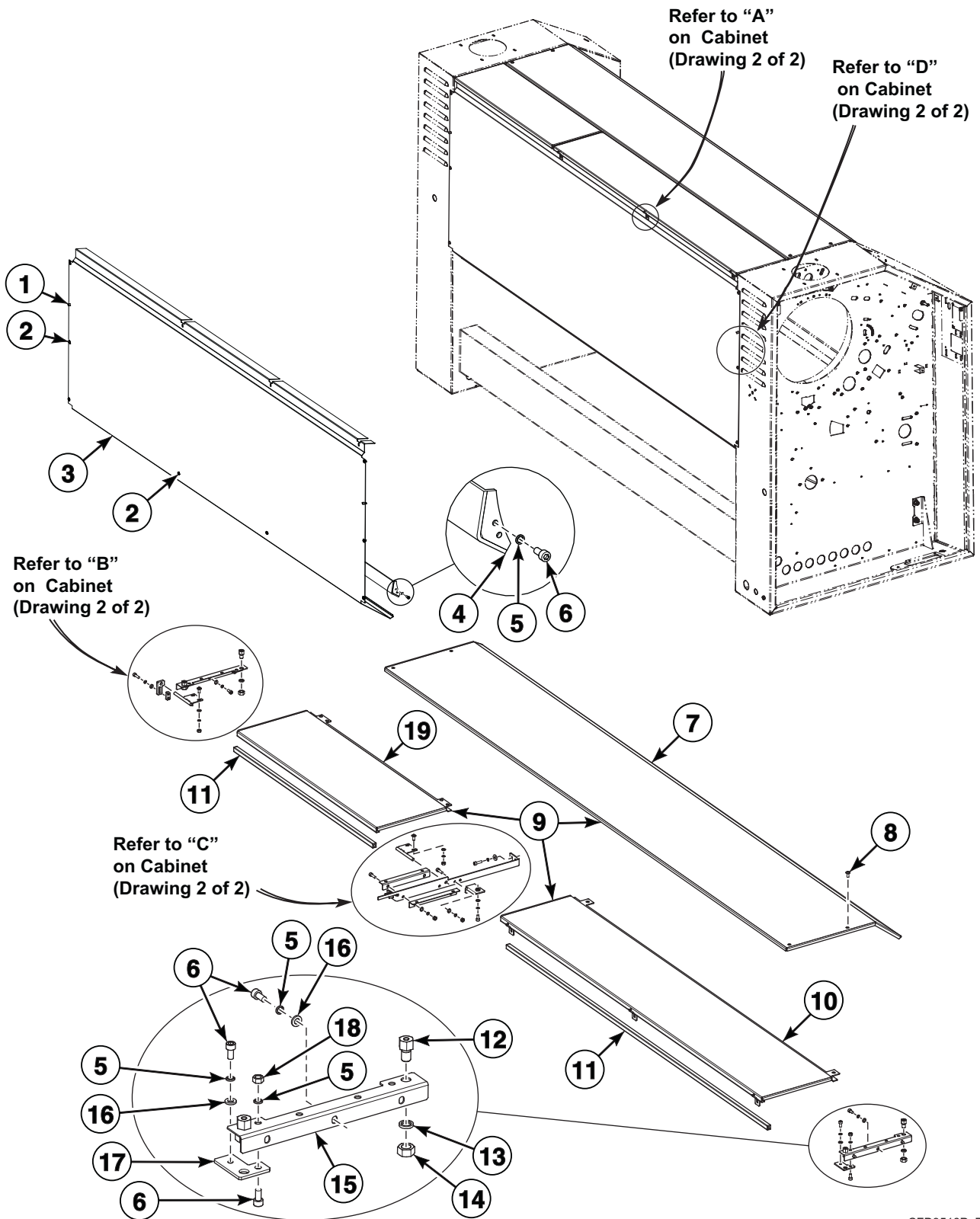


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Leveling Legs

REF	PART NO.	DESCRIPTION	COMMENTS
1	568568	Leveling Leg	Assembly; 2 pieces needed
	568569	Leveling Leg	Assembly; 2 pieces needed
2	568566	Bracket	Used with 568568 Leveling Leg
	568585	Bracket	Used with 568569 Leveling Leg
3	SP310934000016	Nut	M16
4	553914	Articulated Feet Gripper	M16
5	SP310985000010	Nut	M10
6	SP311125000010	Washer	10.5
7	SP309912001040	Bolt	M10x40
8	SP310985000016	Nut	M16

Cabinet (Drawing 1 of 2)

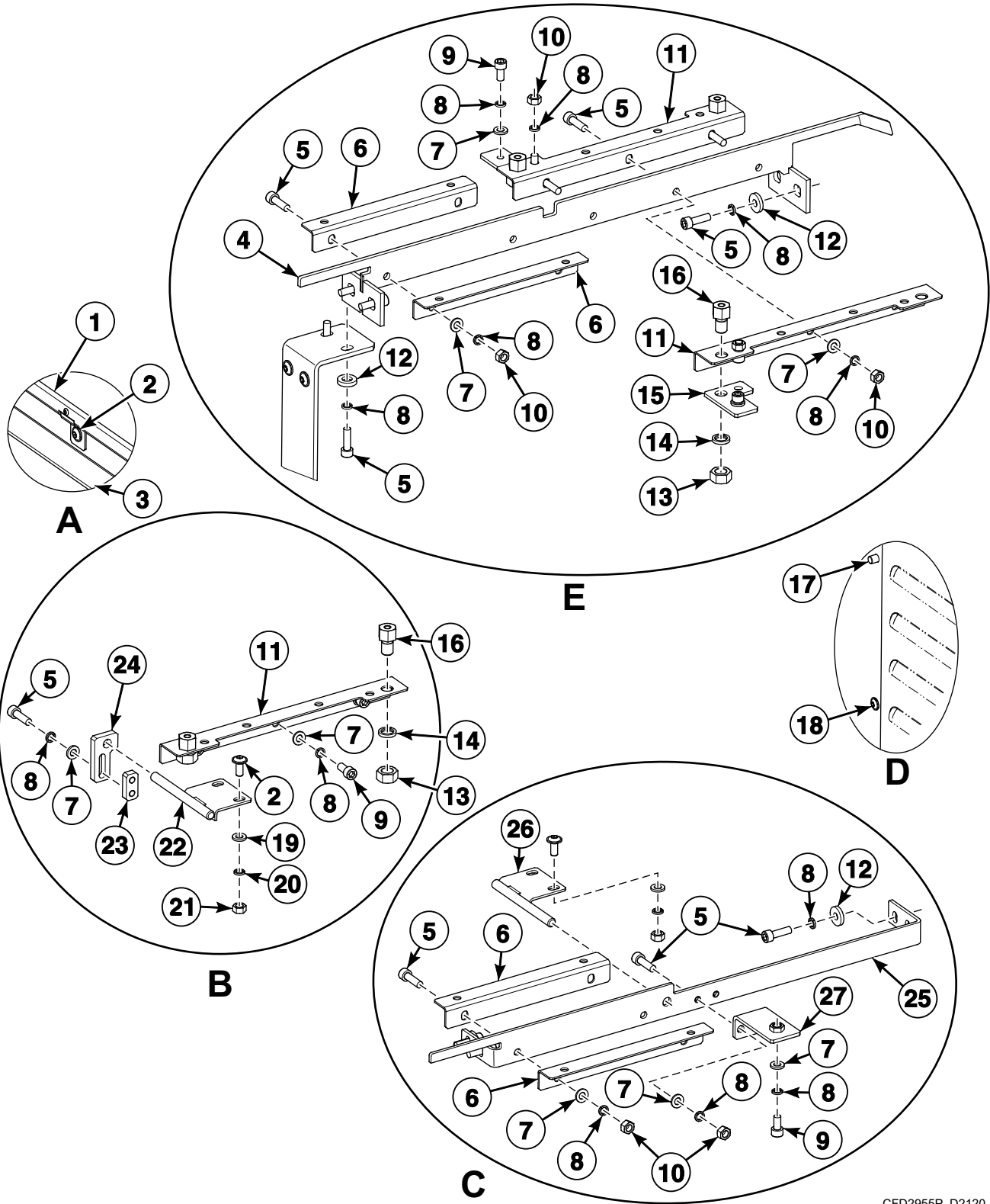


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Cabinet (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP515E00021515	Stop Roller	
2	SP506012	Bolt	TX30; M6x10
3	SP512630	Rear Cover	
4	SP512636	Rear Beam	
5	SP311127000006	Washer	6
6	SP309595240612	Bolt	M6x12
7	SP511076	Top Front Cover	
8	SP309933000616	Bolt	M6x16
9	SPPRI505000058	Profiled Sealing	3340mm
10	SP511171	Top Rear Cover	
11	SP273442016013	Gasket	16x13; 1440mm
12	SP511161	Bolt	M10/M6
13	SP311127000010	Washer	10
14	SP310934240010	Nut	M10
15	SP511102	Bar	240
16	SP311125000006	Washer	6.4
17	SP511101	Holder	
18	SP310934000006	Nut	M6
19	SP511091	Filter Cover	

Cabinet (Drawing 2 of 2)



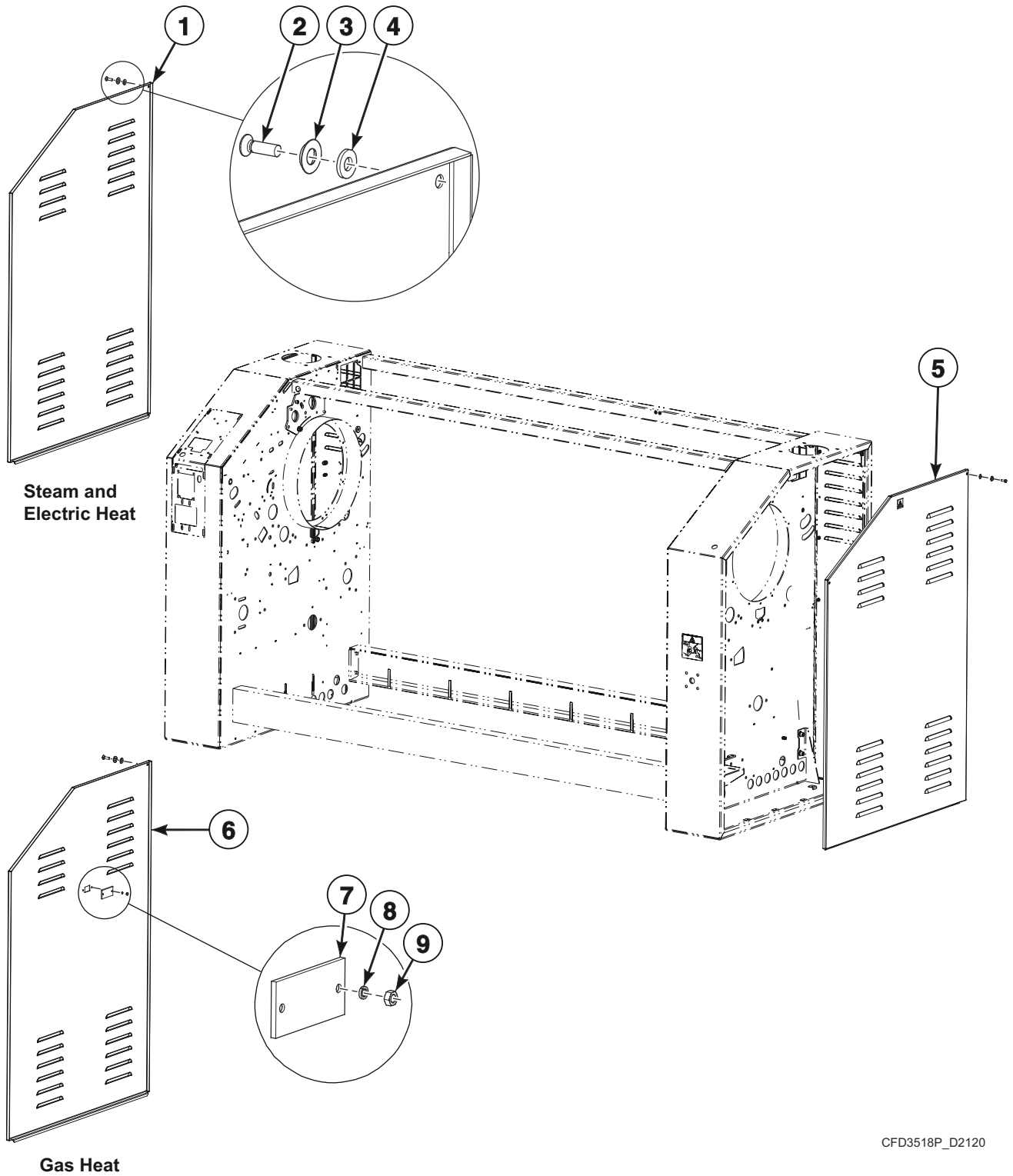
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Cabinet (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP511171	Top Rear Cover	
2	SP309933000616	Bolt	M6x16
3	SP512630	Rear Cover	
4	N/A	Middle Bridge	
5	SP309912000620	Bolt	M6x20
6	SP511105	Bar	170
7	SP311125000006	Washer	6.4
8	SP311127000006	Washer	6
9	SP309595240612	Bolt	M6x12
10	SP310934000006	Nut	M6
11	SP511102	Bar	240
12	SP311734900006	Washer	6
13	SP310934240010	Nut	M10
14	SP311127000010	Washer	10
15	SP511101	Holder	
16	SP511161	Bolt	M10/M6
17	SP515E00021515	Stop Roller	
18	SP506012	Bolt	TX30; M6x10
19	SP311125240006	Washer	6.4
20	SP311127240006	Washer	6
21	SP310934240006	Nut	M6
22	SP511162	Hinge	Right
23	SP511110	Thread Plate	
24	SP511109	Hinge	
25	SP511095	Filter Bridge	Right
26	SP511163	Hinge	Left
27	SP511100	Holder	

N/A = Part no longer available

Doors

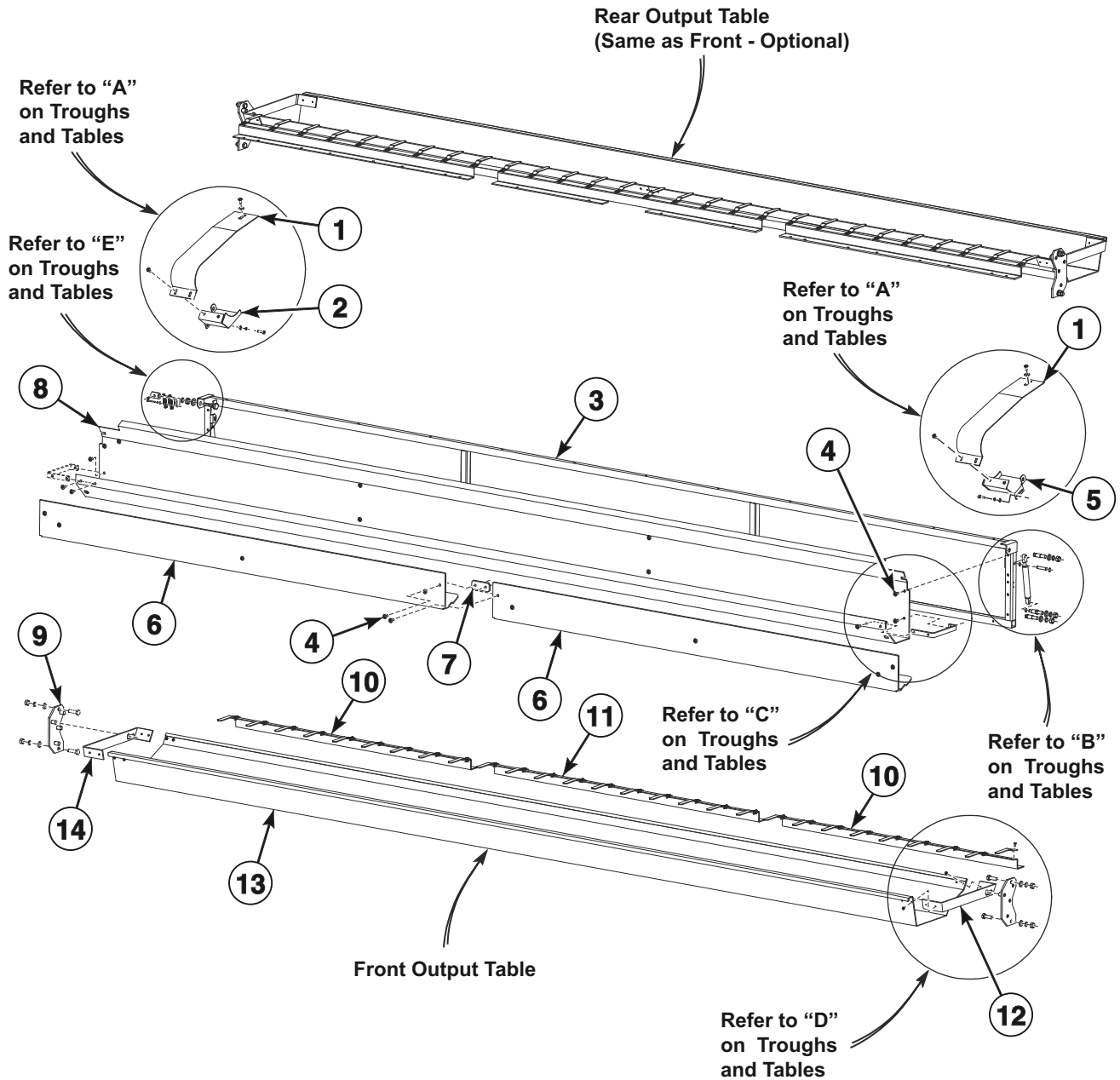


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Doors

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP509165	Door	Complete: Left; Electric and steam heat
2	SP309966240620	Bolt	M6x20
3	SPPRI247000001	Washer	6
4	SPPRI521002001	Washer	15x7x2
5	SP509163	Door	Complete; Right
6	SP509167	Door	Complete; Left; Gas heat; Includes items 7-9
7	SP507635	Transparent Cover	Gas heat
8	SP311127000004	Washer	4; Gas heat
9	SP310934000004	Nut	M4; Gas heat

Troughs and Tables - Without Folder



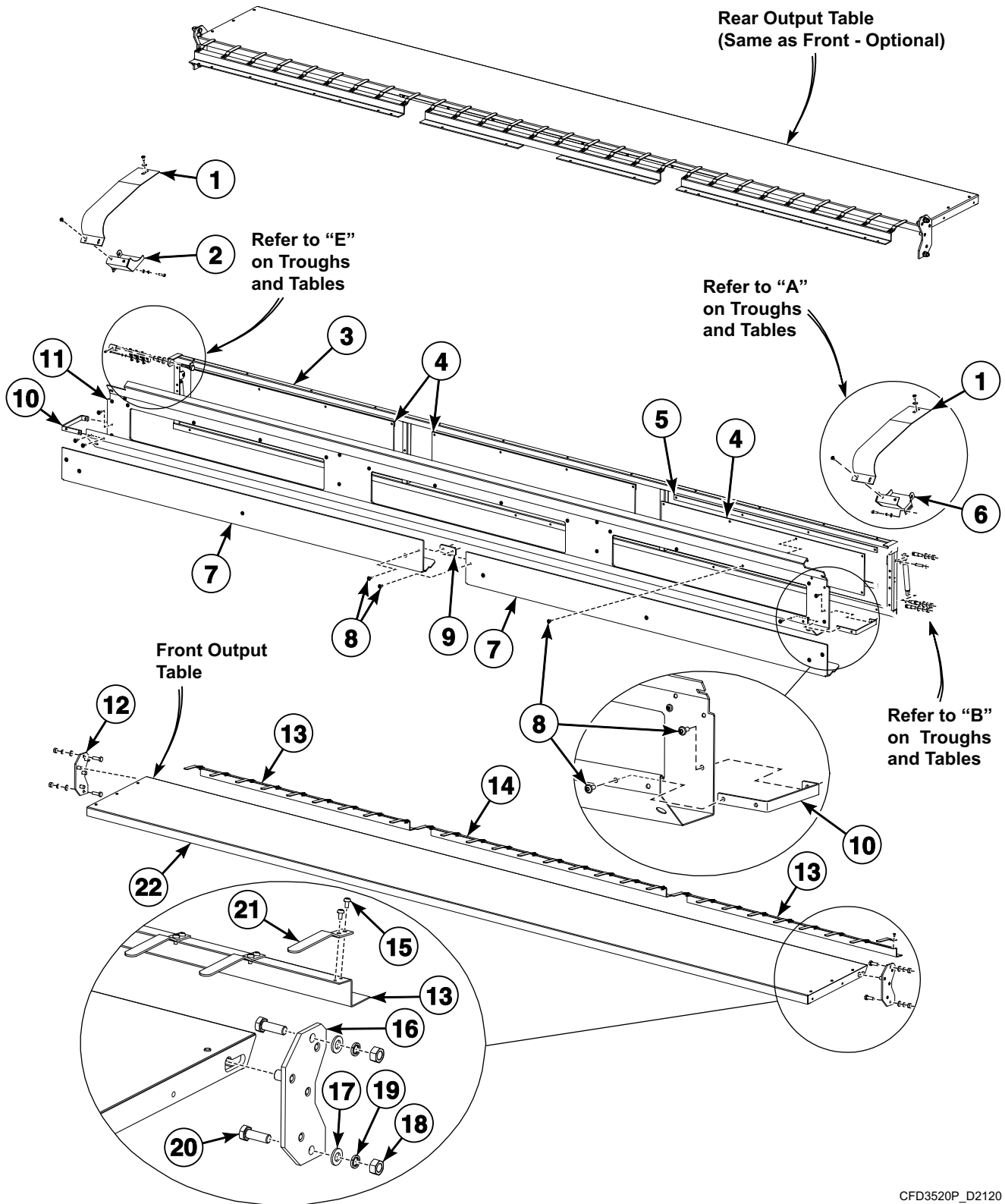
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Troughs and Tables - Without Folder

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP511057	Insert Belt Cover	
2	SP511129	Insert Belt Cover Holder	Left
3	SP500958	Trough Frame	
4	SP309595240612	Bolt	M6x12
5	SP511128	Insert Belt Cover Holder	Right
6	SP511058	Front Panel	Includes 1 piece, 1 piece needed; L = 2180mm
7	N/A	Thread Plate	
8	SP511040	Input Trough	
9	SP500879	Table Holder	Left
10	SP503487	Finger Holder	Includes 1 piece, 2 pieces needed
11	N/A	Finger Holder	
12	SP512575	Holder	Left
13	SP512571	Output Trough	
14	SP512576	Holder	Right

N/A = Part no longer available

Troughs and Tables - With Folder



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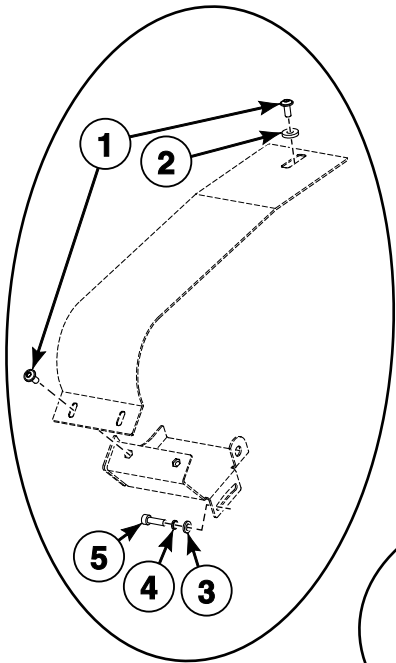
Troughs and Tables - With Folder

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP511057	Insert Belt Cover	
2	SP511129	Insert Belt Cover Holder	Left
3	SP500958	Trough Frame	
4	SP510905	Window	Polycarbonate
5	SP519407	Threaded Lath	
6	SP511128	Insert Belt Cover Holder	Right
7	SP511058	Front Panel	Includes 1 piece, 1 piece needed; L = 2180mm
8	SP309595240612	Bolt	M6x12
9	N/A	Thread Plate	
10	SP511039	Trough Brace	
11	SP519410	Input Trough	
12	SP500879	Table Holder	Left
13	SP503487	Finger Holder	Includes 1 piece, 2 pieces needed
14	N/A	Finger Holder	
15	SP309798524408	Bolt	M4x8
16	SP500880	Table Holder	Right
17	SP311125000010	Washer	10.5
18	SP310934000010	Nut	M10
19	SP311127000010	Washer	10
20	SP309933001030	Bolt	M10x30
21	SP500937	Finger	
22	SP500872	Folding Table	

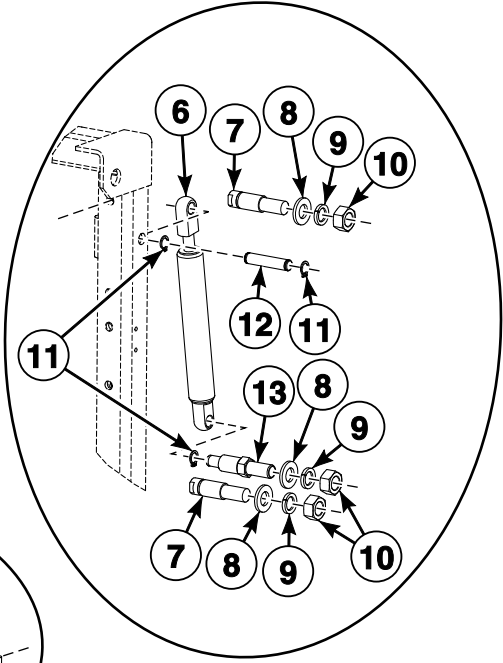
N/A = Part no longer available

Troughs and Tables

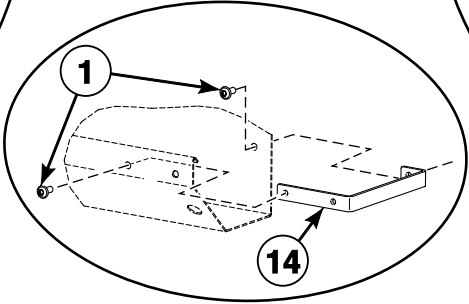
A



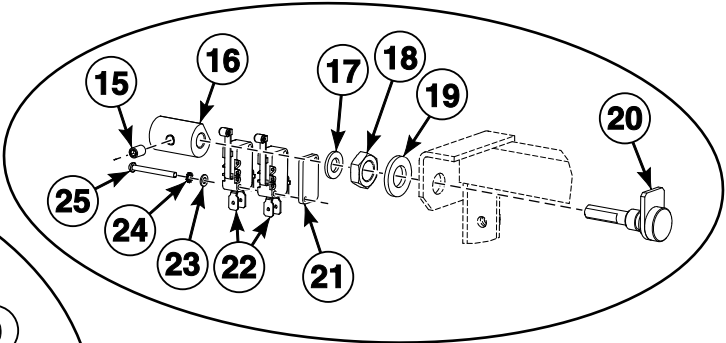
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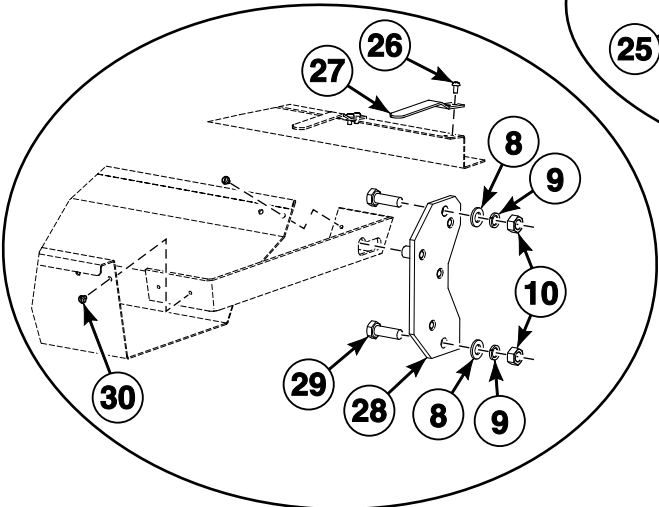
C



E



D

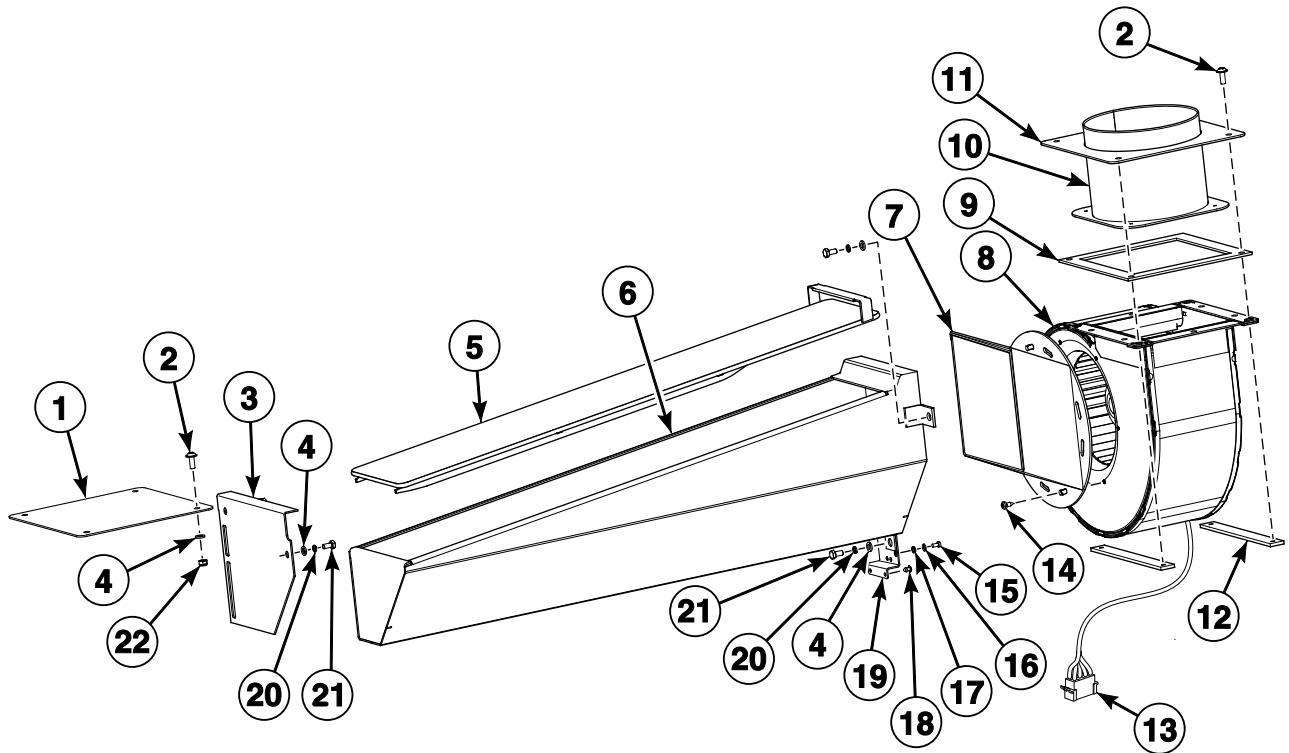


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Troughs and Tables

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309595240612	Bolt	M6x12
2	SP311734900006	Washer	6
3	SP311125000006	Washer	6.4
4	SP311127000006	Washer	6
5	SP309912000620	Bolt	M6x20
6	SPH04065220450	Gas Spring	
7	SP501000	Trough Pin	
8	SP311125000010	Washer	10.5
9	SP311127000010	Washer	10
10	SP310934000010	Nut	M10
11	SP307732030008	Retaining Ring	8
12	SP500999	Brace Pin	
13	SP511075	Gas Brace Pin	
14	SP511039	Trough Brace	
15	SP309916000610	Bolt	M6x10
16	SP511133	Safety Switch Cam	
17	SP311125240008	Washer	8.4
18	SP310439240012	Nut	M12
19	SP311125000013	Washer	13
20	SP511132	Safety Switch Pin	
21	SP511020	Nut	
22	SPPRI610034077	Microswitch	Without folder, includes 1 piece, 2 pieces needed; With folder, includes 1 piece, 3 pieces needed
23	SP311125000003	Washer	3.2
24	SP311127000003	Washer	3
25	SP503170	Bolt	Without folder; M3x30
	SP514084	Bolt	With folder; M3x40
26	SP309798524408	Bolt	M4x8
27	SP500937	Finger	
28	SP500880	Table Holder	Right
29	SP309933001030	Bolt	M10x30
30	SP514158	Bolt	M4x5

Suction System

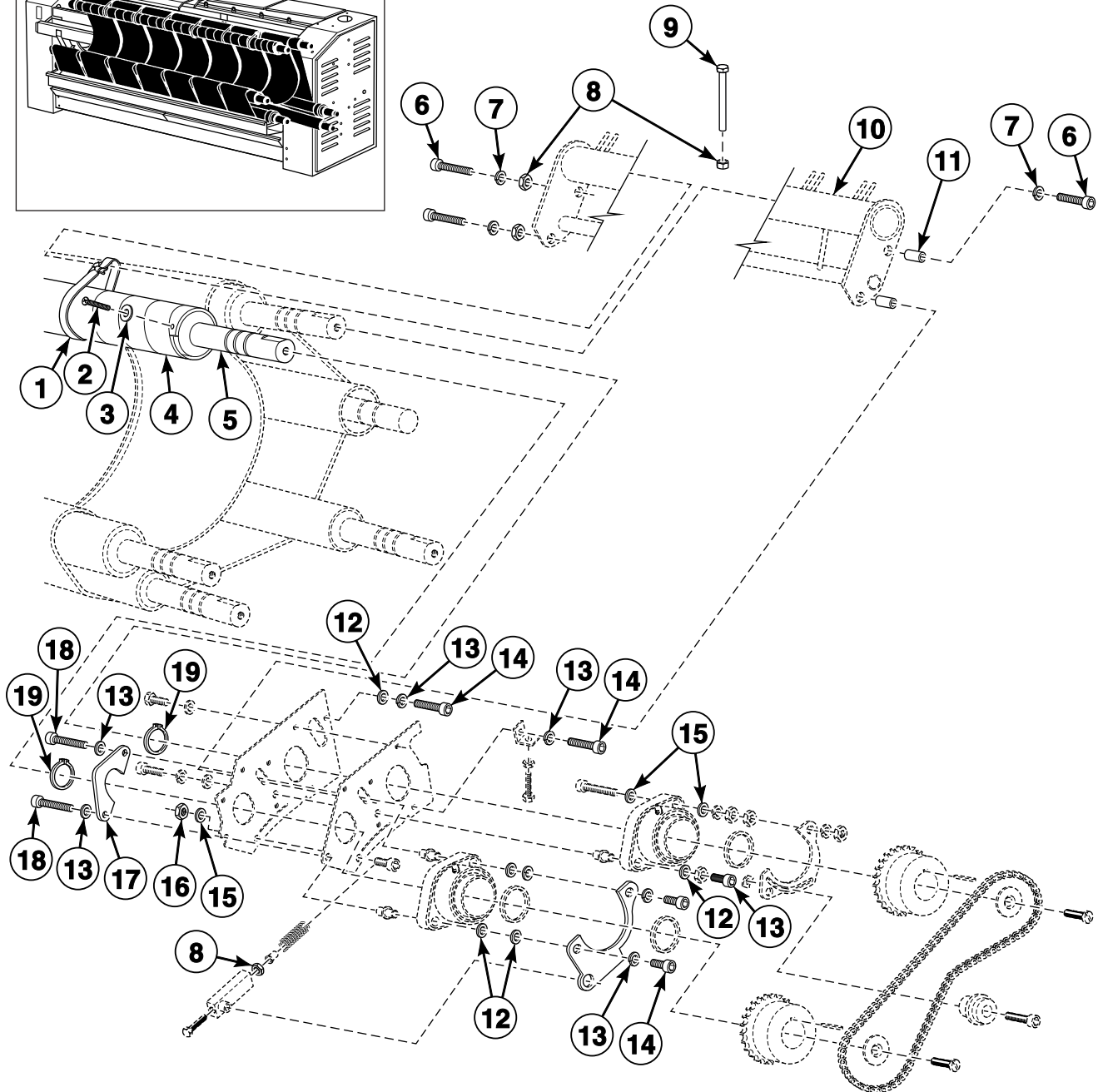
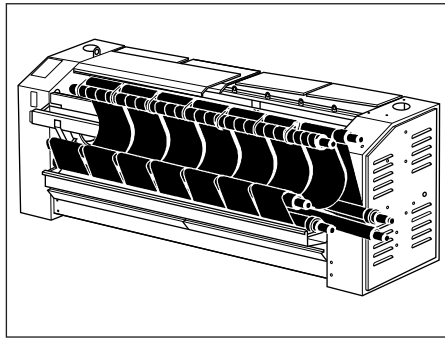


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Suction System

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP512735	Covering Plate	Left; Electric and steam heat
	559500	Covering Plate	Left; Gas heat
2	SP510954	Bolt	M6x16
3	SP511104	Cover	
4	SP311125000006	Washer	6.4
5	SP511126	Filter Sieve	
6	SP511121	Filter Tank	Right
7	SPI03133000013	Exhaust Box	Gas heat
	SPI01133000013	Exhaust Box	Electric and steam heat
8	561092	Radial Ventilator	
9	SP500587	Washer	
10	SPI01128000014	Exhaust	
11	SP507640	Covering Plate	
12	SP507651	Thread Plate	
13	345000163008	Connector	
14	SP514061	Screw	ST4.8x13
15	SP309084240408	Bolt	M4x8
16	SP311125240004	Washer	4.3
17	SP311679824004	Washer	M4
18	SP313250004125	Rivet	4x12.5
19	SP558768	Terminal Holder	
20	SP311127000006	Washer	6
21	SP309933000612	Bolt	M6x12
22	SP310985000006	Nut	M6

Ironing Belt System (Drawing 1 of 4)



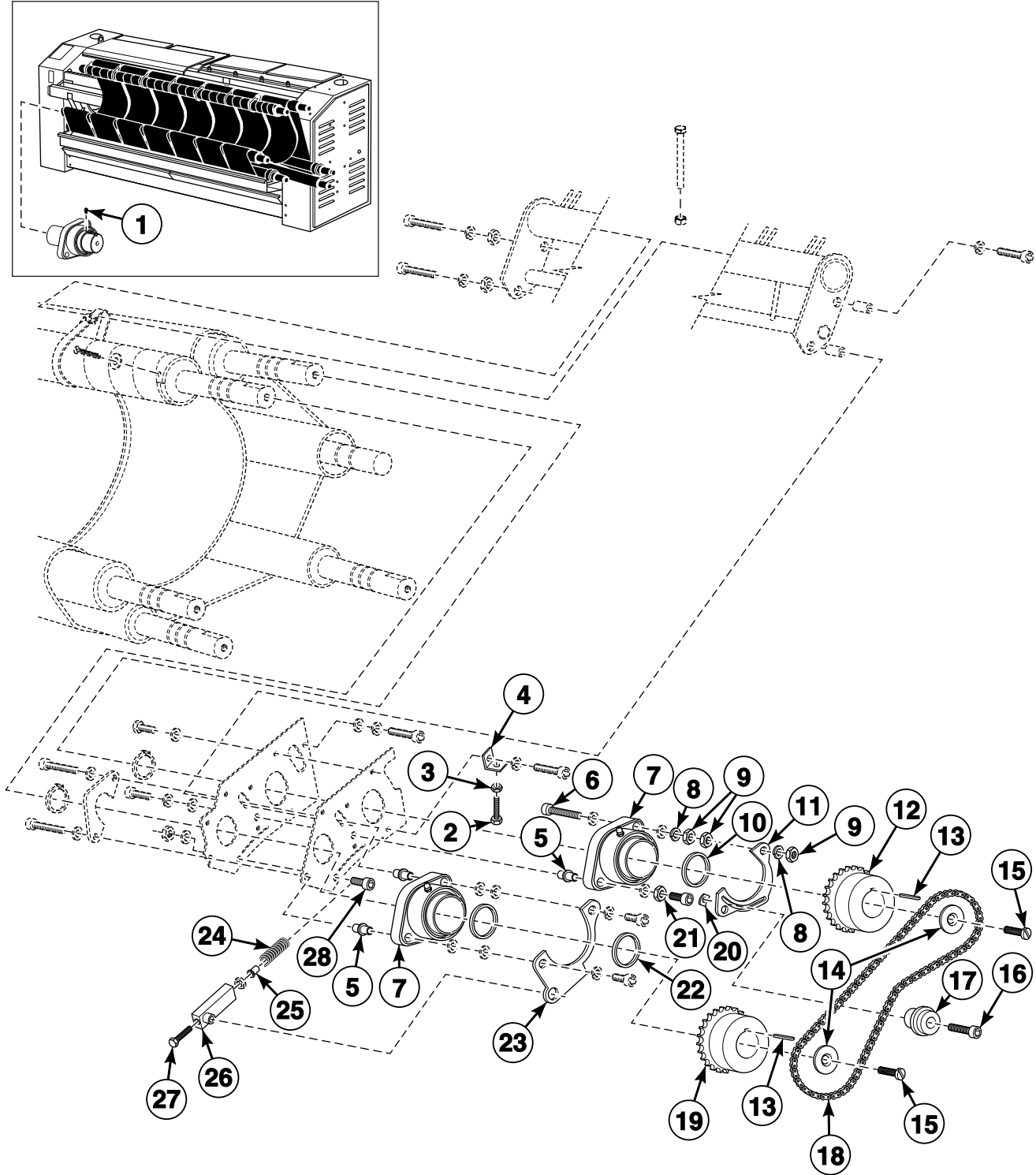
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Ironing Belt System (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP372612080003	Ribbon	
2	SP309966240640	Bolt	M6x40
3	SP314E00024514	Washer	10.2x30.5x1.5
4	SP503507	Padding	13700x50x15
5	SP529865	Roller	
6	SP540780	Bolt	M6x45
7	SP311127000006	Washer	6
8	SP310934000006	Nut	M6
9	N/A	Bolt	
10	SP525270	Ribbon Bar	
11	SP540338	Case	
12	SP525284	Washer	8x21x4
13	SP311127000008	Washer	8
14	SP525282	Bolt	M8x25
15	SP311125000010	Washer	10.5
16	SP310985000010	Nut	M10
17	SP525251	Ribbon Bar Holder	
18	SP540339	Bolt	M8x20
19	SP502367	Retaining Ring	30

N/A = Part no longer available

Ironing Belt System (Drawing 2 of 4)

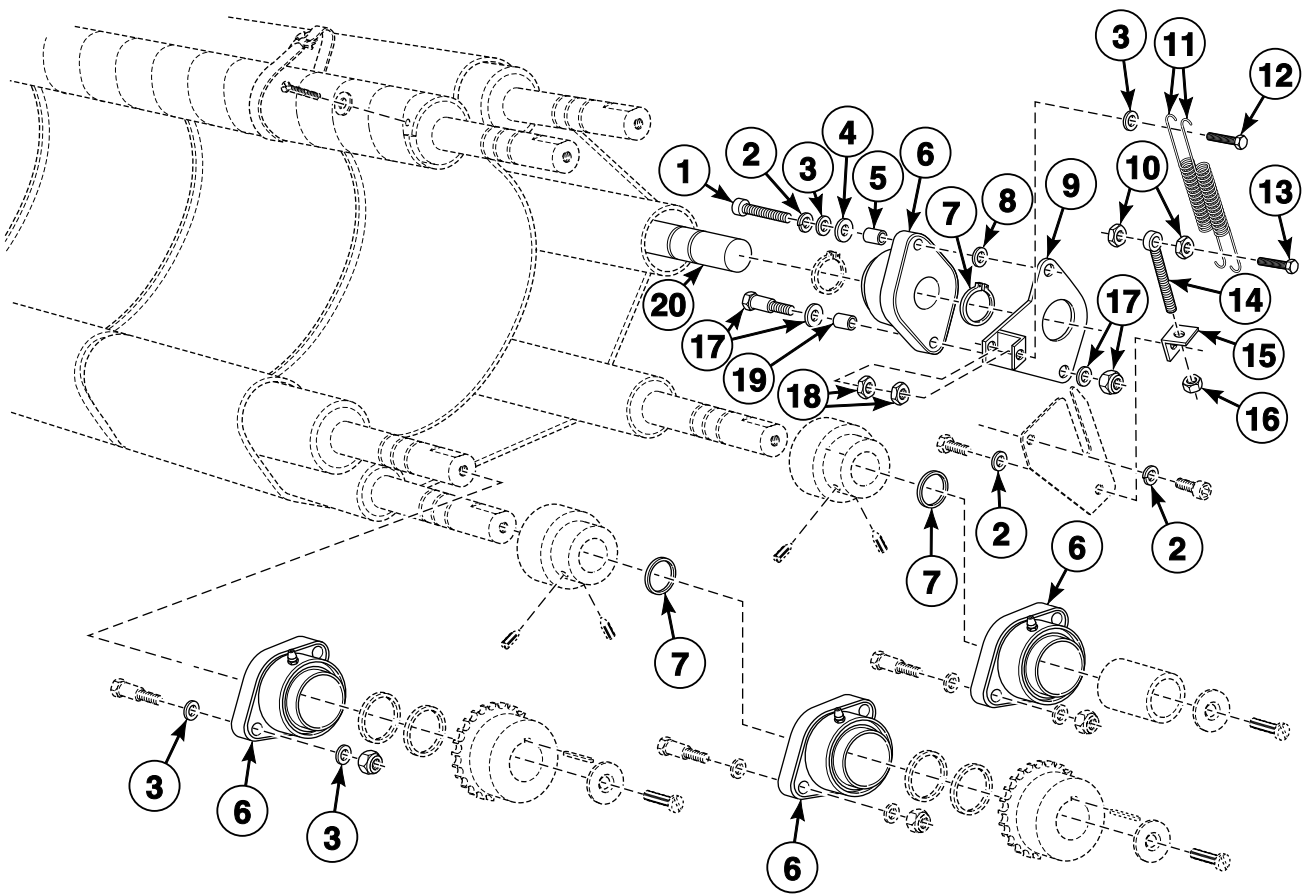
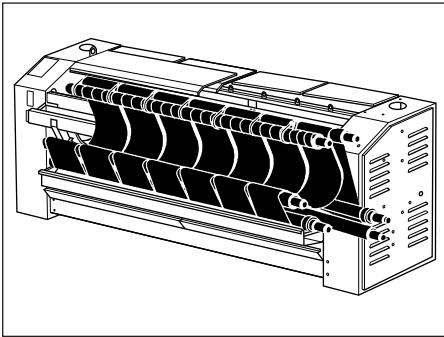


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Ironing Belt System (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704003021	Adhesive	Loctite 243; Used with item 1
1	570628	Screw	M6x10; Left side
2	SP309933000840	Bolt	M8x40
3	SP537518	Nut	M8
4	SP525268	Strengthening Angle	
5	SP525259	Threaded Insert	
6	SP309933001050	Bolt	M10x50
7	SP325000000031	Bearing	
8	SP311127000010	Washer	10
9	SP310934000010	Nut	M10
10	SP525267	Washer	d40 d30 0.6
11	SP525256	Roller Bearing Plate	
12	SP529909	Chain Wheel	17-06
13	SP529808	Feather	
14	SP529810	Washer	
15	SP529811	Bolt	M6x25
16	SP309912120625	Bolt	M6x25
17	SP525258	Conversion Pulley	
18	SP318000060001	Input Table Drive Chain	
	SP318000060100	Connecting Element	
	SP318000060101	Half-Connecting Element	
19	SP529910	Chain Wheel	22-06
20	SP525257	Nut	
21	SP310985000008	Nut	M8
22	SP529806	Ring	
23	SP525255	Roller Bearing Plate	
24	SP515E00024614	Pressure Spring	
25	SP525265	Spring Guide	
26	SP525248	Spring Guide	
27	SP309933000660	Bolt	M6x60
28	SP309912001030	Bolt	M10x30

Ironing Belt System (Drawing 3 of 4)

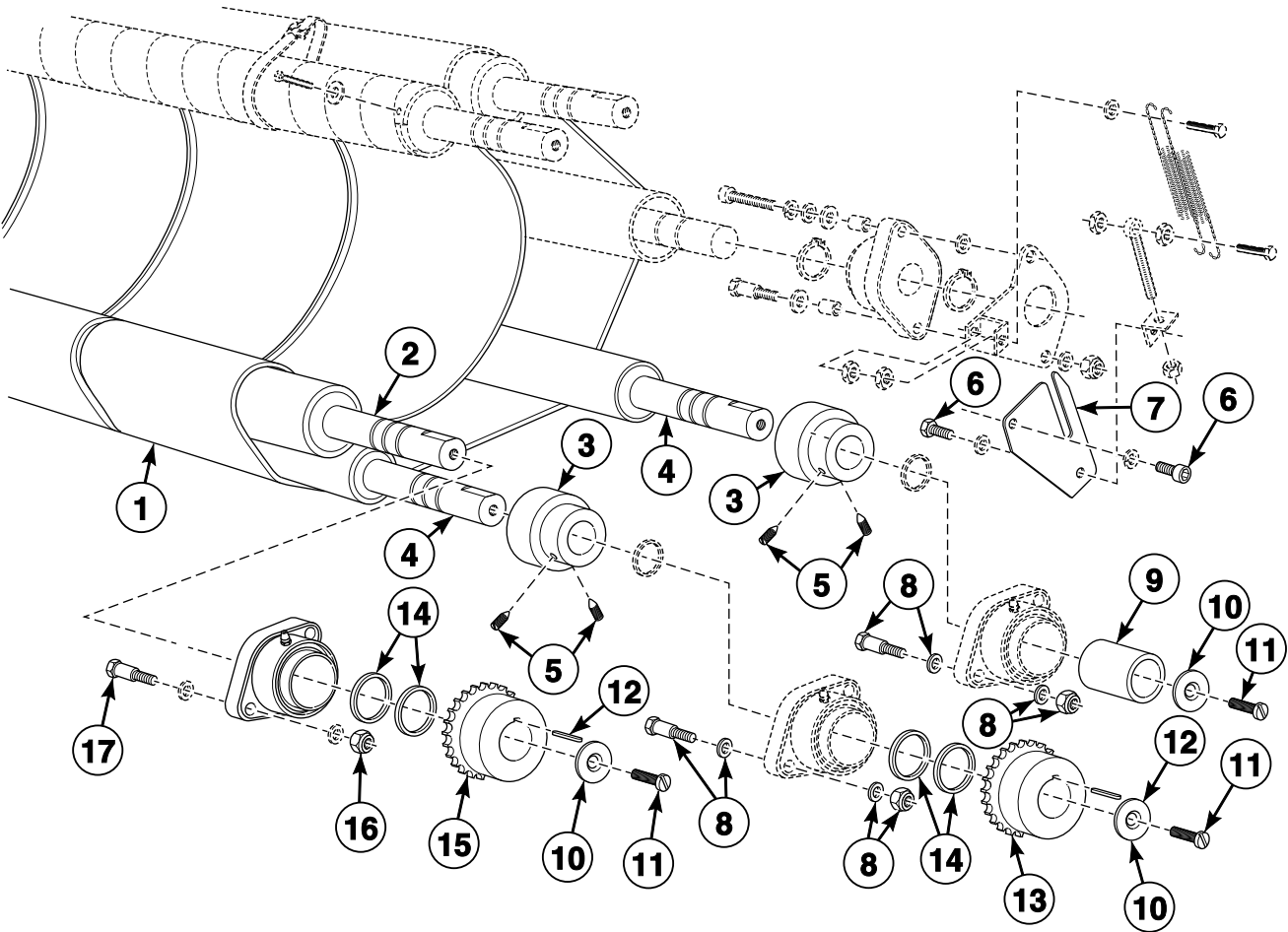
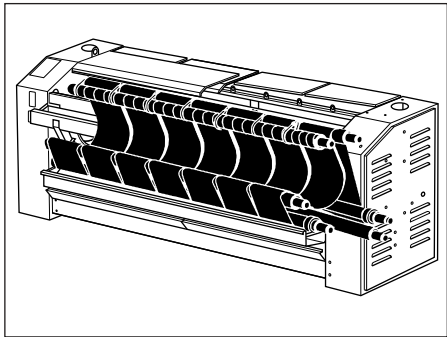


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Ironing Belt System (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309933000840	Bolt	M8x40
2	SP311127000008	Washer	8
3	SP311125000010	Washer	10.5
4	SP525284	Washer	8x21x4
5	SP525260	Roller Insert	
6	SP325000000031	Bearing	
7	SP502367	Retaining Ring	30
8	SP311902100009	Washer	8
9	SP537516	Roller Plate	Right
	SP537517	Roller Plate	Left
10	SP537518	Nut	M8
11	SPPRI611010080	Spring	
12	SP309933000845	Bolt	M8x45
13	SP537511	Spring Pin	
14	SP510922	Bolt	M8x80
15	SP537515	Strengthening Angle	
16	SP310985000008	Nut	M8
17	SP519942	Bolt	M10x45
18	SP310934000008	Nut	M8
19	SP537510	Roller Insert	
20	SP529983	Roller	V5

Ironing Belt System (Drawing 4 of 4)



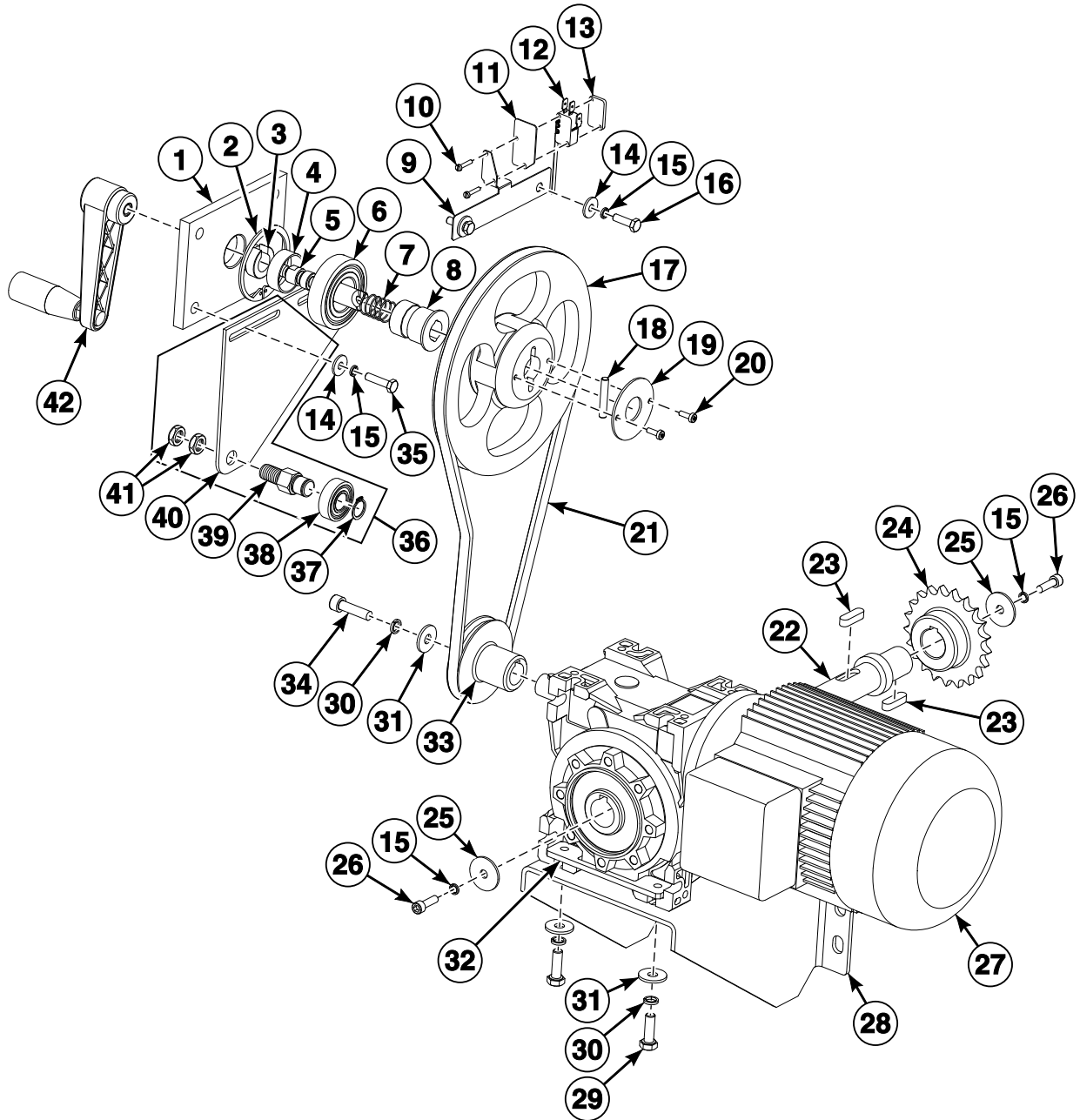
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Ironing Belt System (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP525330	Ironing Belt	With hooks; 2920x200
	SP545111	Ironing Belt Set	Includes 10 belts
	SP102758	Connection Wire	Sold per meter
2	SP529865	Roller	V1
3	SP529848	Roller	
4	SP529864	Roller	V2
5	SP551203	Bolt	M10x16
6	SP309912000815	Bolt	M8x16
7	SP537514	Spring Guide	
8	SP519941	Bolt	M10x35
9	SP529905	Distance Tube	
10	SP529810	Washer	
11	SP529811	Bolt	M6x25
12	SP529808	Feather	
13	SP529908	Chain Wheel	26-08
14	SP529806	Ring	
15	SP529907	Chain Wheel	22-08
16	SP310985000010	Nut	M10
17	SP309933001035	Bolt	M10x35

Drive (Drawing 1 of 3)

Models without Folder
Models with Folder Through Serial No. 520IF000327MS



CZF41P_D2120

Drive (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP314E00027414	Crank Board	
2	SP307732031062	Retaining Ring	62
3	SP505002	Crank Case	
4	SP314E00027614	Distance Tube	
5	SP529999	Crank Shaft	
6	SP502374	Bearing	
7	SP509440	Spring	
8	SP509439	Crank Guide	
9	SP505004	Microswitch Holder	
10	SP309084000410	Bolt	M4x10
11	SP101154	Isolation Plate	
12	SPPRI610028017	Microswitch	
13	SP511020	Nut	
14	SP311902100006	Washer	M6
15	SP311127000006	Washer	6
16	SP309933000620	Bolt	M6x20
17	SP505007	Pulley	
18	SP505003	Pulley Pin	
19	SP505005	Washer	
20	SP555504	Bolt	M4x12
21	SPPRI607000080	V-Belt	
22	SP509041	Shaft	
23	SP505449	Key	
24	SP509042	Chain Wheel	21-08
25	SP514572	Washer	7x30x2
26	SP309912000620	Bolt	M6x20
27	SP505421	Motor	With gearbox
	SP557828	Motor Cable	
28	SP507639	Gearbox Brace	
29	SP309933000825	Bolt	M8x25
30	SP311127000008	Washer	8
31	SP311902100008	Washer	M8
32	SP509078	Threaded Plate	
33	SP500602	V-Belt Pulley	
34	SP309912000830	Bolt	M8x30
35	SP309933000625	Bolt	M6x25
36	SP314E36000014	Tightening Roller	Includes items 37-41
37	SP307732030015	Retaining Ring	15
38	SP559453	Bearing	
39	SP314E36000214	Roller Pin	
40	SP314E36000114	Tightening Roller	Item 39 not included
41	SP310439240012	Nut	M12; Includes 1 piece, 2 pieces needed
42	SP530000	Crank Handle	

Models with Folder Starting Serial No. 520IF000328QS

This exploded view diagram illustrates the assembly of the CZF150P_D2120 mechanical system. The components are numbered as follows:

- 1-8:** Components of the upper mounting bracket and pulley assembly.
- 9-13:** Components of the lower mounting bracket and pulley assembly.
- 14-16:** Components of the motor and its mounting base.
- 17-18:** Components of the gear and its mounting.
- 19-21:** Components of the main drive pulley and its mounting.
- 22-26:** Components of the main drive pulley and its mounting.
- 27-30:** Components of the main drive pulley and its mounting.
- 31-36:** Components of the main drive pulley and its mounting.

The diagram shows the motor (14) connected to the main drive pulley (19) via a belt drive system. The motor is mounted on a base (16) and connected to the main drive pulley (19) through a series of intermediate pulleys and gears (17, 18, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36). The main drive pulley (19) is connected to the main drive pulley (19) via a belt drive system. The motor is connected to the main drive pulley (19) via a belt drive system. The motor is connected to the main drive pulley (19) via a belt drive system.

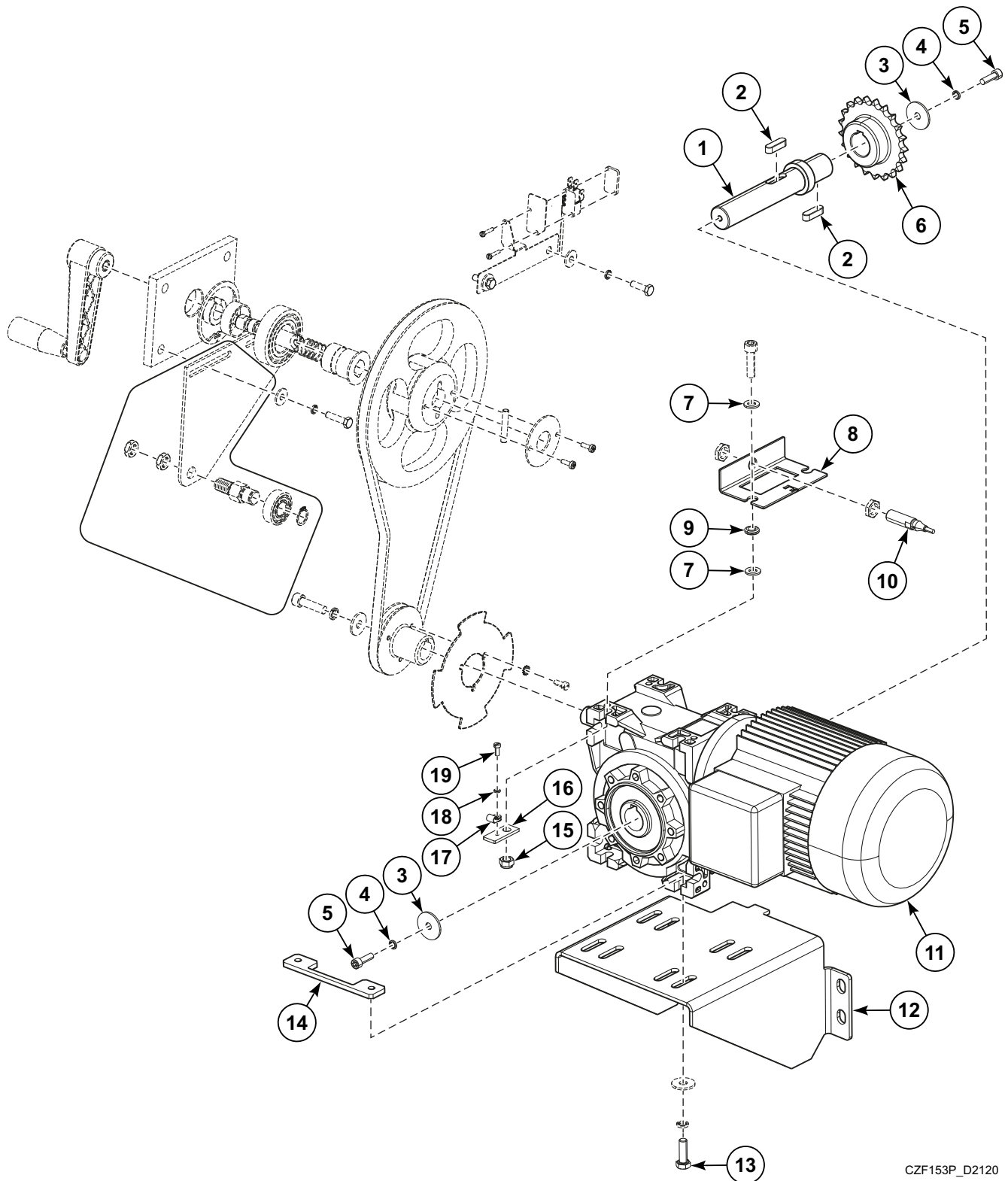
D2120

Drive (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP505004	Microswitch Holder	
2	SP309084000410	Bolt	M4x10
3	SP101154	Isolation Plate	
4	SPPRI610028077	Microswitch	
5	SP511020	Nut	
6	SP311902100006	Washer	M6
7	SP311127000006	Washer	6
8	SP309933000620	Bolt	M6x20
9	SP309912000830	Bolt	M8x30
10	SP505007	Pulley	
11	SP505003	Pulley Pin	
12	SP505005	Washer	
13	SP555504	Bolt	M4x12
14	SPPRI607000080	V-Belt	
15	SP311679800005	Washer	M5/5.1
16	SP309084000512	Bolt	M5x12
17	SP311902100008	Washer	M8
18	SP311127000008	Washer	8
19	570726	Disc	
20	SP517133	V-Belt Pulley	
21	SP314E36000014	Tightening Roller	Includes items 22-26
22	SP307732030015	Retaining Ring	15
23	SP559453	Bearing	
24	SP314E36000214	Roller Pin	
25	SP314E36000114	Tightening Roller	Item 24 not included
26	SP310439240012	Nut	M12; Includes 1 piece, 2 pieces needed
27	SP309933000625	Bolt	M6x25
28	SP530000	Crank Handle	
29	SP314E00027414	Crank Board	
30	SP307732031062	Retaining Ring	62
31	SP505002	Crank Case	
32	SP314E00027614	Distance Tube	
33	SP529999	Crank Shaft	
34	SP502374	Bearing	
35	SP509440	Spring	
36	SP509439	Crank Guide	

Drive (Drawing 3 of 3)

Models with Folder Starting Serial No. 520IF000328QS

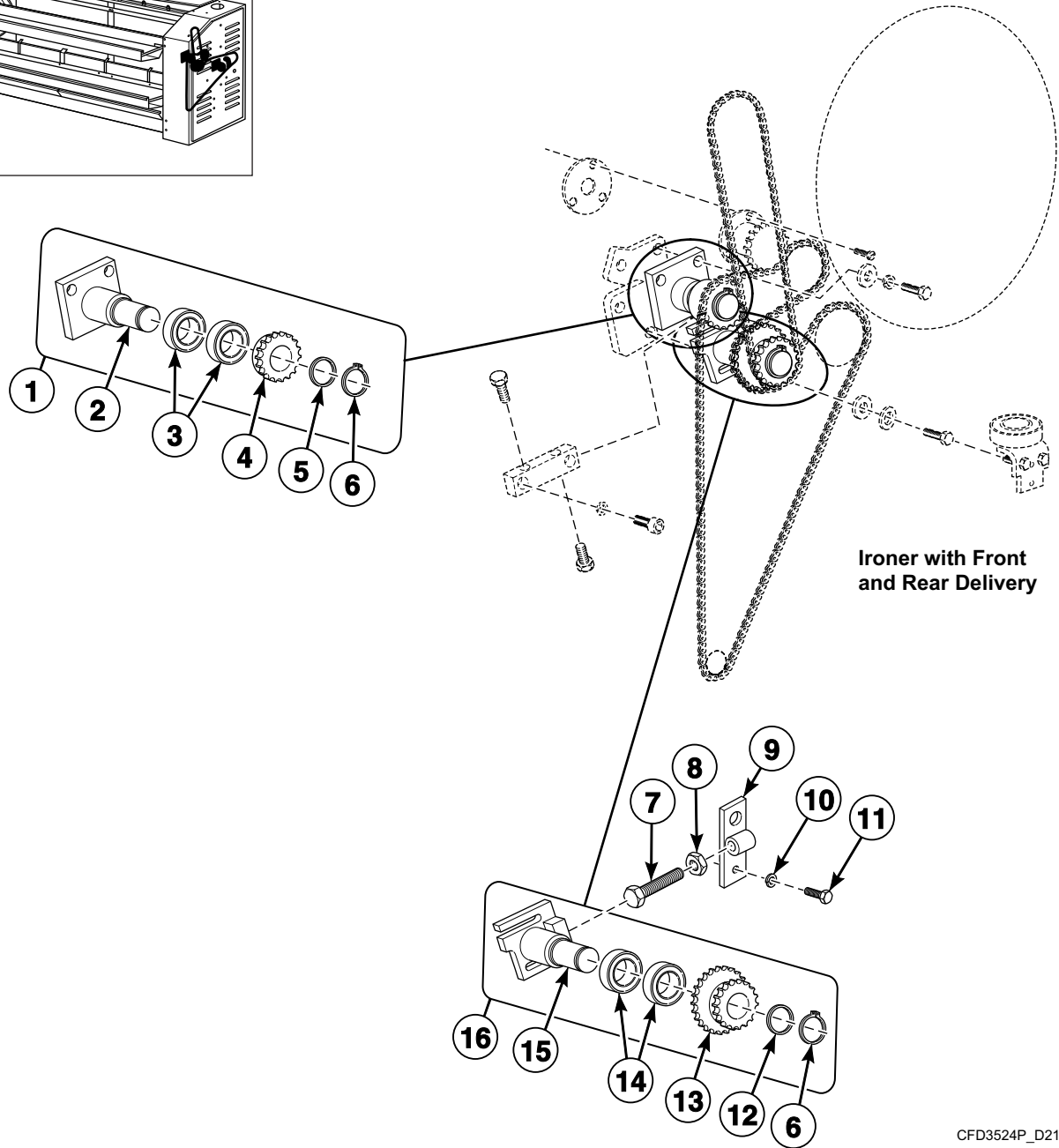
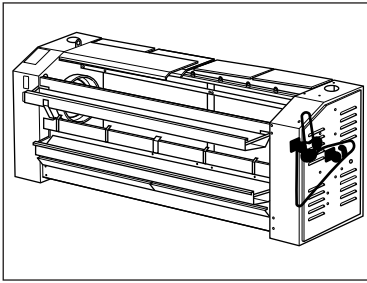


CZF153P_D2120

Drive (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP509041	Shaft	
2	SP505449	Key	
3	SP514572	Washer	7x30x2
4	SP311127000006	Washer	6
5	SP309912000620	Bolt	M6x20
6	SP509042	Chain Wheel	21-08
7	SP311125000008	Washer	8/8.4/16/1.6
8	SP525361	Speed Sensor Bearer	
9	SP273121008002	Cable Bushing	
10	SP374415083131	Inductive Sensor	Includes Nuts; Does not include cable
	557859	Cable	Used with inductive sensor
11	SP505421	Motor	With gearbox
	SP557828	Motor Cable	
12	SP507639	Gearbox Brace	
13	SP309933000825	Bolt	M8x25
14	SP509078	Threaded Plate	
15	SP310985000008	Nut	M8
16	SP525362	Speed Sensor Earthing	
17	SP502214	Clip	
18	SP311127000004	Washer	4
19	SP309084100410	Bolt	M4x10

Chain Drives (Drawing 1 of 2)

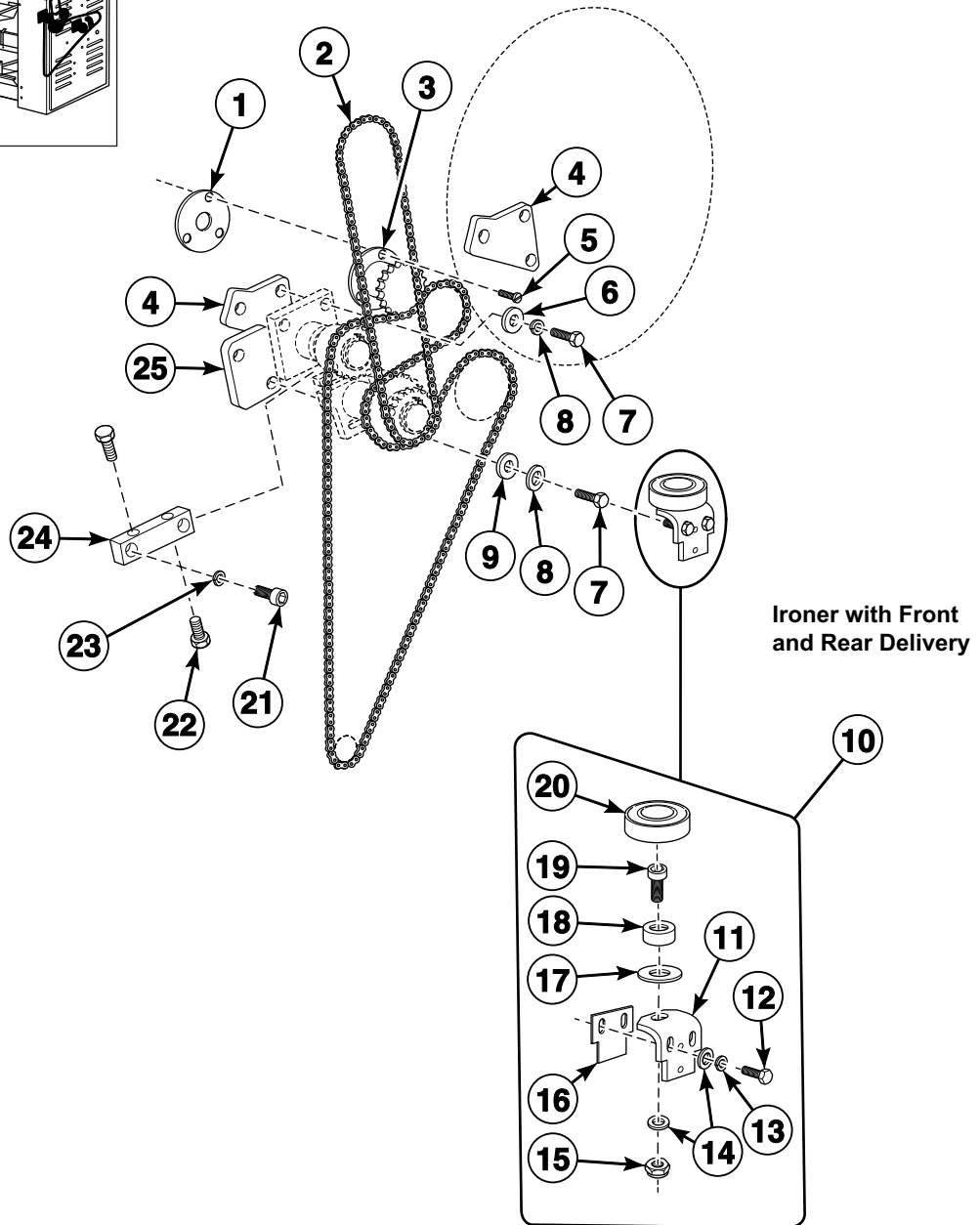
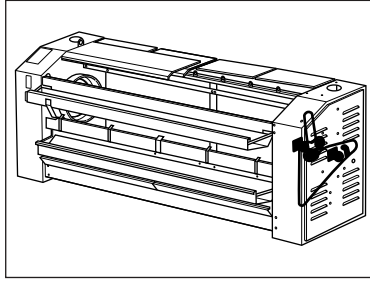


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Chain Drives (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP507521	Converting Tooth Wheel	
2	SP507518	Board	
3	SP326000600200	Bearing	Includes 1 piece, 2 pieces needed
4	SP507517	Chain Wheel	
5	SP515E22000515	Washer	
6	SP307732030015	Retaining Ring	
7	SP309933001080	Bolt	M10x80
8	SP310934000010	Nut	M10
9	SP515E21000014	Tightener	
10	SP311127000006	Washer	M6
11	SP309933000612	Bolt	M6x12
12	SP515E22000515	Washer	
13	SP515E22000413	Tension Chain Wheel	
14	SP326000600202	Bearing	Includes 1 piece, 2 pieces needed
15	SP515E22100014	Complete Board	
16	SP515E22000014	Tightening System	

Chain Drives (Drawing 2 of 2)

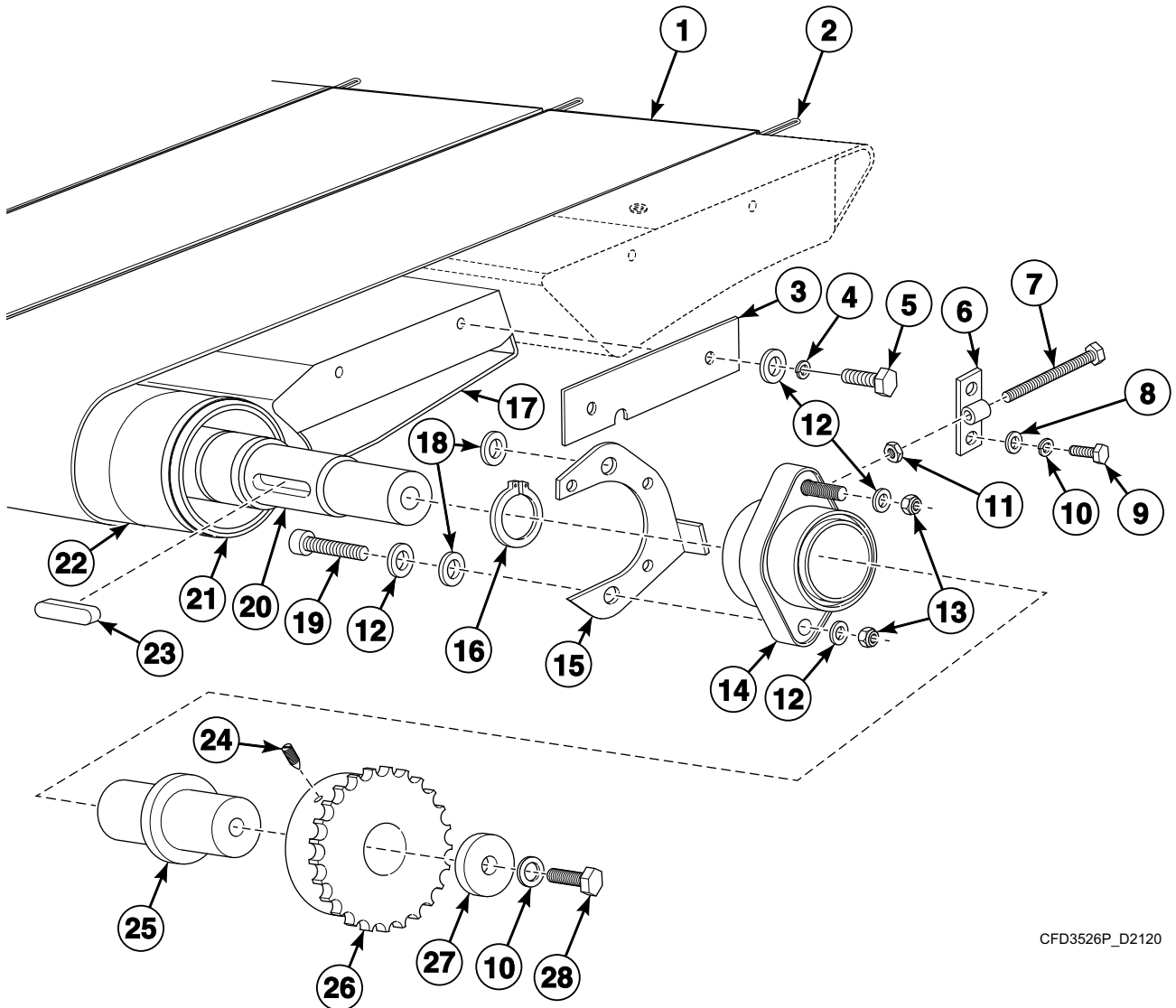
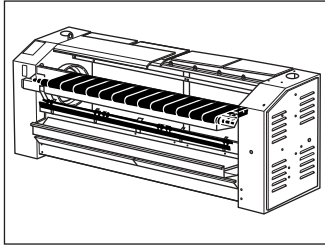


CFD3525P_D2120

Chain Drives (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP525201	Distance Disc	With folder
2	SP318000060001	Input Table Drive Chain	870mm
	SP318000060100	Connecting Element	
	SP318000060101	Half-Connecting Element	
3	SP525200	Toothed Wheel	With folder
4	SP517184	Threaded Plate	
5	SP525204	Bolt	M6x16; With folder
6	SP311125000008	Washer	8/8.4/16/1.6
7	SP309933000825	Bolt	M8x25
8	SP311127000008	Washer	8
9	SP311902100008	Washer	M8
10	SP525131	Support Pulley	
11	SP525129	Support Pulley Bracket	
12	SP309933001025	Bolt	M10x25
13	SP311127000010	Washer	10
14	SP311125000010	Washer	10/10.5/20/2
15	SP310985000010	Nut	M10
16	SP525132	Distance Plate	T2
17	SPPRI611009025	Washer	10.5/36/2
18	SP525130	Hub	
19	SP309912001030	Bolt	M10x30
20	SPPRI608000041	Bearing	
21	SP309912000620	Bolt	M6x20
22	SP309933000630	Bolt	M6x30
23	SP311127000006	Washer	M6
24	SP517183	Bidirectional Stretcher	
25	SP517185	Threaded Plate	

Feeding Belts and Scrapers (Drawing 1 of 2)

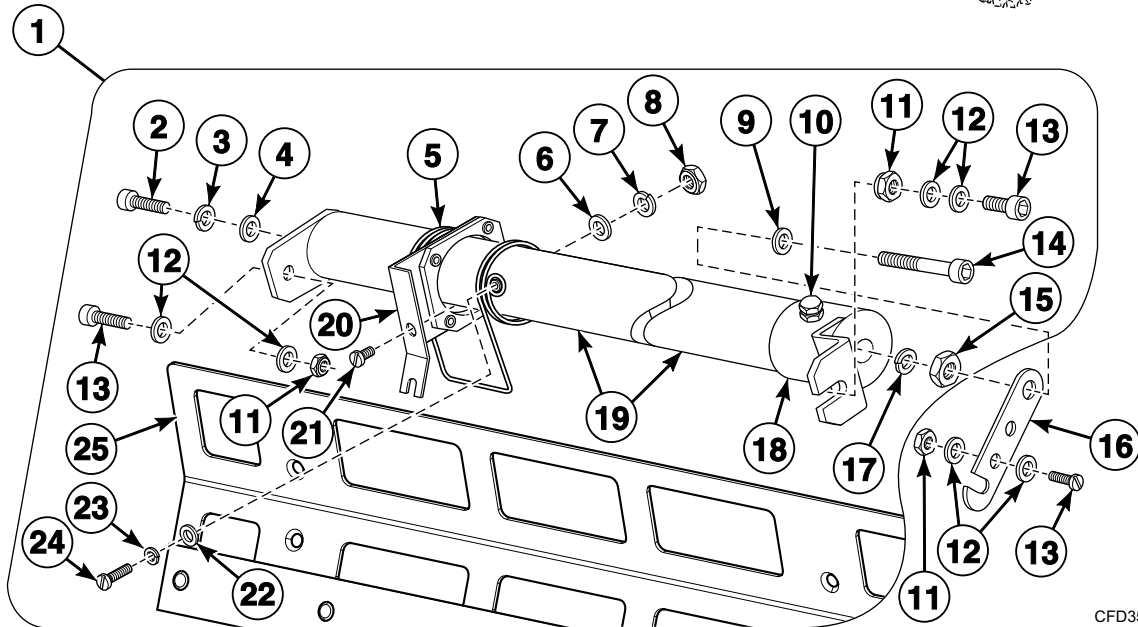
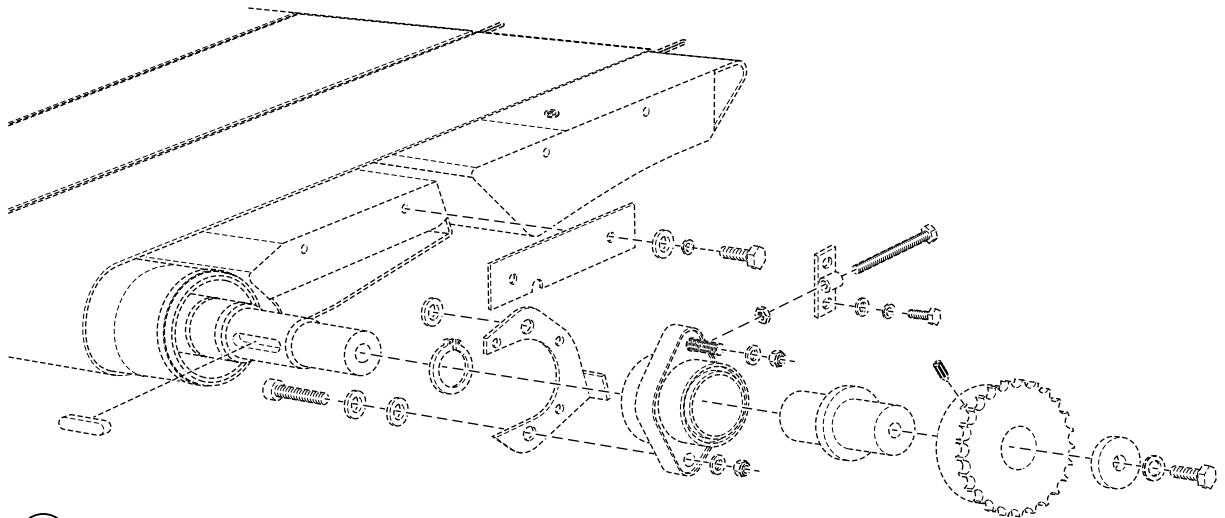
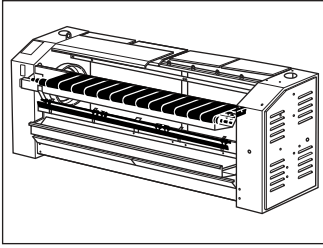


CFD3526P_D2120

Feeding Belts and Scrapers (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP510811	Feeding Belt	With hooks; 1005x100
	SP102783	Feeding Belt Connecting Pin	
2	SP505095	Finger	
3	SP511006	Distance Plate	
4	SP311127000010	Washer	10
5	SP309912001030	Bolt	M10x30
6	SP515E21000014	Tightener	
7	SP309933001080	Bolt	M10x80
8	SP311125000006	Washer	6.4
9	SP309933000610	Bolt	M6x10
10	SP311127000006	Washer	6
11	SP310934000010	Nut	M10
12	SP311125000010	Washer	10.5
13	SP310985000010	Nut	M10
14	SP325000000031	Bearing	
15	SP500655	Table Tightener	Right
	SP500656	Table Tightener	Left
16	SP502367	Retaining Ring	30
17	SP512413	Middle Inserting Table	
18	SPPRI2300000003	Washer	22x10x1
19	SP309912001040	Bolt	M10x40
20	SP529891	Padded Roller	
21	SP540140925706	Tightening Clip	
22	SPMEC001410	Self-Adhesive Pad	11.8m
23	SP525193	Feather	
24	SP309916000408	Bolt	M4x8
25	SP512410	Chain Wheel Hub	
26	SP500695	Chain Wheel	22.6
27	SP515E00022115	Washer	
28	SP309933000620	Bolt	M6x20

Feeding Belts and Scrapers (Drawing 2 of 2)



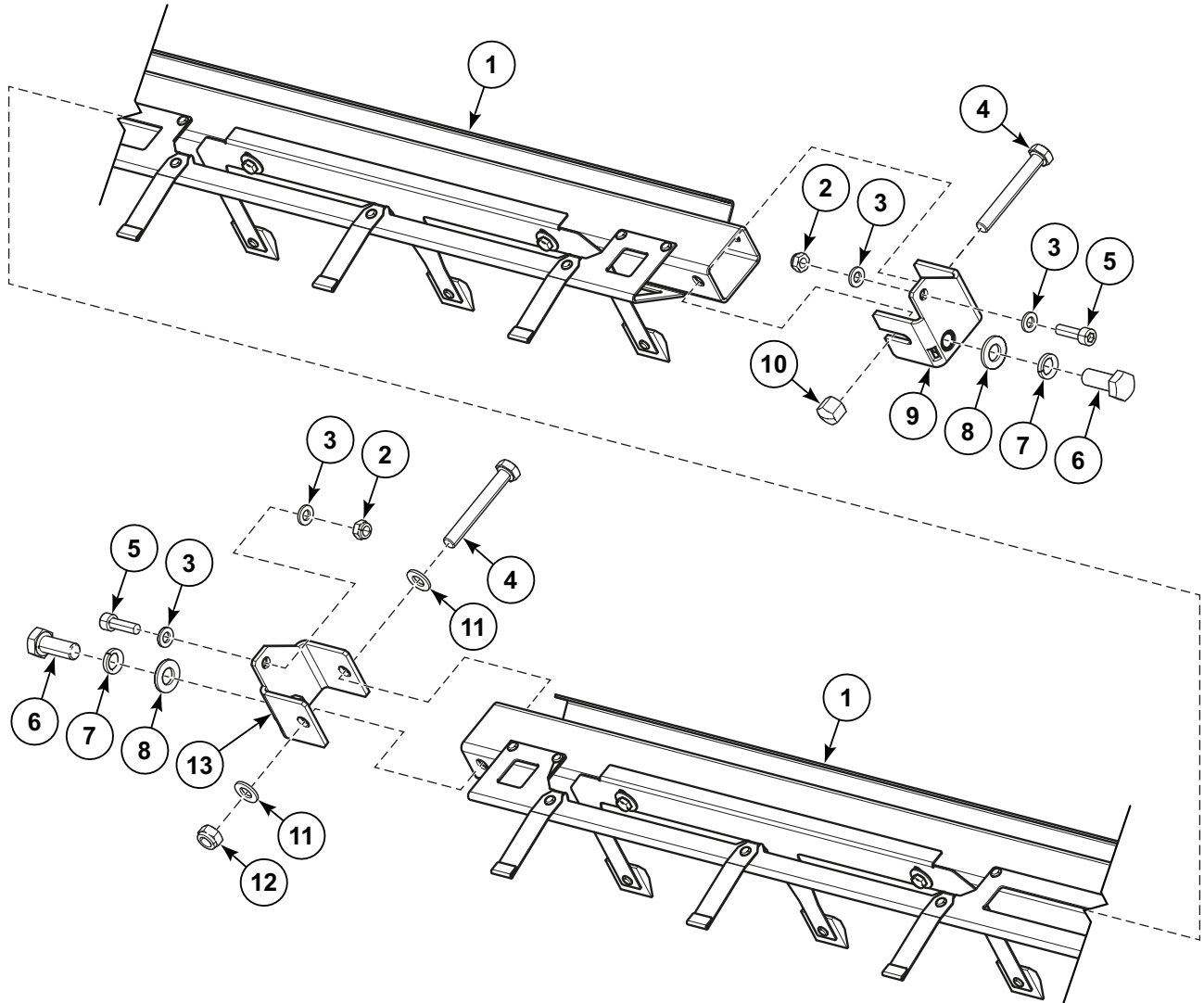
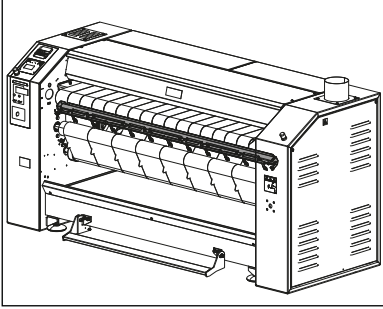
CFD3528P_D2120

Feeding Belts and Scrapers (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP519853	Scraper	Complete; Includes items 2-15 and 17-25
2	SP309912001030	Bolt	M10x30
3	SP311127000010	Washer	10
4	SP311125000010	Washer	10.5
5	SPI03332000814	Scraper Spring	
6	SP311125240004	Washer	4
7	SP311127240004	Washer	4
8	SP310934240004	Nut	M4
9	SP311125000013	Washer	13
10	SP309933000620	Bolt	M6x20
11	SP310985000006	Nut	M6
12	SP311125000006	Washer	6.4
13	SP309912120625	Bolt	M6x25
14	SP309912121260	Bolt	M12x60
15	SP310934000012	Nut	M12
16	SP512437	Scraper Holder	
17	SP311127000012	Washer	12
18	SP512482	Scraper Holder	Right
19	SP517171	Supporting Tube	
20	SP512481	Scraper Bearer	
	SP525177	Scraper Bearer	Grooved
21	SP309966240410	Bolt	M4x10
22	SP311125000005	Washer	5.3
23	SP311127000005	Washer	5
24	SP309084000510	Bolt	M5x10
25	SP517176	Scraper	

Scrapers

Models Starting Serial No. 520IR000196SD and 520IF000332SD

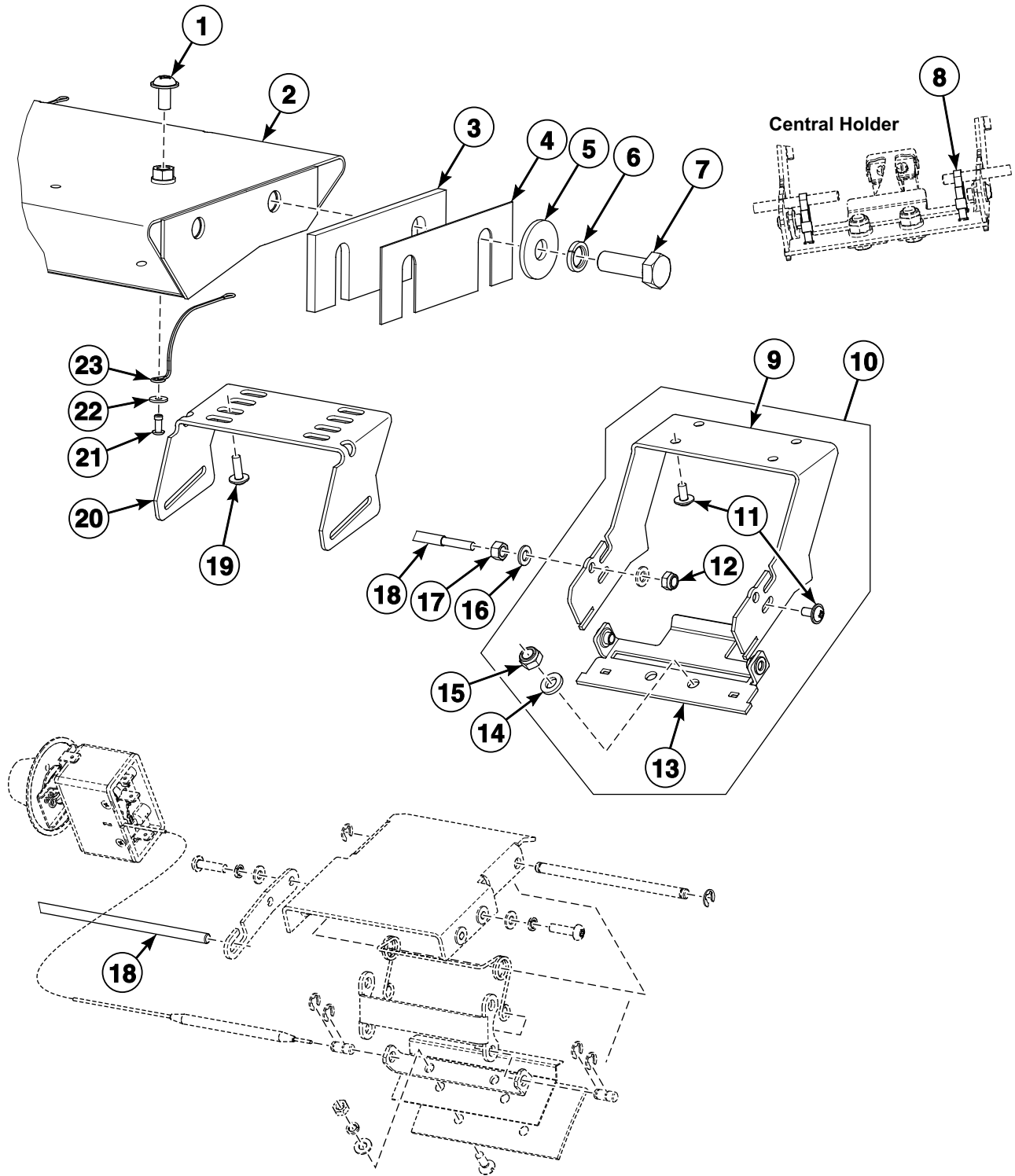


CZF234P_D2120

Scrapers

REF	PART NO.	DESCRIPTION	COMMENTS
1	570672	Scraper Beam	
2	SP310985000006	Nut	M6
3	SP311125000006	Washer	
4	SP509976	Bolt	M8x60
5	SP309912120625	Bolt	M6x25
6	SP309933001025	Bolt	M10x25
7	SP311127000010	Washer	M10
8	SP311125000010	Washer	M10
9	576102	Beam Holder	Right
10	576103	Nut	M8
11	SP311125000008	Washer	M8
12	SP310985000008	Nut	M8
13	576101	Beam Holder	Left

Inserting Table



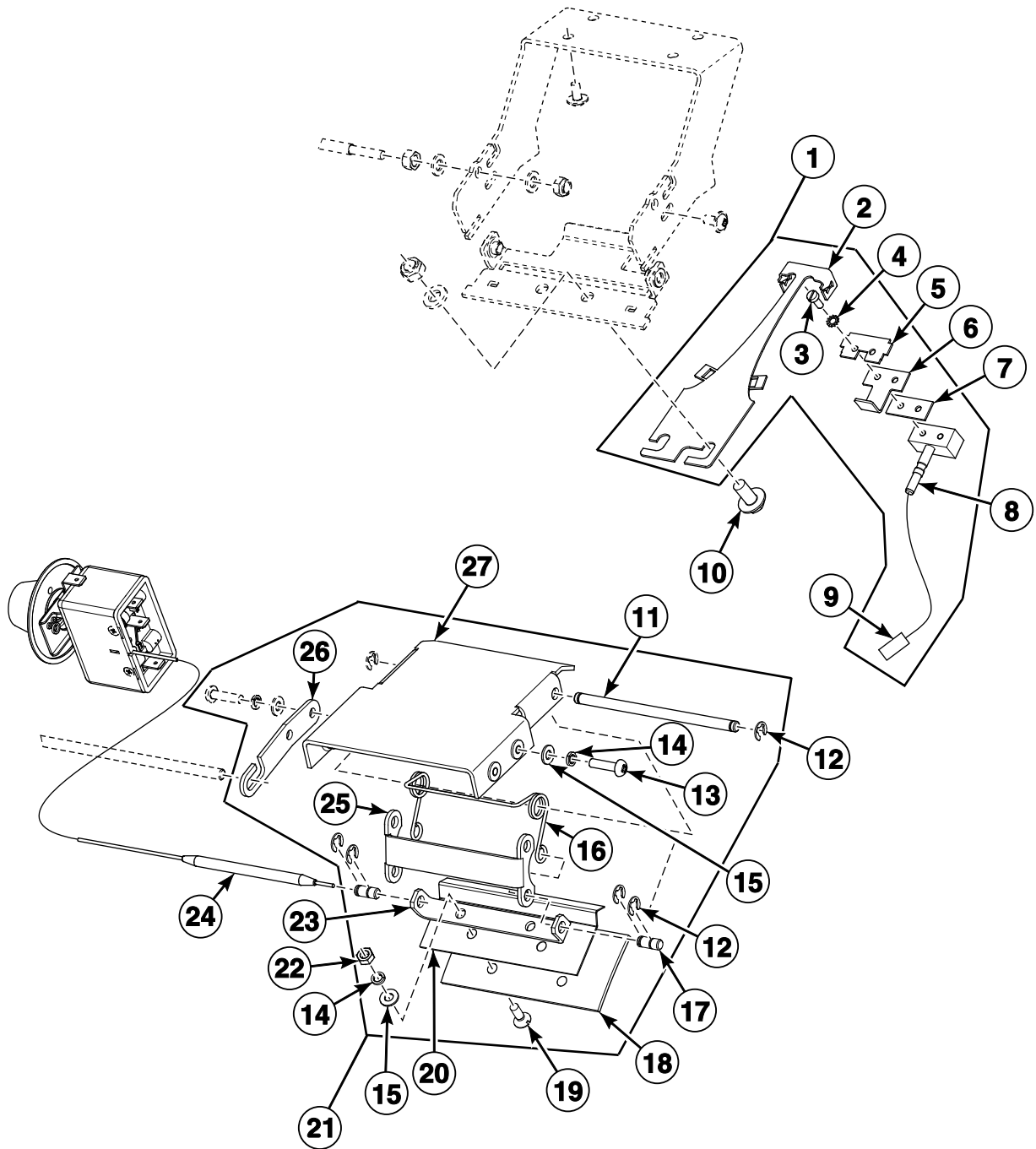
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Inserting Table

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309595240612	Bolt	M6x12
2	SP500673	Inserting Table	
3	SP320E39000514	Washer	
4	SP525364	Washer	
5	SP311902100010	Washer	10
6	SP311127000010	Washer	10
7	SP309933001030	Bolt	M10x30
8	SP345000160971	Binding Strip	
9	SP558722	Holder	
10	SP558725	Holder	
11	SP506013	Bolt	M4x8
12	SP310985000005	Nut	M5
13	SP558724	Holder	
14	SP311125240006	Washer	6.4
15	SP310985000006	Nut	M6
16	SP311125240005	Washer	5/5.3/10/1
17	SP310934240005	Nut	M5
18	SP560916	Guide Bar	
19	SP521957	Bolt	M4x12
20	SP500749	Thermounit Holder	
21	SP313250032008	Rivet	3.2x8
22	SP311734900003	Washer	M3/3.2/9/1
23	SP505095	Finger	

Temperature Sensors (Drawing 1 of 2)

Models Through July 31, 2019



CFD3119P_D2120

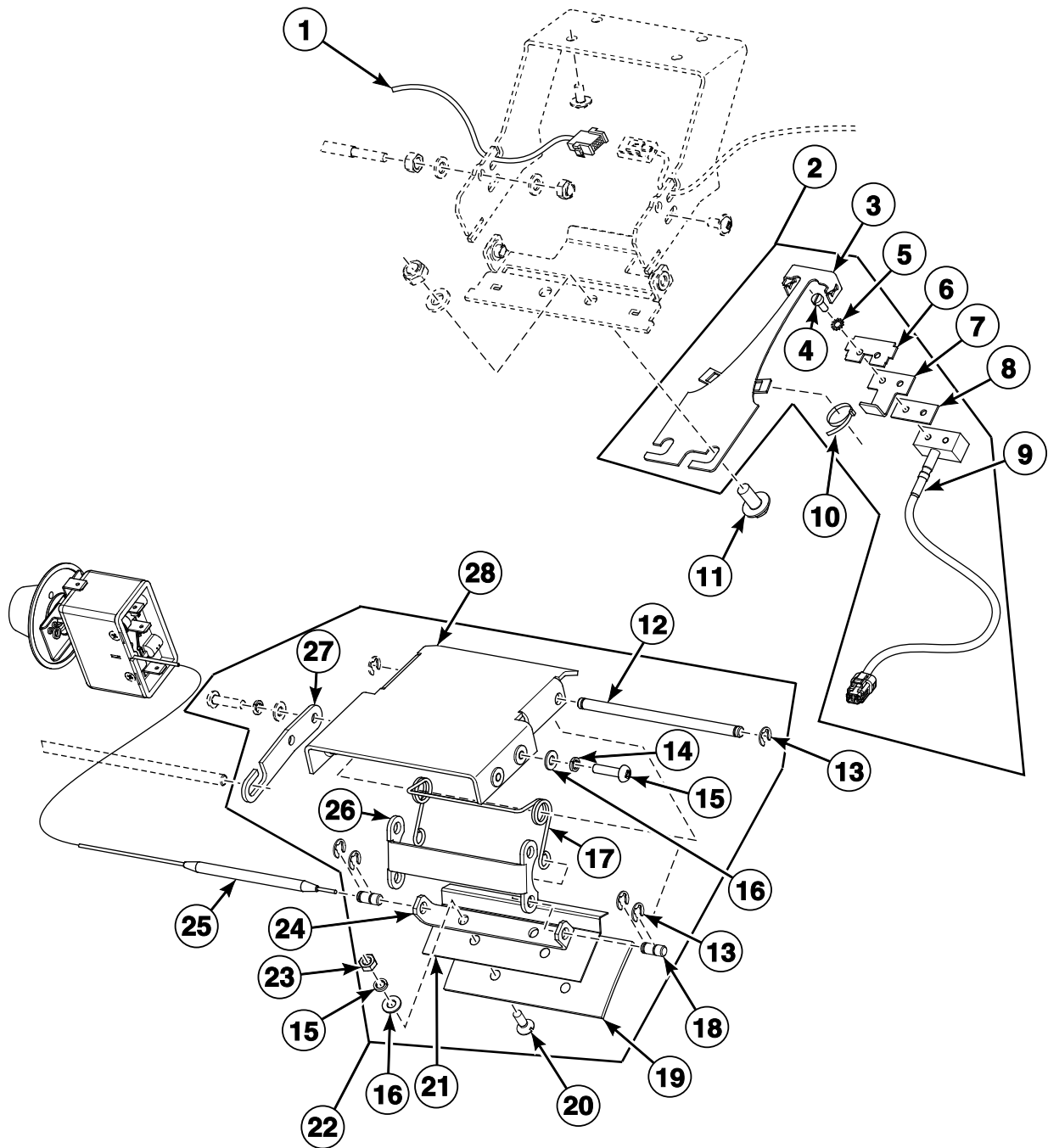
Temperature Sensors (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	571211	Temperature Sensor Replacement Kit	Left and middle sensor kit; Refer to instruction 7-18-238
	571210	Temperature Sensor Replacement Kit	Right sensor kit; Refer to instruction 7-18-238
1	N/A	Temperature Sensor	Left and middle; Includes items 2-9
	N/A	Temperature Sensor	Right; Includes items 2-9
2	SP545108	Finger	
3	SP559413	Bolt	M3x8
4	SP311679824003	Washer	3
5	SP545107	Pin	
6	SP545123	Range Limiter	
7	SP540230	Isolation Plate	
8	N/A	Temperature Sensor	Includes item 9; 2.5m; Left and middle
	N/A	Temperature Sensor	Includes item 9; 4.5m; Right
9	N/A	Connector	Used with left and middle sensors
	N/A	Contact	Used with left and middle sensors
	N/A	Connector	Used with right sensor
	N/A	Contact	Used with right sensor
10	SP309595124612	Bolt	M6x12
11	SP500758	Rod	
12	SP504529	Retaining Ring	
13	SP309798524416	Bolt	M4x16
14	SP311127240004	Washer	4
15	SP311125240004	Washer	4.3
16	SP500750	Thermounit Spring	
17	SP500759	Pin	
18	SP519427	Thermoelement Holder	
19	SP309963240412	Bolt	M4x12
20	SP519421	Thermoelement Holder	
21	SP519509	Thermoelement Holder	
22	SP310934240004	Nut	M4
23	SP500756	Sensor Plate Bearer	
24	SPMEC001055	Thermostat	
25	SP500755	Sensor Plate Bearer	
26	SP500751	Guide Bar Holder	
27	SP500752	Sensor Bearer	

N/A = Part no longer available

Temperature Sensors (Drawing 2 of 2)

Models Starting August 1, 2019

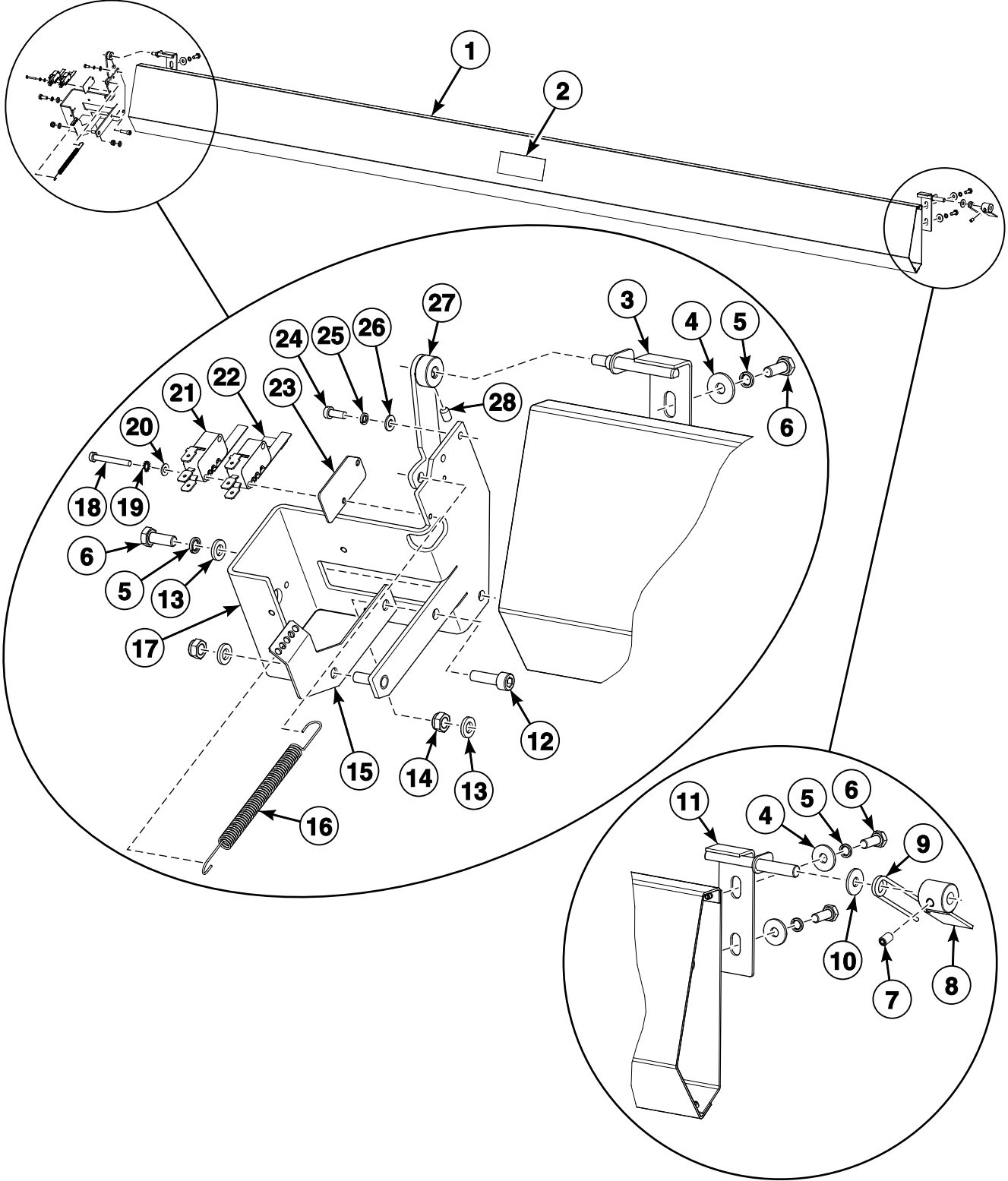


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Temperature Sensors (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	569741	Cable	Left; 3 pins
	569742	Cable	Middle; 3 pins
	569744	Cable	Right; 5 pins
2	563800	Temperature Sensor Assembly	
3	SP545108	Finger	
4	SP559413	Bolt	M3x8
5	SP311679824003	Washer	3
6	SP545107	Pin	
7	SP545123	Range Limiter	
8	SP540230	Isolation Plate	
9	563788	Temperature Sensor	With connector
10	SPPRI345000626088	Binding Strip	
11	SP309595124612	Bolt	M6x12
12	SP500758	Rod	
13	SP504529	Retaining Ring	
14	SP311127240004	Washer	4
15	SP309798524416	Bolt	M4x16
16	SP311125240004	Washer	4.3
17	SP500750	Thermounit Spring	
18	SP500759	Pin	
19	SP519427	Thermoelement Holder	
20	SP309963240412	Bolt	M4x12
21	SP519421	Thermoelement Holder	
22	SP519509	Thermoelement Holder	
23	SP310934240004	Nut	M4
24	SP500756	Sensor Plate Bearer	
25	SPMEC001055	Thermostat	
26	SP500755	Sensor Plate Bearer	
27	SP500751	Guide Bar Holder	
28	SP500752	Sensor Bearer	

Safety Bar

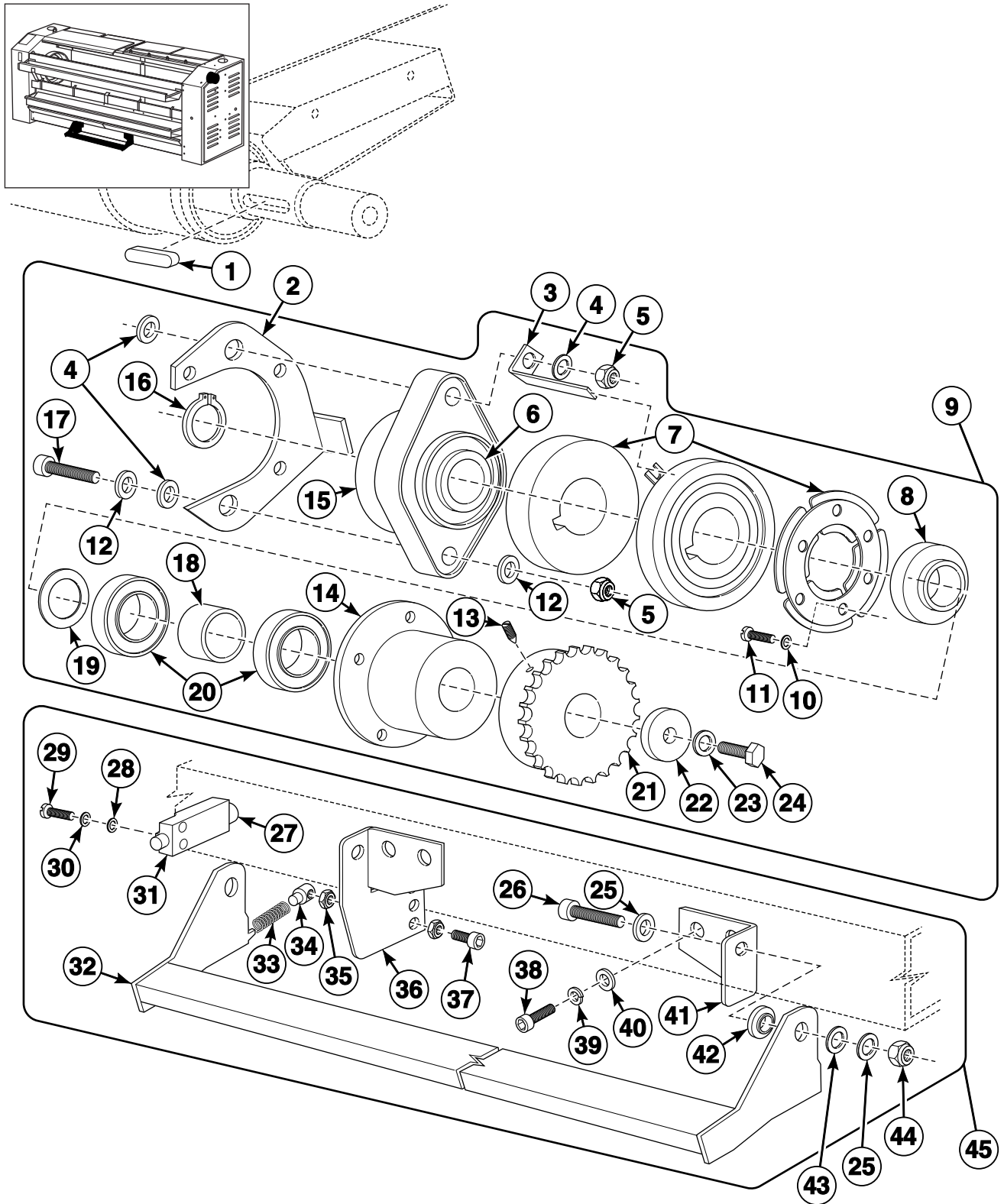


CFD2965P_D2120

Safety Bar

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP558688	Safety Bar	FCL, FCN, FCP, IF, IR, LSR and LSR Non-Brand models; Black
	SP558689	Safety Bar	FCI models; Red
	SP511145	Safety Bar	FCS and FCU models; Stainless steel
2	SP545087	Label	Linen feeding
3	SP558672	Hinge	Left
4	SP311902100006	Washer	M6
5	SP311127000006	Washer	6
6	SP309933000616	Bolt	M6x16
7	SP309916000610	Bolt	M6x10
8	SP320E19400014	Spring Finger	
9	SPPRI611000045	Spring	
10	SP545027	Washer	6.4
11	SP514268	Hinge	Right
12	SP528549	Bolt	M6x20
13	SP311125000006	Washer	6.4
14	SP310985000006	Nut	M6
15	SP558695	Spring Console	
16	SP545026	Spring	
17	SP558696	Console	
18	SP309084240325	Bolt	M3x25
19	SP311679800003	Washer	M3
20	SP311125000003	Washer	3.2
21	SPPRI610011077	Microswitch	
22	SP517484	Microswitch	
23	SP101154	Isolation Plate	
24	SP309084000410	Bolt	M4x10
25	SP311127000004	Washer	4
26	SP311125000004	Washer	4.3
27	SP558694	Switch Lever	
28	SP525168	Bolt	M5x8

Clutch and Pedal

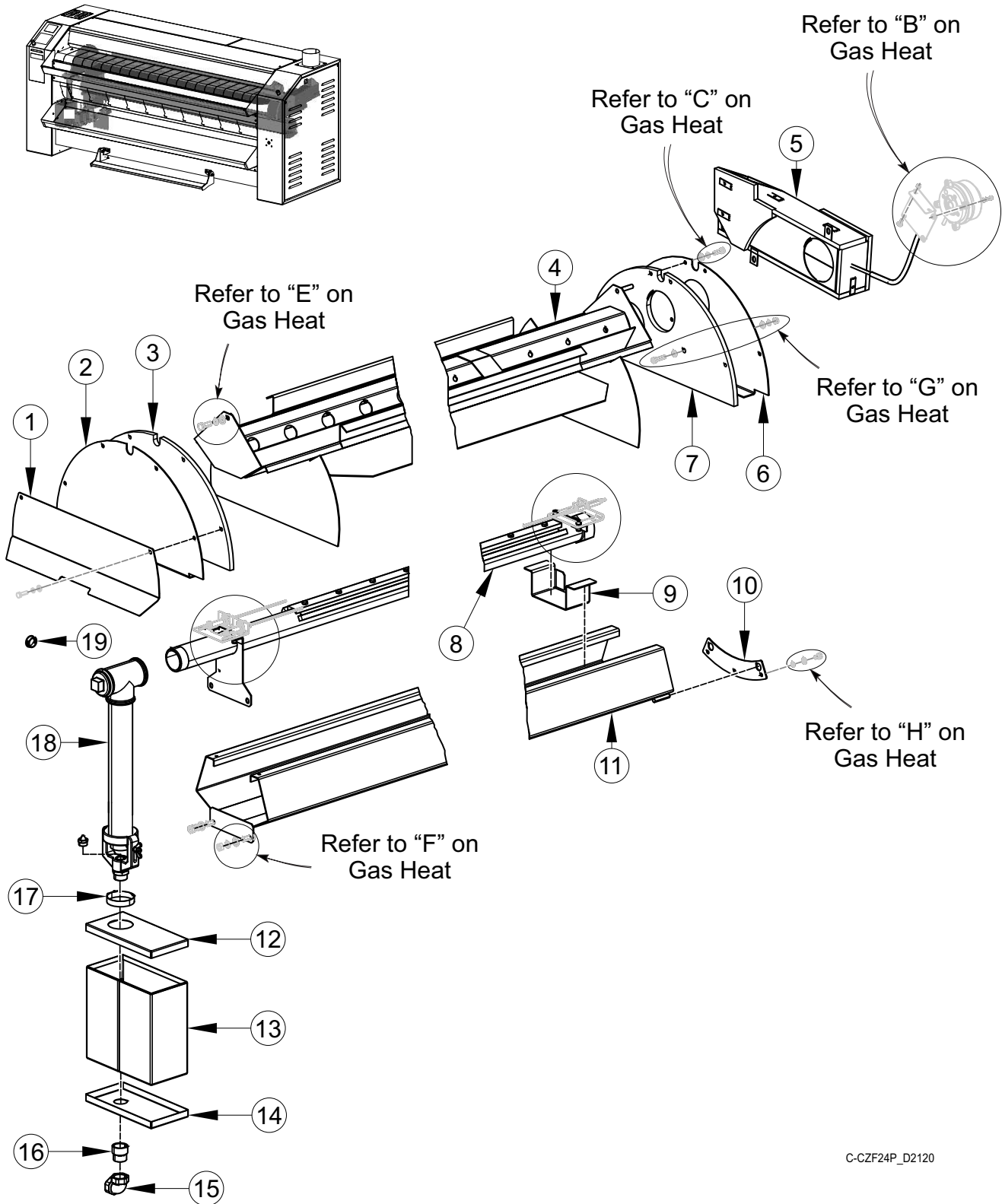


CZF59P_D2120

Clutch and Pedal

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP525193	Feather	
2	SP500655	Table Tightener	Right
3	SP529849	Torque Holder	
4	SPPRI230000003	Washer	22x10x1
5	SP310985000010	Nut	M10
6	SP529906	Ring	
7	SP502347	Clutch Electromagnet	
8	SP505020	Clutch Ring	
9	SP529954	Clutch	
10	SP311127240005	Washer	5
11	SP309084240510	Bolt	M5x10
12	SP311125000010	Washer	10.5
13	SP309916000408	Bolt	M4x8
14	SP500694	Chain Wheel Bearer	
15	SP325000000031	Bearing	
16	SP502367	Retaining Ring	30
17	SP309912001040	Bolt	M10x40
18	SP500702	Distance Ring	
19	570210	Washer	Starting Serial Nos. 520IR000177HU and 520IF000316HW
20	SP326000600202	Bearing	Includes 1 piece, 2 pieces needed
21	SP500695	Chain Wheel	22-06
22	SP515E00022115	Washer	
23	SP311127000006	Washer	6
24	SP309933000620	Bolt	M6x20
25	SP311125000010	Washer	10.5
26	SP309912001040	Bolt	M10x40
27	SP100980	Cable Bushing	
28	SP311125000004	Washer	4.3
29	SP503816	Bolt	M4x30
30	SP311127000004	Washer	4
31	SP347000000111	Switch	
32	SP525218	Pedal	
33	SP515E00024614	Pressure Spring	
34	SP525221	Spring Pin	
35	SP310934000006	Nut	M6
36	SP525219	Pedal Hinge	Left
37	SP525167	Bolt	M6x30
38	SP309912001030	Bolt	M10x30
39	SP311127000010	Washer	10
40	SP311125000010	Washer	10.5
41	SP525220	Pedal Hinge	Right
42	SP525222	Ring	PA
43	SP525223	Washer	PA
44	SP310985000010	Nut	M10
45	SP525211	Stop Pedal Assembly	

Gas Heat (Drawing 1 of 4)

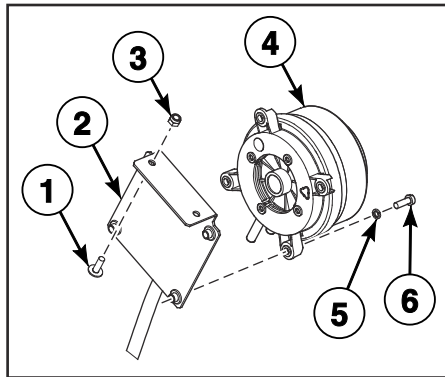


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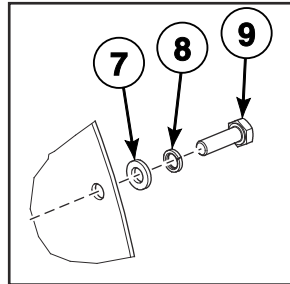
Gas Heat (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704003021	Adhesive	Loctite 243
1	568428	Cover	Starting Serial Nos. 520IR000178HW and 520IF000315HU
2	SPI03176000113	Cover	
3	SPI03176000213	Isolation	
4	SPI03225000013	Exhaust	
5	SPI03173000023	Exhaust Tunnel	Right
6	SPI03175000113	Cover	
7	SPI03175000213	Isolation	
8	SP558623	Gas Burner	
9	SPI03144000623	Burner Brace	
10	563721	Cover	Starting Serial Nos. 520IR000178HW and 520IF000315HU
11	SPI03243000013	Burner Trough	
12	SP314G74000513	Upper Part	
13	SP314G74100013	Injector Sieve	
14	SP314G74000613	Lower Part	
15	SPPRI426002072	Elbow	3/4 inch
16	SP319413104560	Extension	3/4 inch x 15
17	SPPRI240000017	Hose Clamp	
18	SP357201308300	Mixing Tube	Without nozzle
19	SPPRI505000064	Plug	For hole 28mm

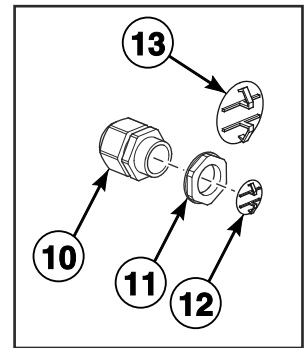
Gas Heat (Drawing 2 of 4)



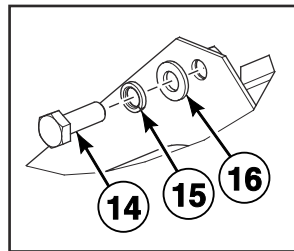
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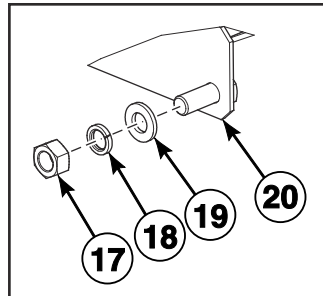
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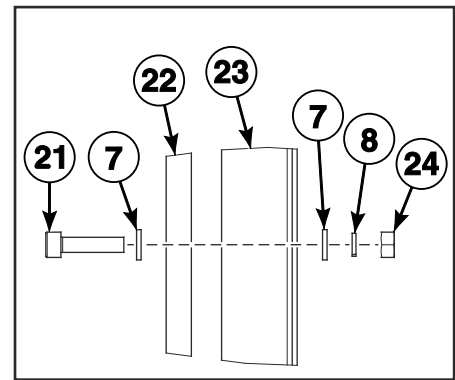
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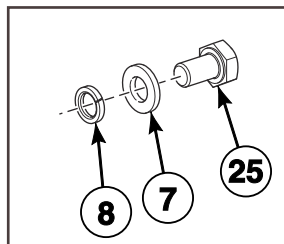
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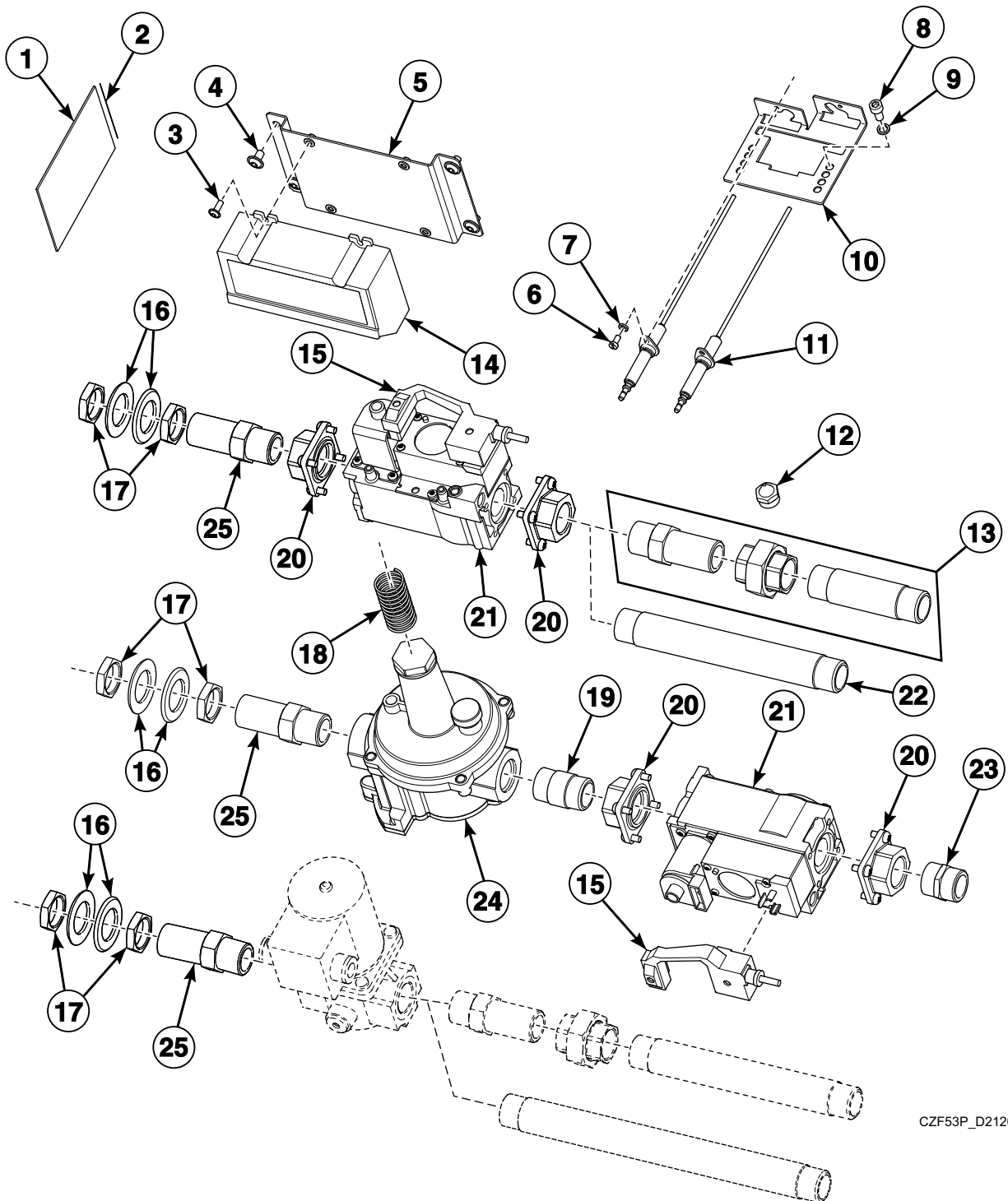
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Gas Heat (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP521957	Bolt	M4x12
2	SP558700	Holder	
3	SP514193	Nut	M4
4	SP554363	Differential Pressure Switch	DPS200
5	SP311127000004	Washer	4
6	SP309084000412	Bolt	M4x12
7	SP311125240006	Washer	6.4
8	SP311127240006	Washer	6
9	SP309933240620	Bolt	M6x20
10	SP101408	Bushing	M25; Through 6/27/17
	SP101407	Bushing	M20; Through 6/28/17
11	SP101418	Nut	M25; Through 6/27/17
	SP101417	Nut	M20; Through 6/28/17
12	SP345900025012	Plug	For hole 20mm
	SP345900032132	Plug	For hole 24mm
13	SP345900043132	Plug	For hole 40mm
14	SP309933240822	Bolt	M8x22
15	SP311127240008	Washer	8
16	SP311125240008	Washer	8.4
17	SP310934800008	Nut	M8
18	SP311127000008	Washer	8
19	SP311125000008	Washer	8.4
20	SPI03243000013	Burner Trough	
21	SP309912120625	Bolt	M6x25
22	SPI03175000213	Isolation	
	SPI03176000213	Isolation	
23	SPI03175000113	Cover	
	SPI03176000113	Cover	
24	SP310934240006	Nut	M6
25	SP309933240610	Bolt	M6x10

Gas Heat (Drawing 3 of 4)

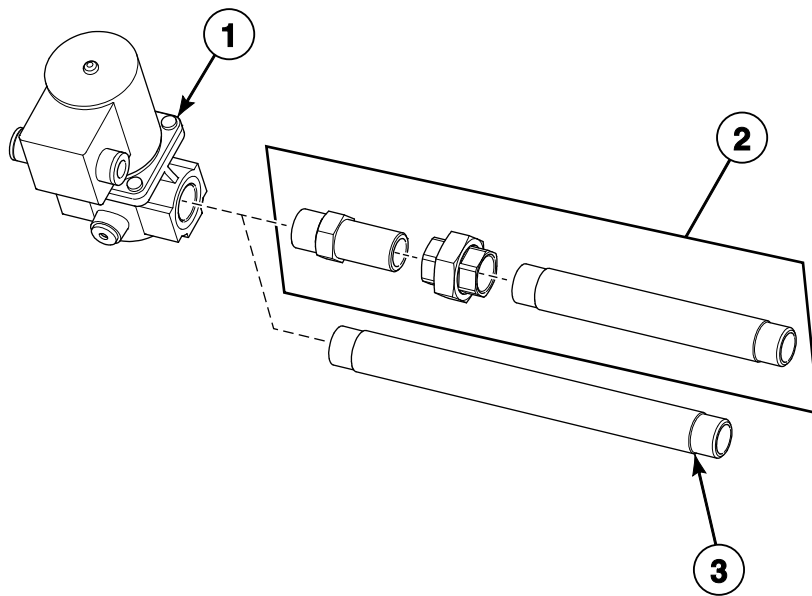


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Gas Heat (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP516715	Transparent Foil	Self-adhesive
2	SP547150	Serial Plate	
3	SP521957	Bolt	M4x12
4	SP540342	Bolt	M6x10
5	561051	Holder	2
6	SP309084240408	Bolt	M4x8
7	SP311127240004	Washer	4
8	SP545101	Bolt	M6x12
9	SP311127240006	Washer	6
10	SP560912	Adapter	
11	SP506420	Electrode	
12	SP357203000240	Nozzle	240
	SP357203000250	Nozzle	250
	SP357203000270	Nozzle	270
	SP357203000280	Nozzle	280
	SP357203000300	Nozzle	300
	SP357203000310	Nozzle	310
	SP504510	Nozzle	320
	SP357203000350	Nozzle	350
	SP504509	Nozzle	360
	SP357203000410	Nozzle	410
	SP357203000420	Nozzle	420
	SP357203000440	Nozzle	440
	SP357203000460	Nozzle	460
	SP357203000490	Nozzle	490
	SP504508	Nozzle	540
	SP504506	Nozzle	600
	SP357203000620	Nozzle	620
	SP357203000700	Nozzle	700
13	568404	Gas Pipeline-Service Kit	Includes items 20 and 22
14	561082	Ignition Unit	
	SP506422	Electrode Cable	
	561084	Ignition Cable	
15	SP357500459412	Gas Valve Cable	
	SP516681	Butt Splice	50 Hertz
	SP345000034070	Butt Splice	50 Hertz
16	SP223111000814	Washer	
17	SP223111000614	Nut	G 3/4
18	SP563684	Gas Pressure Regulator Spring	
19	SP556535	Tube	45mm long
20	SP514062	Flange	
21	SP357460460500	Gas Valve	50 Hertz
22	SPI03100017524	Tube	200mm long
23	SPPRI426001217	Pipe Nipple	3/4 inch
24	SP563683	Gas Pressure Regulator	
25	SP314S00016214	Reducing Insert	

Gas Heat (Drawing 4 of 4)



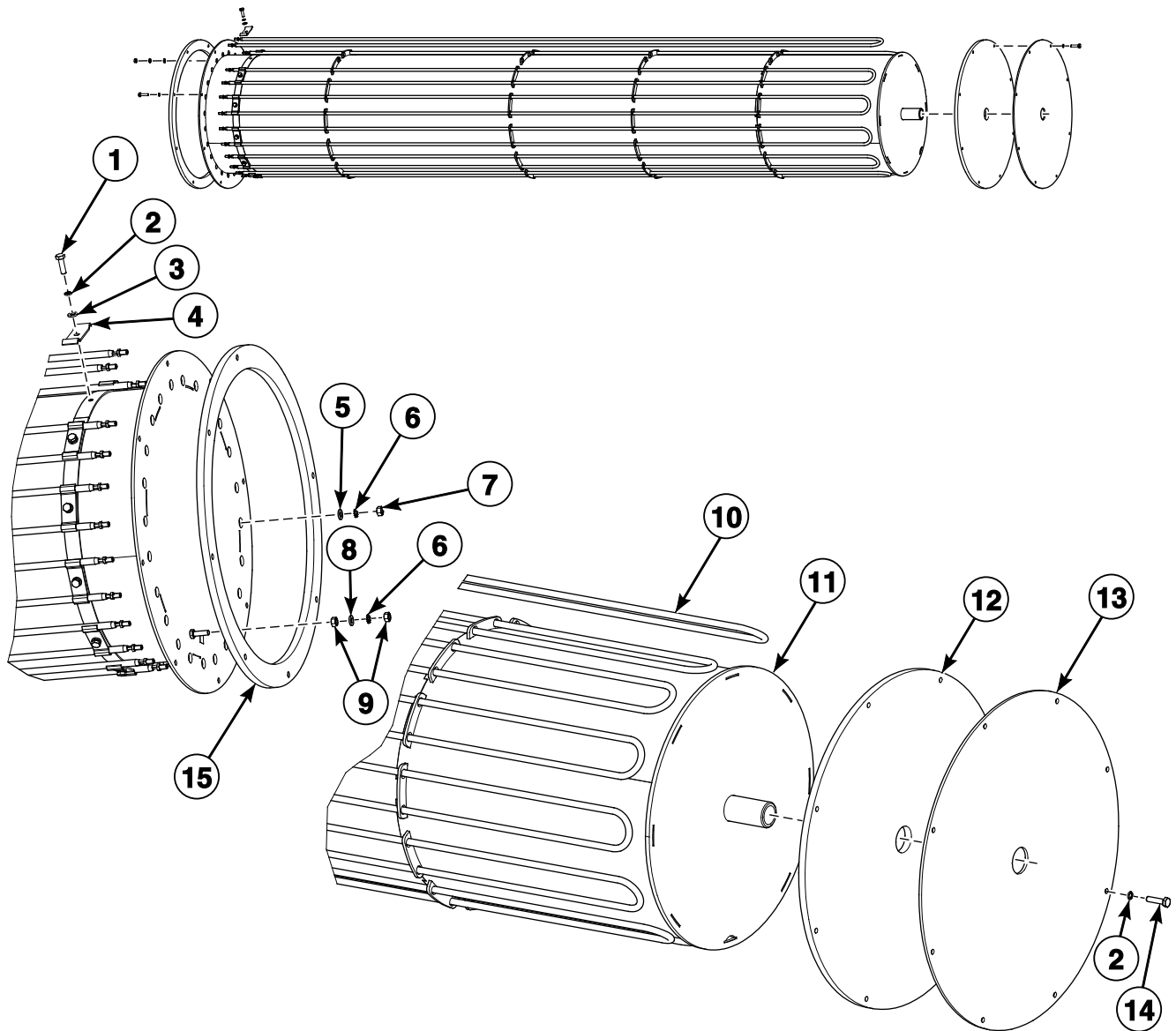
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Gas Heat (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP357402010050	Gas Valve	60 Hertz
2	NA	Reducing Insert	Replaced by item 3
3	SPI03100017514	Tube	270mm long

N/A = Part no longer available

Electric Heat

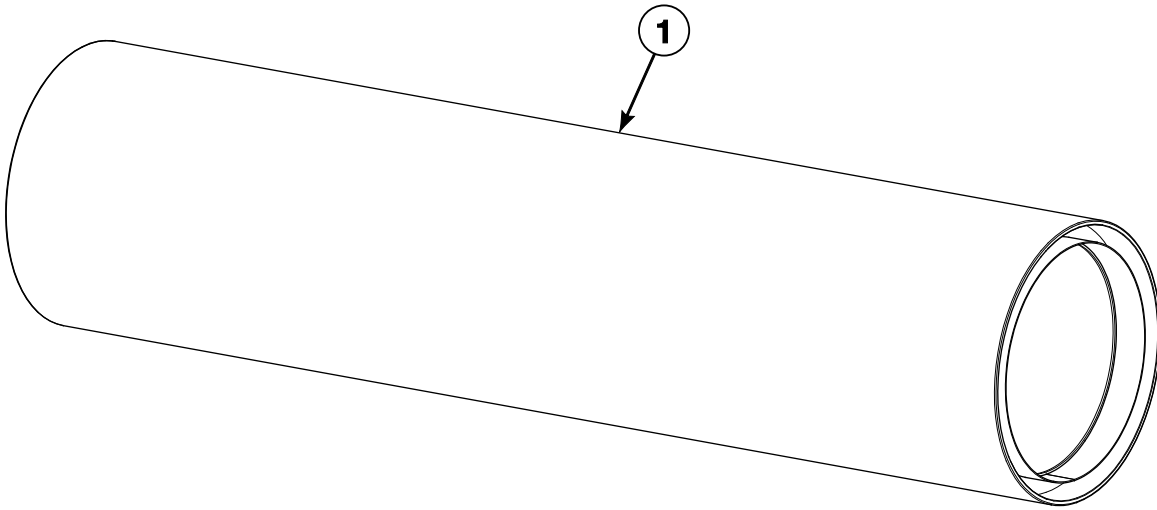


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Electric Heat

REF	PART NO.	DESCRIPTION	COMMENTS
	SP101410	Cable Bushing	M40
	SP516175	Cable Bushing	M63
	SP101420	Nut	M40
	SP516176	Nut	M63
	SP345900043132	Plug	For hole 40mm
1	SP309933000620	Bolt	M6x20
2	SP311127000006	Washer	6
3	SP311125000006	Washer	6.4
4	SP515E00017614	Heating Bar Clamp	
5	SP311125100006	Washer	6.4
6	SP311679824006	Washer	M6
7	SP310934100006	Nut	M6
8	SP311125240006	Washer	6.4
9	SP310934240006	Nut	M6
10	SPMEC001043	Heating Element	3100W
11	SP557301	Heating Inset	
12	SP557319	Isolation	
13	SP557320	Heating Chamber Lid	
14	SP309933000625	Bolt	M6x25
15	SP515E00027014	Isolating Ring	

Ironing Cylinder - Gas and Electric Heat



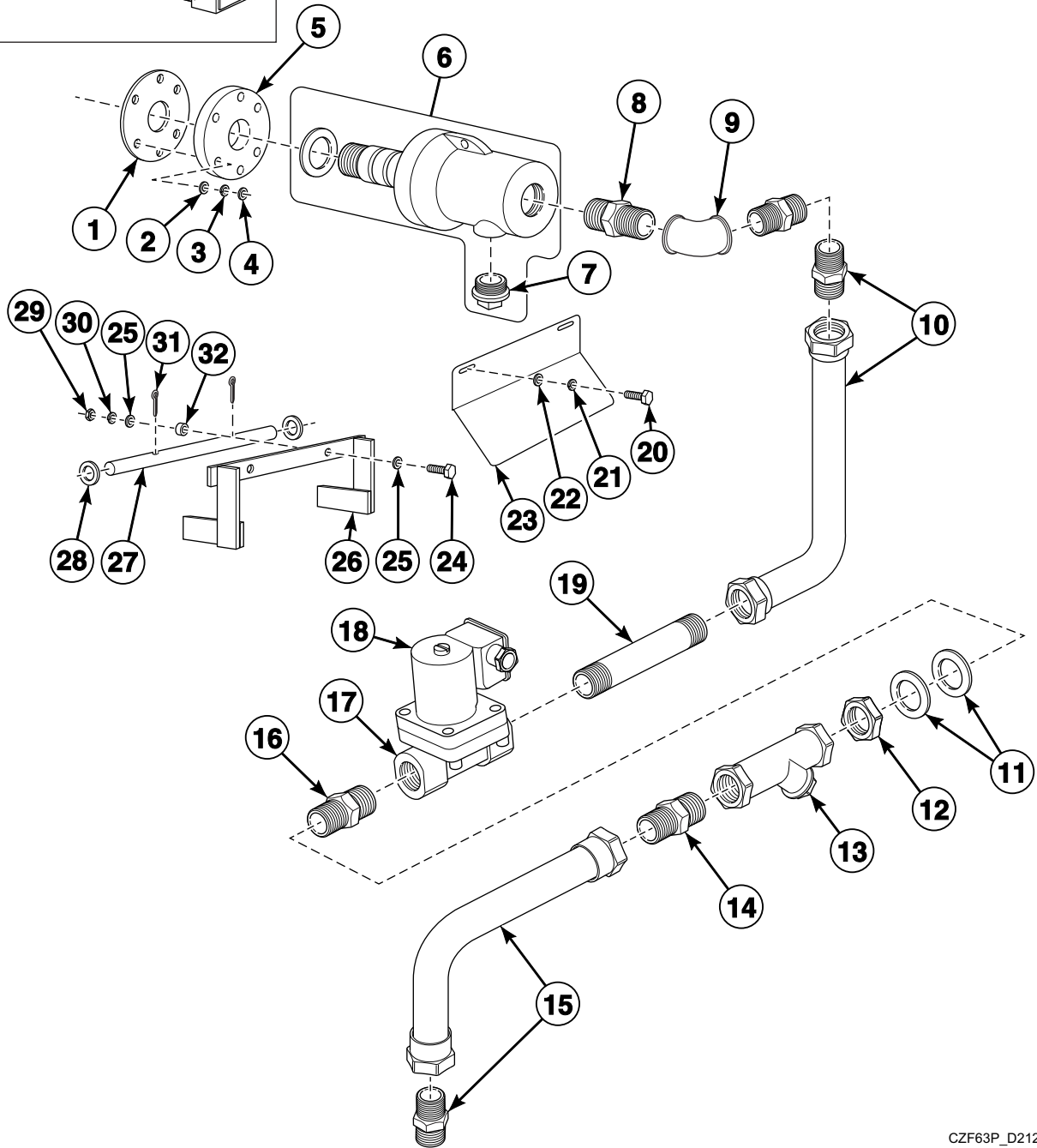
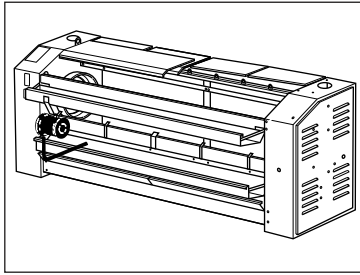
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Ironing Cylinder - Gas and Electric Heat

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPI01201000013	Ironing Cylinder	With hard chrome layer
	SP549391	Ironing Cylinder	

Steam Inlet Box (Drawing 1 of 2)

Through Serial No. 520IR000180KH and 520IF000326MQ



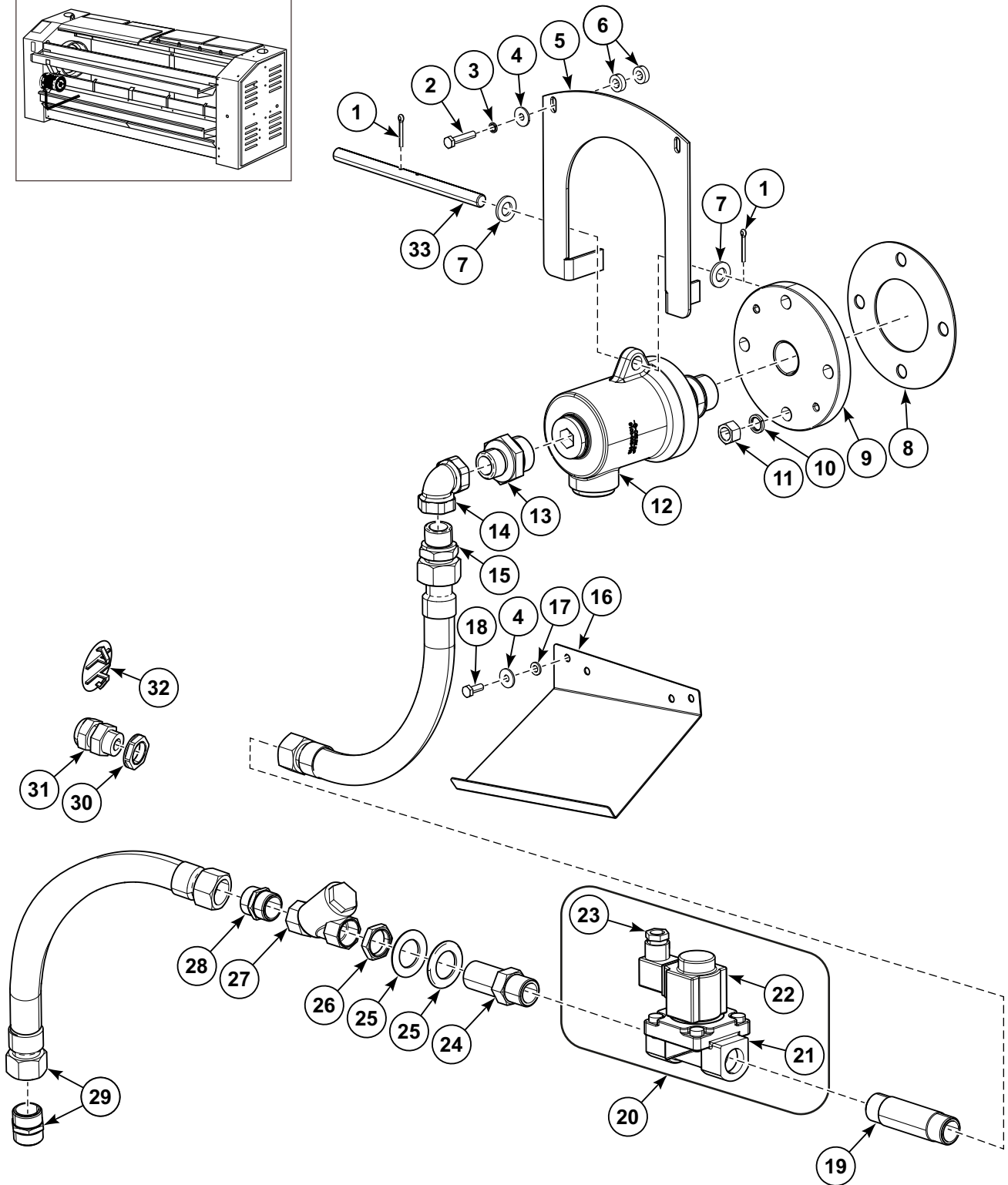
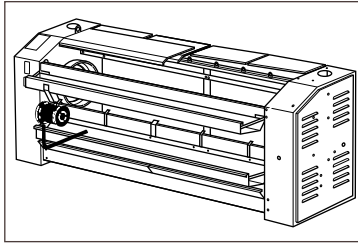
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Steam Inlet Box (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP314S00023214	Seal	
2	SP311125000013	Washer	13
3	SP311127000012	Washer	12
4	SP310934000012	Nut	M12
5	SP314S00023114	Flange	
6	SP349910008113	Rotating Supply	1-Way
7	SP319428324806	Plug	1 inch
8	SP235134601314	Reducing Insert	1 inch / 3/4 inch
9	SPPRI426002072	Elbow	3/4 inch
10	SP273454410020	Hose	
11	SP223111000814	Washer	
12	SP223111000614	Nut	
13	SP405054057006	Steam Filter	
14	SPPRI426001217	Pipe Nipple	3/4 inch
15	SP273454800034	External Steam Hose	Optional
16	SP314S00016214	Reducing Insert	
17	SP514162	Steam Valve	3/4 inch; With coil
18	SP554110	Coil	60 Hertz
19	SP517236	Tube	
20	SP309933000616	Bolt	M6x16
21	SP311127000006	Washer	6
22	SP311125000006	Washer	6.4
23	SP525172	Terminal Board Cover	
24	SP309933000825	Bolt	M8x25
25	SP311125000008	Washer	8.4
26	SPI02142000014	Reaction Holder	
27	SP314S00024814	Reaction Pin	
28	SPPRI231000046	Washer	16x30x2
29	SP310934000008	Nut	M8
30	SP311127000008	Washer	8
31	SP314178032022	Split Pin	3x22
32	SP500985	Washer	

Steam Inlet Box (Drawing 2 of 2)

Starting Serial No. 520IR000181KK and 520IF000327MS



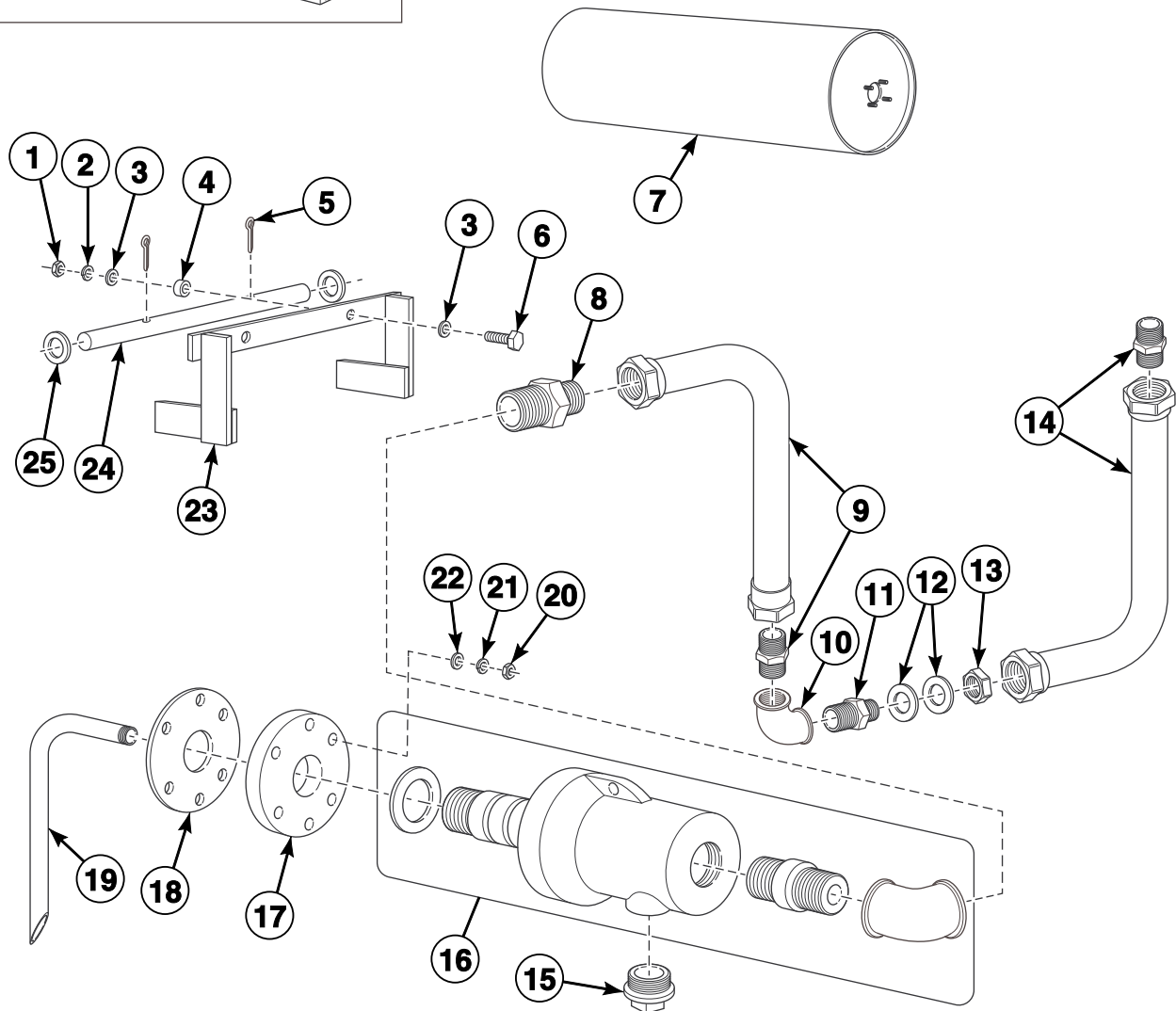
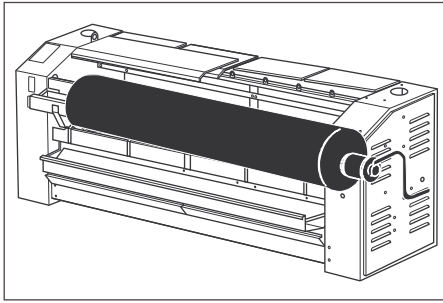
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Steam Inlet Box (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP314178032022	Split Pin	
2	SP309933000314	Bolt	M6x30
3	SP311902100006	Washer	6
4	SP311127000006	Washer	6
5	SPI02142000014	Reaction Holder	
6	SP500985	Washer	
7	SP311125000013	Washer	13
8	SP314S00023214	Seal	
9	SP314S00023114	Flange	
10	SP311127000012	Washer	12
11	SP310934000012	Nut	M12
12	SP349910008113	Rotating Supply	1-Way; Includes SP526781 Plug
13	SP235134601314	Reducing Insert	1 inch / 3/4 inch
14	SPPRI426002072	Elbow	3/4 inch
15	SP273454410020	Hose	
16	SP525172	Terminal Board Cover	
17	SP311125000006	Washer	6
18	SP309933000616	Bolt	M6x16
19	SP517236	Tube	
20	SP516718	Steam Valve	3/4 inch
21	SP514166	Steam Valve Body	
22	SP516717	Coil	50/60 Hertz
23	SP554156	Connector	
24	SP314S00016214	Reducing Insert	
25	SP223111000814	Washer	
26	SP223111000614	Nut	
27	SP405054057006	Steam Filter	
28	SPPRI426001217	Pipe Nipple	3/4 inch
29	SP273454800034	External Steam Hose	Optional
30	SP101417	Nut	
31	SP101407	Bushing	
32	SP345900043132	Plug	
33	SP314S00024814	Reaction Pin	

Steam Outlet Box and Ironing Cylinder (Drawing 1 of 2)

Through Serial No. 520IR000180KH and 520IF000326MQ



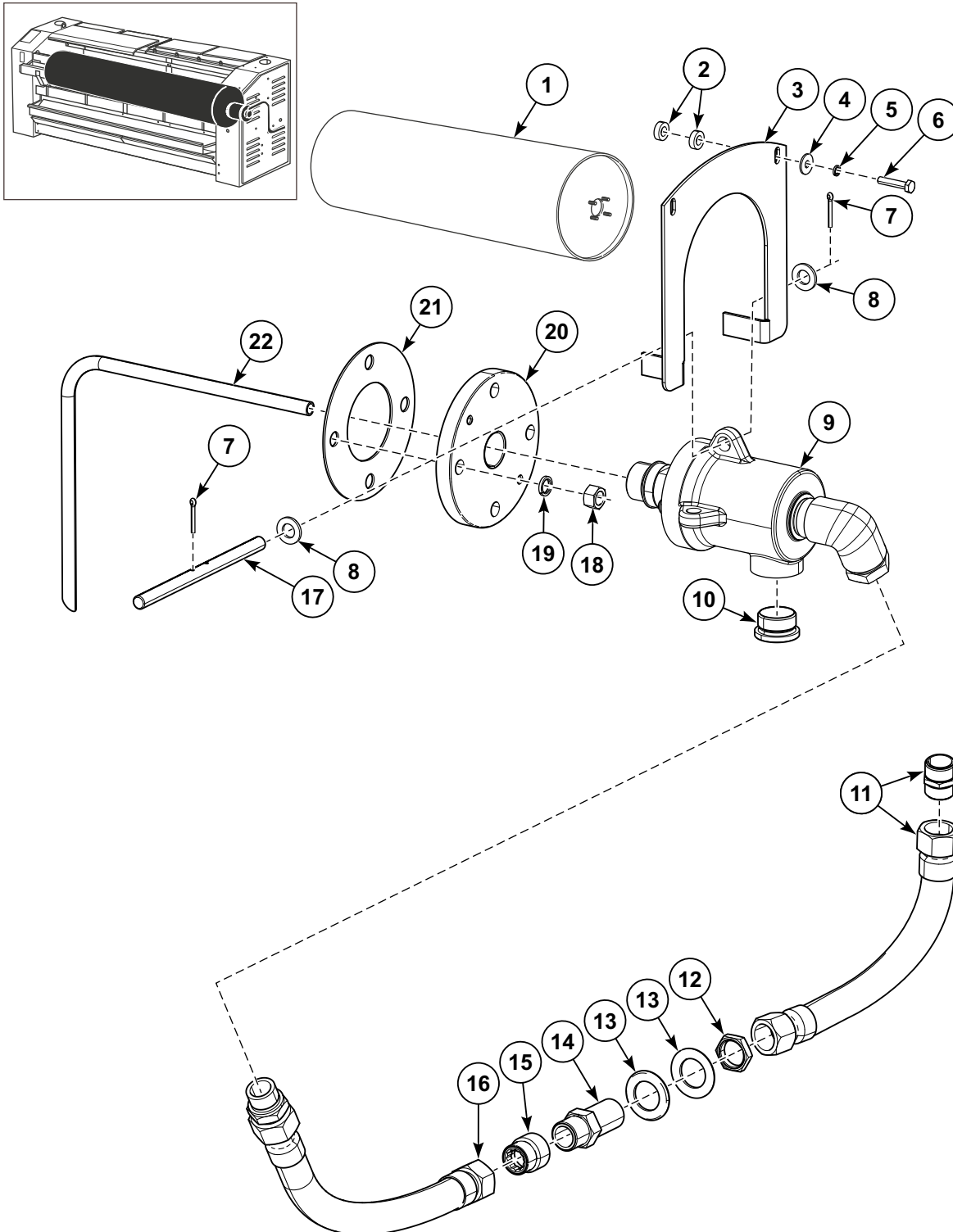
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Steam Outlet Box and Ironing Cylinder (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP310934000008	Nut	M8
2	SP311127000008	Washer	8
3	SP311125000008	Washer	8.4
4	SP500985	Washer	
5	SP314178032022	Split Pin	
6	SP309933000825	Bolt	M8x25
7	SPI02201000013	Ironing Cylinder	With hard chrome layer
	SP549395	Ironing Cylinder	
8	SP235134601314	Reducing Insert	1 inch / 3/4 inch
9	SP273454410020	Hose	
10	SPPRI426002072	Elbow	3/4 inch
11	SP314S00016214	Reducing Insert	
12	SP223111000814	Washer	
13	SP223111000614	Nut	
14	SP273454800034	External Steam Hose	Optional
15	SP319428324806	Plug	1 inch
16	SP349910008116	Rotating Supply	2-Way
17	SP314S00023114	Flange	
18	SP314S00023214	Seal	
19	SPI02127000014	Condensation Outlet Pipe	
20	SP310934000012	Nut	M12
21	SP311127000012	Washer	12
22	SP311125000013	Washer	13
23	SPI02142000014	Reaction Holder	
24	SP314S00024814	Reaction Pin	
25	SPPRI231000046	Washer	16x30x2

Steam Outlet Box and Ironing Cylinder (Drawing 2 of 2)

Starting Serial No. 520IR000181KK and 520IF000327MS

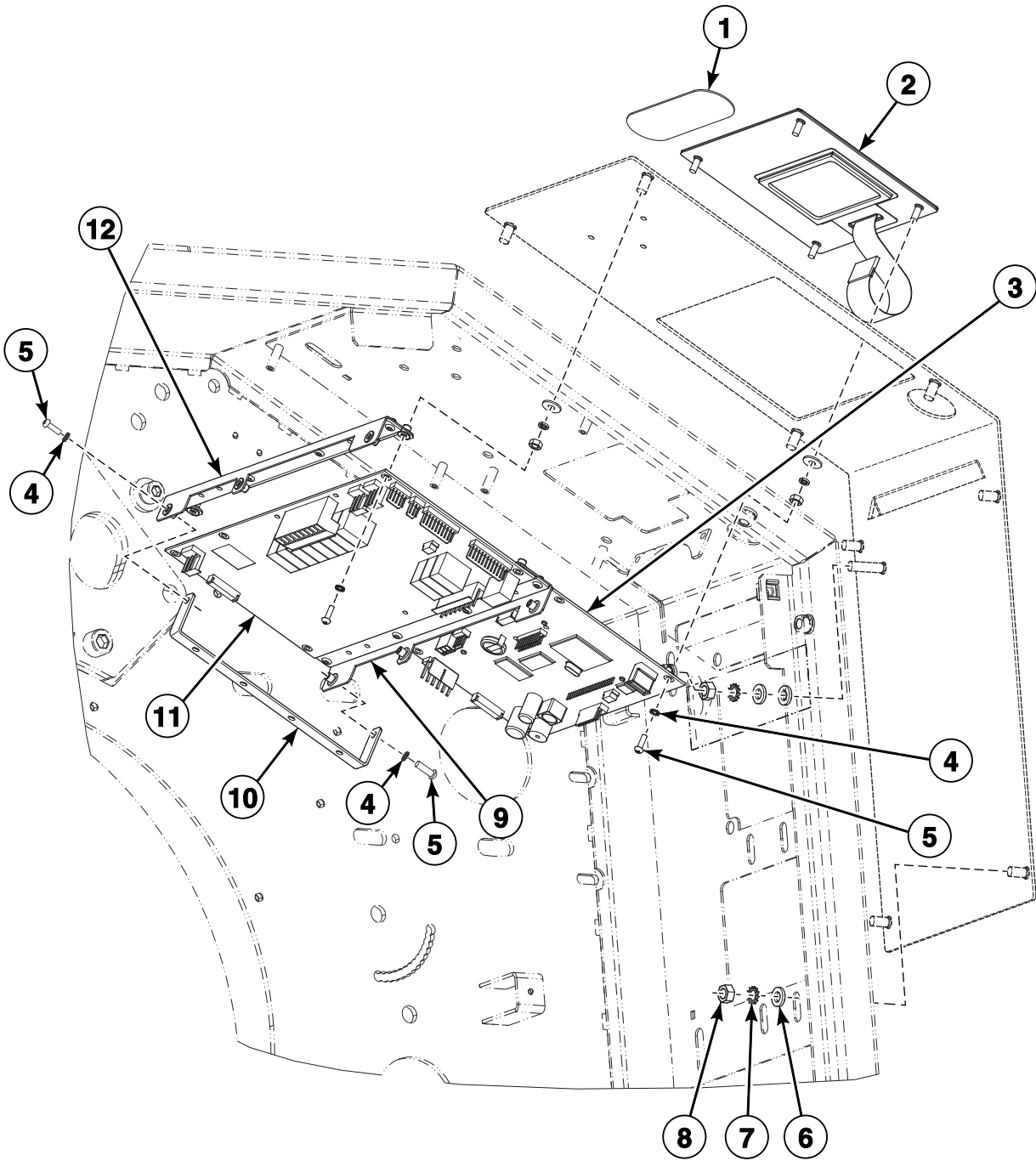


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Steam Outlet Box and Ironing Cylinder (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPI02201000013	Ironing Cylinder	With hard chrome layer
	SP549395	Ironing Cylinder	
2	SP500985	Washer	
3	SPI02142000014	Reaction Holder	
4	SP311127000006	Washer	6
5	SP311902100006	Washer	6
6	SP309933000314	Bolt	M8x25
7	SP314178032022	Split Pin	
8	SP311125000013	Washer	13
9	SP349910008116	Rotating Supply	2-Way
10	SP526781	Plug	1 inch
11	SP273454800034	External Steam Hose	Optional
12	SP223111000614	Nut	
13	SP223111000814	Washer	
14	SP314S00016214	Reducing Insert	
15	SP319413104560	Extension	3/4 inch
16	SP273454410020	Hose	
17	SP314S00024814	Reaction Pin	
18	SP310934000012	Nut	M12
19	SP311127000012	Washer	12
20	SP314S00023114	Flange	
21	SP314S00023214	Seal	
22	SPI02127000014	Condensation Outlet Pipe	

Control Panel (Drawing 1 of 2)

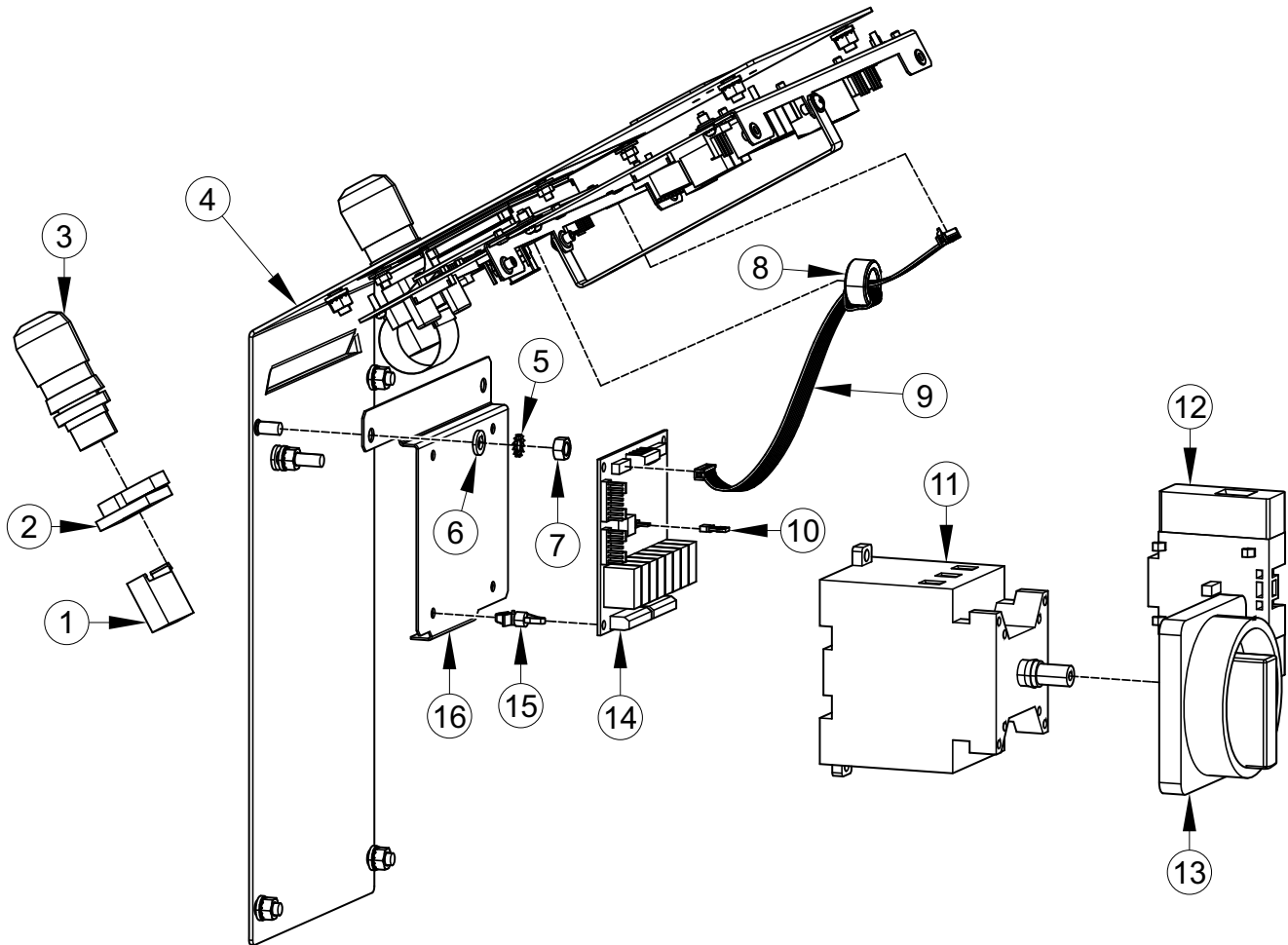


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Control Panel (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP537995	Board Interconnection Cable	
	SP557846	Central Stop Cable	
1	567887	Logo Label	Logo; FCP, IF and IR models
	SP534362	Nameplate	Logo; FCP, IF and IR models; Laundryserv
	SP534360	Nameplate	Logo; FCP, IF and IR models; Fors
	SP532173	Nameplate	Logo; FCP, IF and IR models
	SP534355	Nameplate	Logo; FCP, IF and IR models; Esterio
	SP538590	Nameplate	Logo; FCP, IF and IR models; IFB
	SP534353	Nameplate	Logo; FCP, IF and IR models; Maxiwash
	SP534364	Nameplate	Logo; FCP, IF and IR models; Technitramo
	SP534356	Nameplate	Logo; FCP, IF and IR models; WR
	567293	Nameplate	Logo; FCI models
	SP532265	Nameplate	Logo; FCL and LSR models
	F8443105	Nameplate	Logo; FCU models
	39564	Nameplate	Logo; FCS models
2	SP554720	Keyboard	FCL, FCP, IF, IR and LSR models
	SP558653	Keyboard	FCI, FCN, FCS, FCU and LSR Non-Brand models
3	SP547064	Electric Programmer Board Processor	
4	SP311679800003	Washer	M3
5	SP518719	Bolt	M3x10
6	SP311125240006	Washer	6.4
7	SP311679824006	Washer	M6
8	SP310934240006	Nut	M6
9	SP554728	Ledge	Black
10	SP558767	Cable Holder	
11	SP547065	Electric Programmer Board Power	
12	SP554741	Ledge	Gray

Control Panel (Drawing 2 of 2)

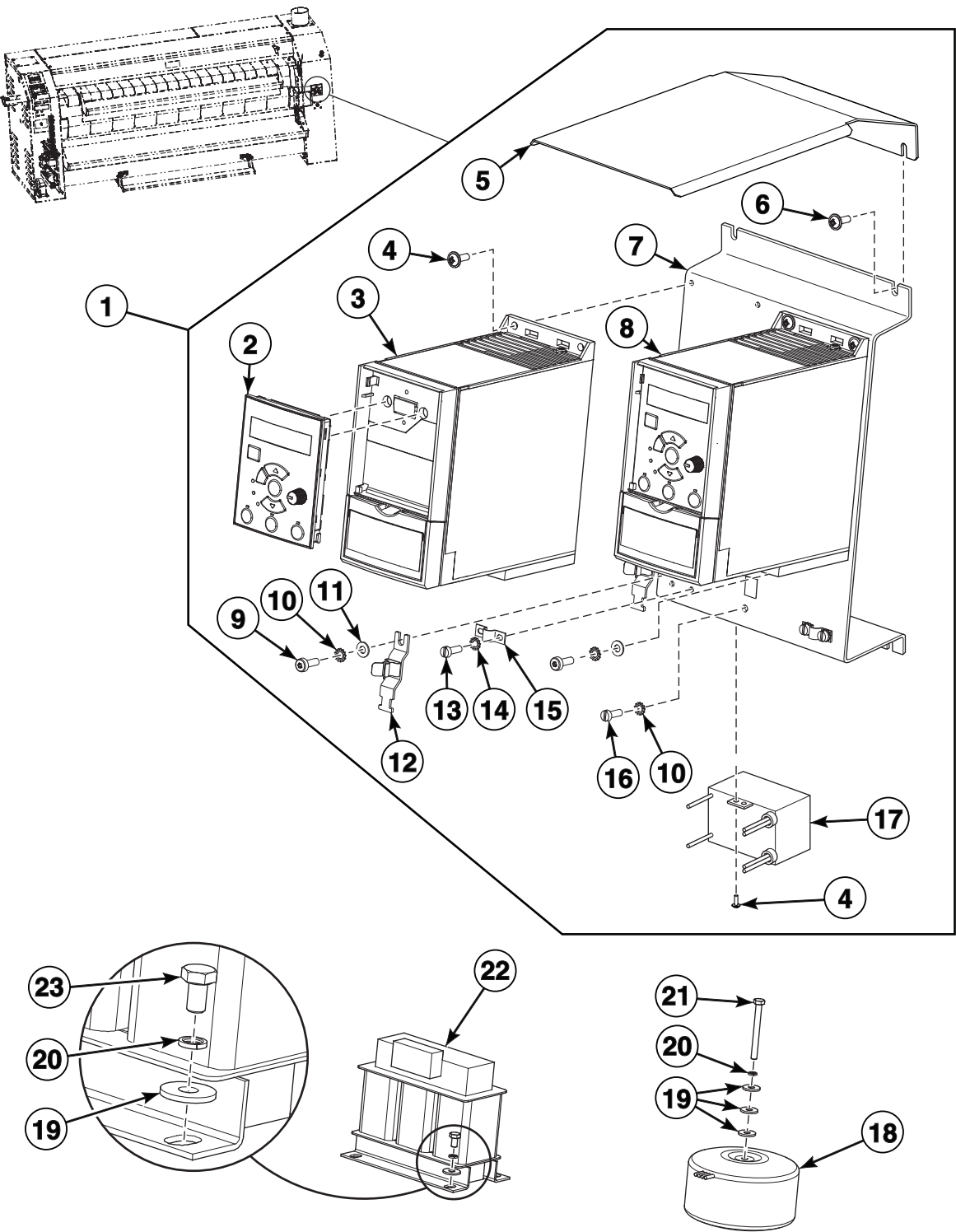


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Control Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP528312	Switching Unit	
2	SP528311	Emergency Stop Connector	
3	SP528310	Emergency Stop Knob	
4	SP558613	Panel	FCL, FCP, IF, IR and LSR models; Black
	SP558643	Panel	FCI, FCN, FCS, FCU and LSR Non-Brand models; Gray
5	SP311679824006	Washer	M6
6	SP311125240006	Washer	6.4
7	SP310934240006	Nut	M6
8	PRI343001195	Ferrite Core	With folder
9	547089	Interconnection Flat Cable	With folder; L = 250mm
10	570613	Jumper	With folder
11	SPPRI404000098	Main Switch	Gas and steam heat; 32A
	SPPRI404000099	Main Switch	3AC 380-415V+N 50-60 Hertz; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; 63A
	SP347700125175	Main Switch	Electric heat, 3AC 208-240V 50-60 Hertz; 125A
12	SPPRI404001098	Main Switch	Fourth Pole; Gas heat; Steam heat, 3AC 380-415V+N 50-60 Hertz; 32A
	SPPRI404001099	Main Switch	Fourth Pole; Electric heat; 3AC 380-415V+N 50-60 Hertz; 63A
13	SP347700006175	Main Switch Knob	
14	SP558206	External Expansion Module	With folder; Starting Serial No. 520IF000316HW
15	SPPRI326002004	Holder	With folder
16	560925	Expansion Plate Holder	With folder; Starting Serial No. 520IF000316HW

Electrical Component Box (Drawing 1 of 2)

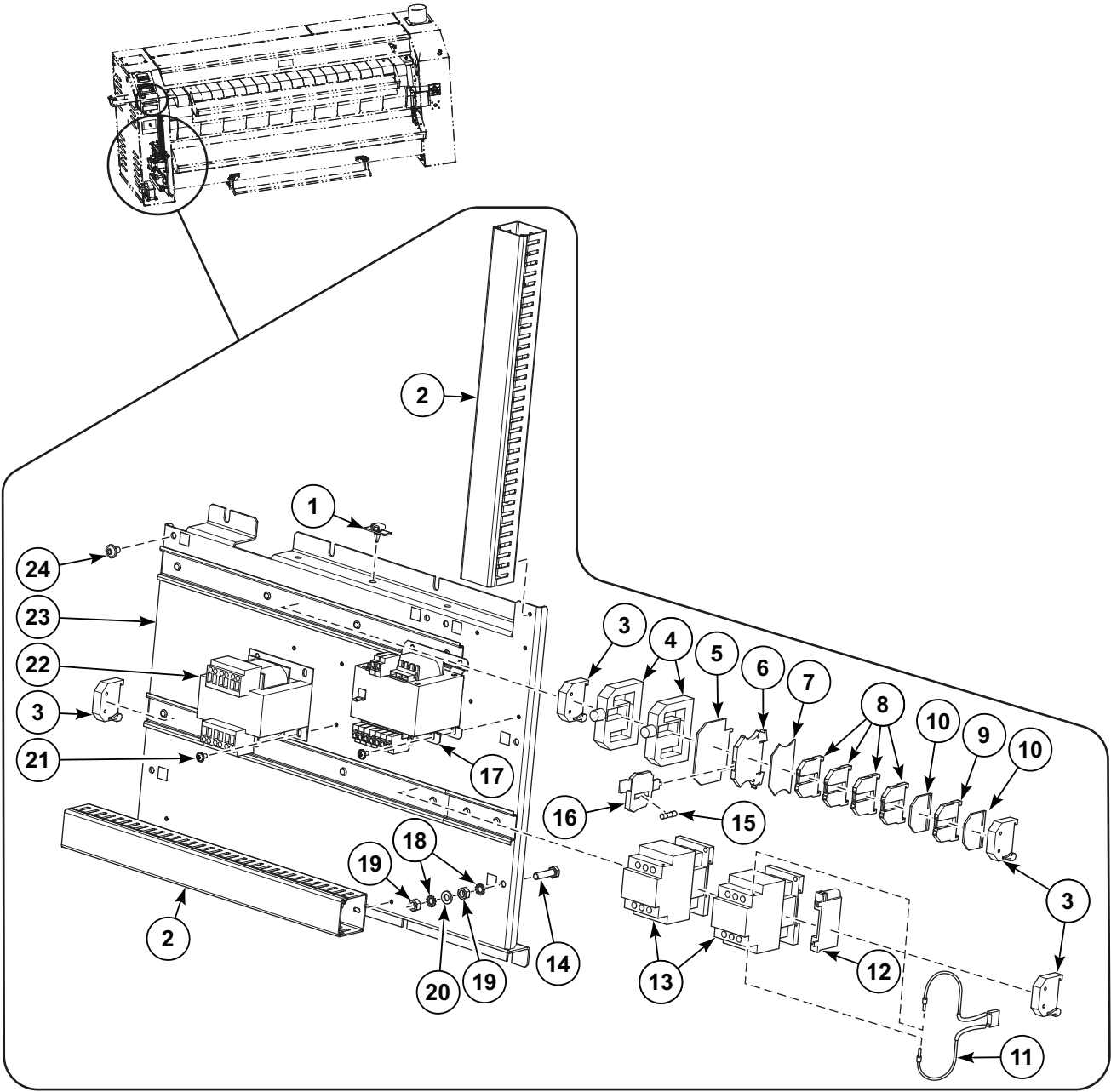


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Electrical Component Box (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SPPRI401014021	Circuit Breaker	Electric heat; 3AC 380-415V+N 50-60 Hertz, 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; C60H 3P C32A
	SP524785	Circuit Breaker	Electric heat; 3AC 208-240V 50-60 Hertz; C60H 3P C50A
	SP528035	Contactator	Electric heat; 3AC 380-415V+N 50-60 Hertz; 1P-10A
	SPPRI345022019	Contactator	Electric heat; 3AC 380-415V+N 50-60 Hertz, 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz
	SP557819	Contactator	Electric heat; 3AC 208-240V 50-60 Hertz
	SP514057	Relay	24V AC
	SP514134	Relay	Gas heat; 230V AC 2P
	SP506586	Relay Case	
	SP358251601312	Fuse Isolator	Electric heat; 10x38
	SP552292	Fuse	Electric heat; 10x38mm; 10A
	SP514133	Fuse	Gas, steam and electric heat; 3AC 380-415V+N 50-60 Hertz, 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; F0.5A/500V, 6.3x32mm
	SP514135	Relay Clamp	
	SP358251632240	Fuse	Gas heat; 3AC 380-415V+N 50-60 Hertz, 3AC 208-240V 50-60 Hertz; 6.3x32mm T4A/500V
	SP345805163032	Fuse	Steam and electric heat, 3AC 208-240V 50-60 Hertz; Gas heat, 3AC 208-240V 50-60 Hertz, 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; 6.3x32mm T1A/500V
	SPPRI401020021	Fuse	Gas heat; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; 5x20mm F1.6A/250V
	570277	Frequency Inverter Kit	With folder
1	560924	Frequency Inverter	Includes items 2-17; Complete; Without folder
	570278	Frequency Inverter	Includes items 3-8, 10,13-17; Complete; With folder; Starting Serial No. 520IF000328QS
2	SP528334	Parameter Copy Unit	Optional; Without folder
3	SP557817	Frequency Inverter	370W; Without folder; FC051PK37S
	571470	Frequency Inverter	400W; FR-D720S-025-SC-E8; With folder; Starting Serial No. 520IF000328QS
4	SP521957	Bolt	M4x12
5	560948	Frequency Inverter Cover	
6	SP540342	Bolt	M6x10
7	560923	Holder	
8	SP528269	Frequency Inverter	180W; Without folder; FC51PK18S2
	571470	Frequency Inverter	400W; FR-D720S-025-SC-E8; With folder; Starting Serial No. 520IF000328QS
9	SP309084240410	Screw	M4x10; Without folder
10	SP311679824004	Washer	M4
11	SP311125240004	Washer	4.3; Without folder
12	SP568192	Clamp	Without folder
13	SP309084000412	Bolt	M4x12
14	SP311679800004	Washer	M4
15	SP528392	Cable Clamp	
16	SP309084100408	Bolt	M4x8
17	SP552251	Filter	
18	SP552201	Autotransformer	
19	SP311902100006	Washer	M6/6.4/18/1.6
20	SP311127000006	Washer	6
21	SP547925	Bolt	M6x80
22	SP552248	Autotransformer	
23	SP309933000610	Bolt	M6x10

Electrical Component Box (Drawing 2 of 2)

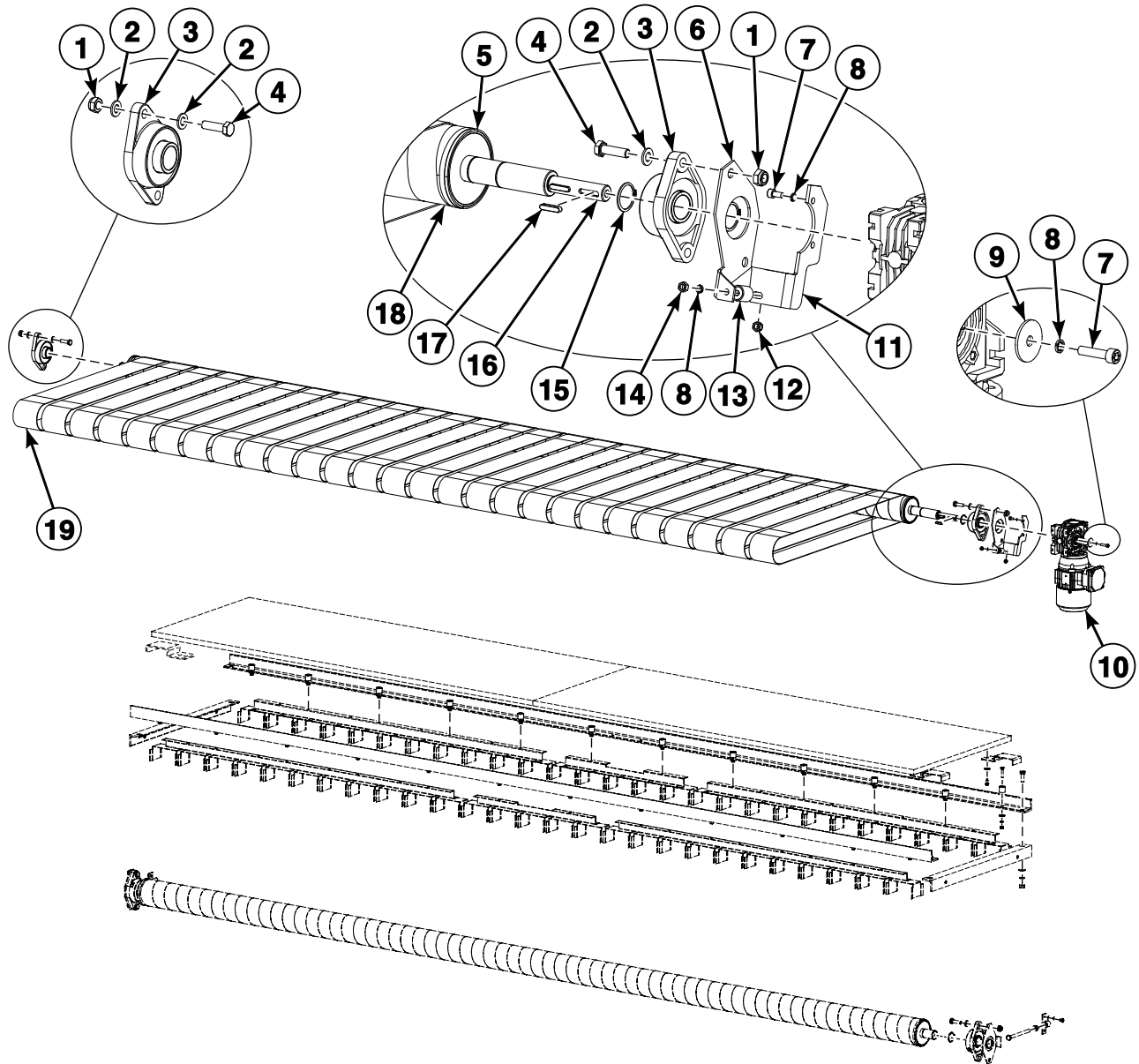


CZF212P_D2120

Electrical Component Box (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP557820	Switchboard	
	PRI343001195	Ferrite Core	
	SP552295	Device Label	
	SP346000209502	Lettering	1-10
	SP557955	Ground Interconnection	
	SP557825	Main Wiring	Gas heat
	SP557824	Main Wiring	Electric heat
	SP557826	Crank Switch and Clutch Wiring Cable	
	568189	Communication Cable	6.8m; Shielded; Without folder; With folder through Serial No. 520IF000327MS
	568188	Communication Cable	1.3m; Shielded; Without folder; With folder through Serial No. 520IF000327MS
	SP528325	Communication Cable	With folder starting Serial No. 520IF000328QS
	SP528340	Interconnection Cable	1.5-300V
	557954	Main Cable	With folder
	528169	Interconnection	Cable; 1-120V; With folder
	547073	Adaptor	With folder starting Serial No. 520IF000328QS
	547074	Coupling	With folder starting Serial No. 520IF000328QS
	547072	Cable	5m; With folder starting Serial No. 520IF000328QS
1	SP528313	Cable Holder	
2	SPPRI407000109	Cable Channel	40x40
3	SP346000209101	End Stop	
4	SP346000004010	Fuse Case	Gas heat
5	SP346000014010	Cover	Gas heat
6	SP524653	Fuse Clip	Gas heat; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz
7	SP524655	Cover	Gas heat; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz
8	SP346000280101	Clamp	Gray
9	SP346000280104	Clamp	Blue
10	SP346000280301	Cover	
11	SP510992	Capacitor	With folder; within Serial No. range 520IF000316HW - 520IF000330QW
12	569763	RC Circuit LAD4RCE	With folder; Starting Serial No.520IF000330QW
13	SP510993	Contactor	
14	SP309933100625	Bolt	M6x25
15	SP345805005025	Fuse	5x20mm; F5A/250V
	SP345805005020	Fuse	5x20mm; T0.5A/250V3
16	SP524654	Fuse Plug	Gas heat; 5x20; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz
17	SP528466	Transformer	208-440V/24V,130VA
18	SP311679824006	Washer	M6
19	SP310934100006	Nut	M6
20	SP311125100006	Washer	6.4
21	SP521957	Bolt	M4x12
22	SP516648	Transformer	Gas heat; 3AC 380-415V-N 50-60 Hertz, 3AC 440-480V 60 Hertz; 380-440/230V
23	SP558710	Switchboard Panel	
24	SP540342	Bolt	M6x10

Output Conveyor (Drawing 1 of 2)

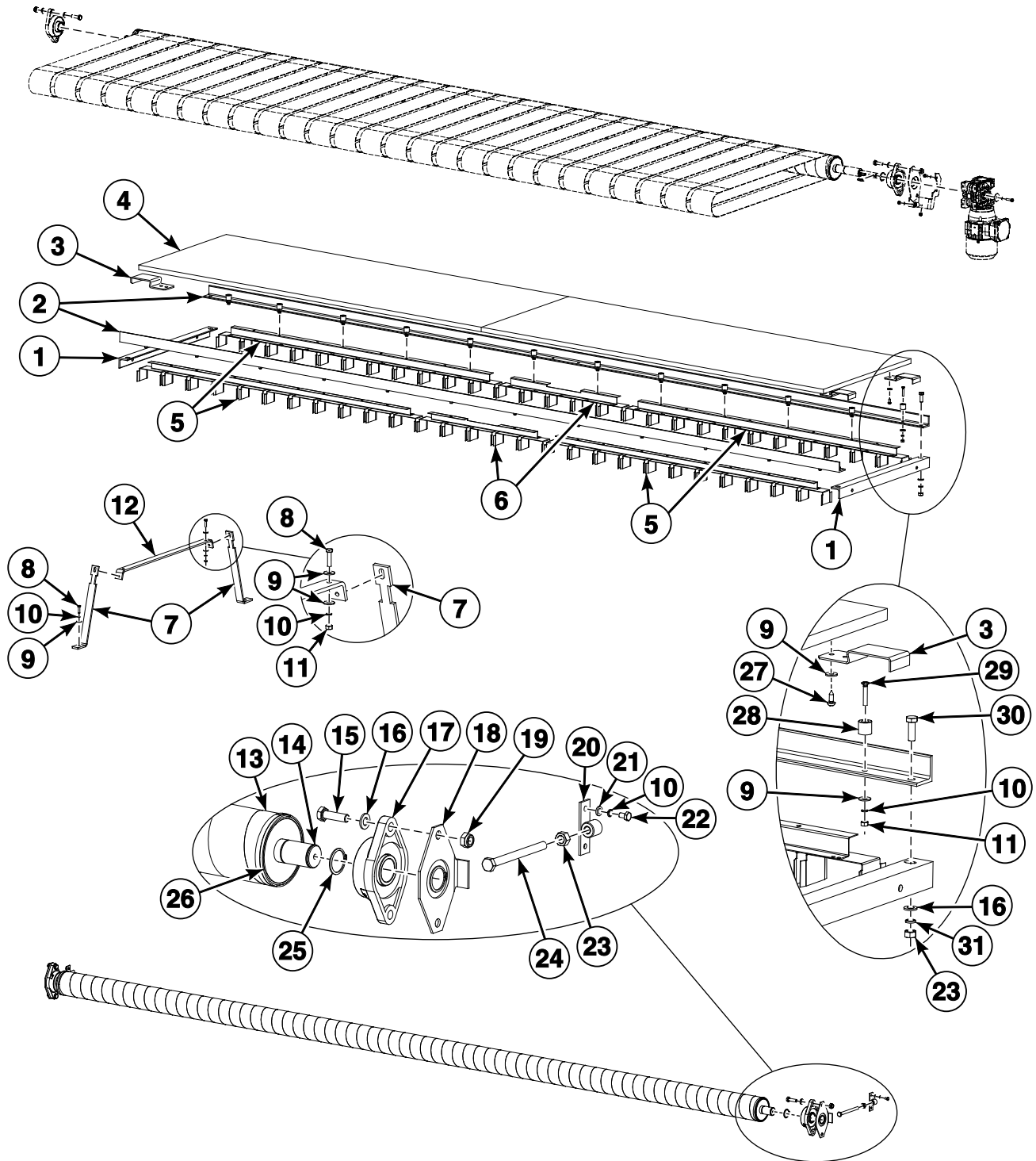


CFD3532P_D2120

Output Conveyor (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP310985000010	Nut	M10
2	SP311125000010	Washer	10.5
3	SP325000000031	Bearing	
4	SP309933001035	Bolt	M10x35
5	SP540140925706	Tightening Clip	
6	SP503400	Gearbox Board	
7	SP309933000620	Bolt	M6x20
8	SP311127000006	Washer	6
9	SP514572	Washer	
10	SP506587	Motor	With gearbox
11	SP507564	Gearbox Brace	
12	SP310985000006	Nut	M6
13	SP273315042012	Spring	
14	SP310934000006	Nut	M6
15	SP502367	Retaining Ring	30
16	529867	Roller	V4
17	SP525195	Feather	
18	SPMEC001410	Self-Adhesive Pad	11.8m
19	SP519936	Folding Belt	

Output Conveyor (Drawing 2 of 2)

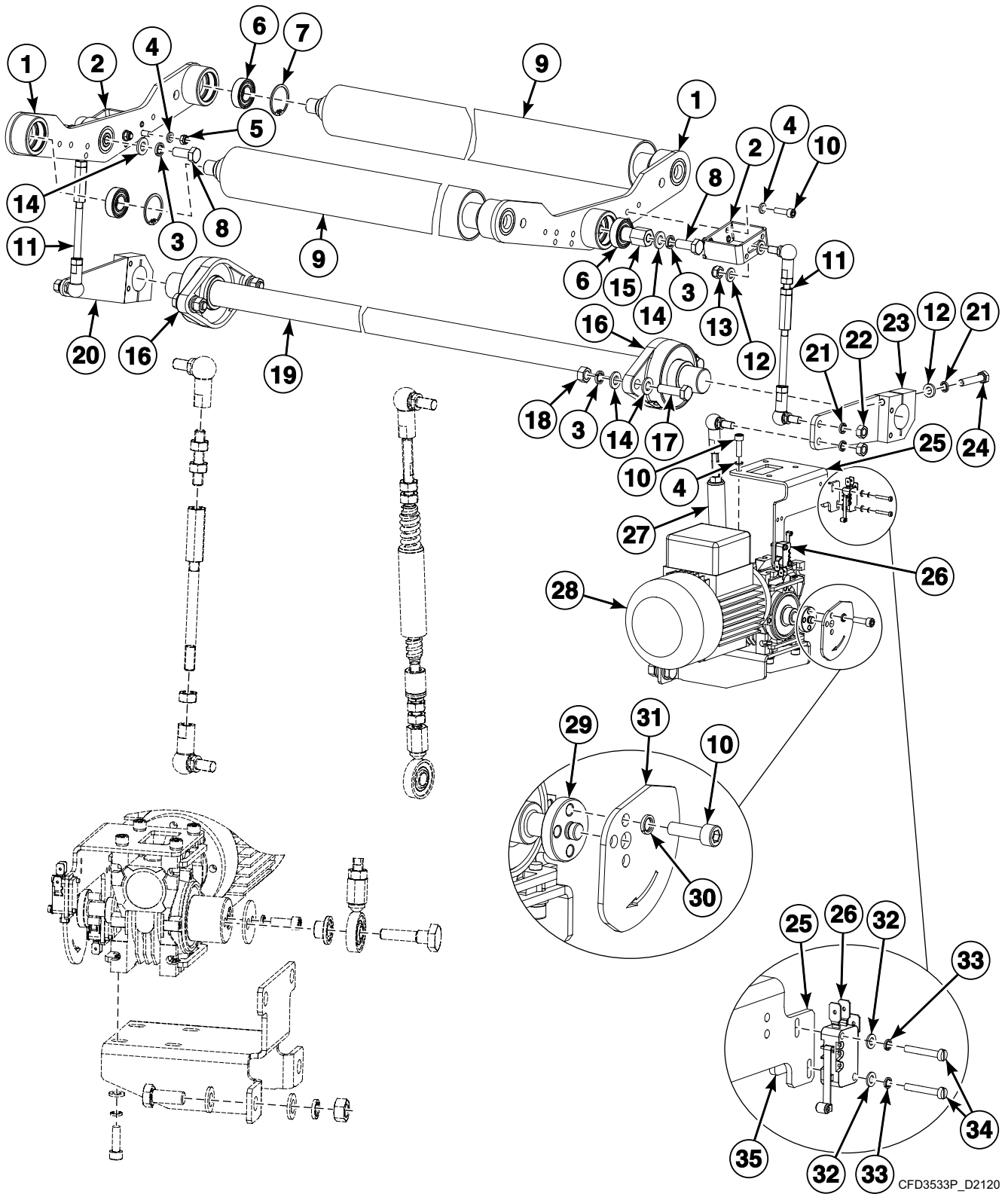


CZF44P_D2120

Output Conveyor (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP517153	Table Cross Beam	
2	SP503341	Table Longitudinal Beam	
3	SP507603	Distance Plate	Includes 1 piece, 4 pieces needed
4	SP517162	Laminated Board	Includes 1 piece, 1 piece needed; 18x590x2030
5	SP503480	Belt Guidance	Includes 1 piece, 2 pieces needed
6	SP503482	Belt Guidance	Middle; Includes 1 piece, 1 piece needed
7	SP509198	Front Table Brace	
8	SP309933000625	Bolt	M6x25
9	SP311902100006	Washer	M6
10	SP311127000006	Washer	6
11	SP310934000006	Nut	M6
12	SP517154	Table Brace	
13	SPMEC001410	Self-Adhesive Pad	11.8m
14	529868	Roller	V5
15	SP309933001035	Bolt	M10x35
16	SP311125000010	Washer	10.5
17	SP325000000031	Bearing	
18	SP503399	Tension Plate	
19	SP310985000010	Nut	M10
20	SP515E21000014	Tightener	
21	SP311125000006	Washer	6.4
22	SP309933000610	Bolt	M6x10
23	SP310934000010	Nut	M10
24	SP309933001120	Bolt	M10x120
25	SP502367	Retaining Ring	30
26	SP540140925706	Tightening Clip	
27	SP506427	Bolt	3x19
28	SP503318	Support Cylinder	
29	SP309966240635	Bolt	M6x35
30	SP309933001030	Bolt	M10x30
31	SP311127000010	Washer	10

Balancer - With Folder (Drawing 1 of 2)

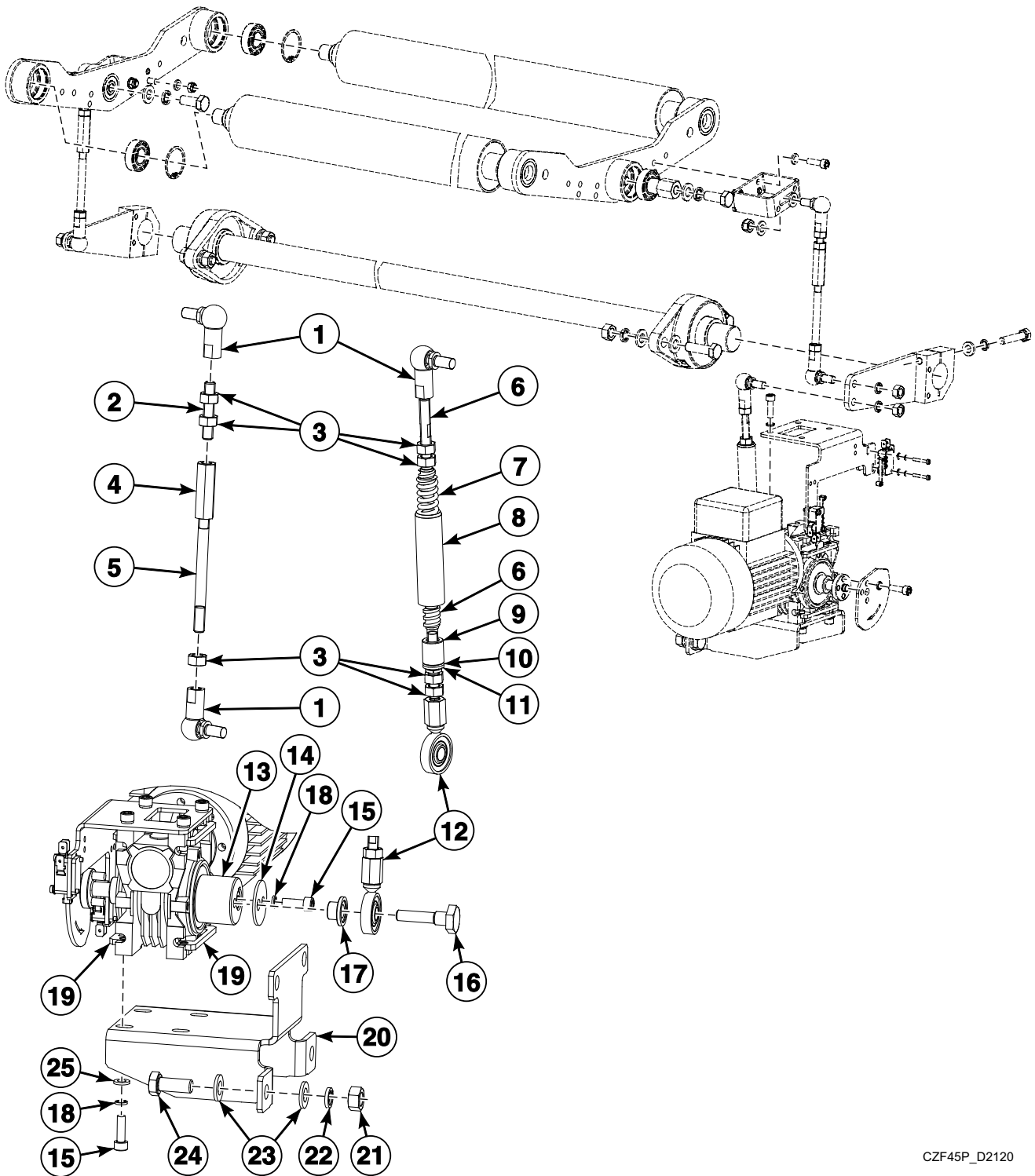


CFD3533P_D2120

Balancer - With Folder (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP517100	Balance Beam Arm	
2	SP517099	Balance Beam Console	
3	SP311127000010	Washer	10
4	SP311125000006	Washer	6.4
5	SP310985000006	Nut	M6
6	SP326000600300	Bearing	
7	SP525196	Hole Securing Ring	35
8	SP309933001025	Bolt	M10x25
9	SP529855	Roller	V4
10	SP309912000620	Bolt	M6x20
11	SP511074	Balance Weight Draw Bar	
12	SP311125000008	Washer	8.4
13	SP310985000008	Nut	M8
14	SP311125000010	Washer	10.5
15	SP503301	Beam Pin	
16	SP325000000031	Bearing	
17	SP309933001035	Bolt	M10x35
18	SP310934000010	Nut	M10
19	SP503430	Balance Beam Bar	
20	SP503788	Balance Beam Arm	
21	SP311127000008	Washer	8
22	SP310934000008	Nut	M8
23	SP511070	Swing Arm	
24	SP309933000845	Bolt	M8x45
25	SP511015	Microswitch Holder	
26	SPPRI610034077	Microswitch	
27	SP511071	Compensatory Draw Bar	
28	SP510945	Gear Motor	
29	SP511011	Drive Shaft	Balance weight
	SP510966	Feather	
30	SP311127000006	Washer	6
31	SP511012	Cam	
32	SP311125000003	Washer	3.2
33	SP311127000003	Washer	3
34	SP309084000320	Bolt	M3x20
35	SP511020	Nut	

Balancer - With Folder (Drawing 2 of 2)

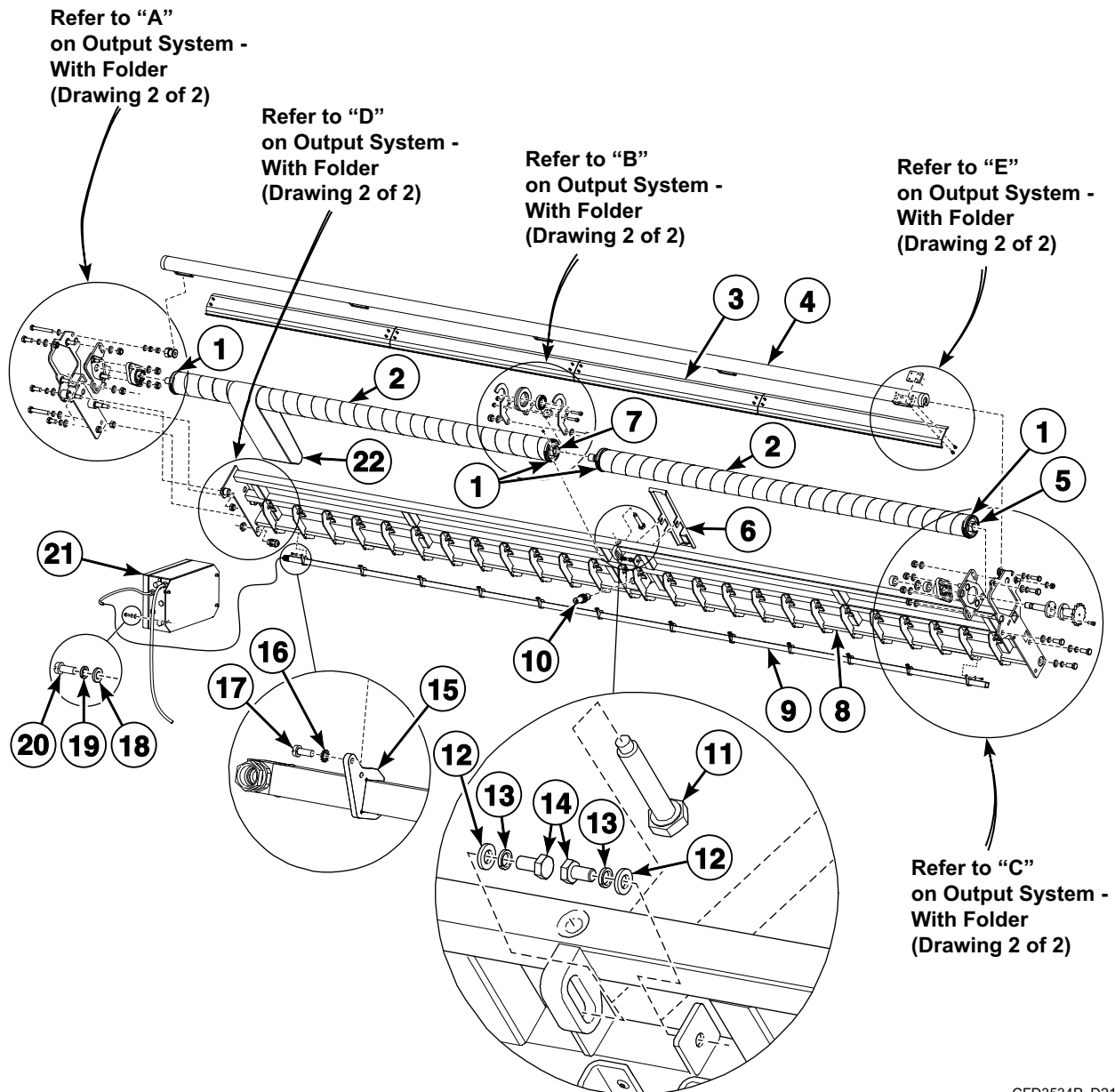


CZF45P_D2120

Balancer - With Folder (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP510912	Angle Joint	
2	SP517150	Draw Bar	L = 44mm
3	SP310934000008	Nut	M8
4	SP517149	Threaded Clutch	
5	SP517151	Draw Bar	L = 100mm
6	SP511010	Spring Pin	
7	SP511008	Pull-Push Spring	
8	SP511016	Safety Tube	
9	SP511064	Sleeve	
10	SP311125000008	Washer	8.4
11	SP311127000008	Washer	8
12	SP511061	Angle Joint	
13	SP511013	Eccentric Trunnion	
14	SP511017	Washer	Eccentric
15	SP309912000620	Bolt	M6x20
16	SP511066	Screw	Eccentric
17	SP511067	Washer	Eccentric
18	SP311127000006	Washer	6
19	SP517155	Threaded Plate	
20	SP511014	Gearbox Holder	
21	SP310934000010	Nut	M10
22	SP311127000010	Washer	10
23	SP311125000010	Washer	10.5
24	SP309933001025	Bolt	M10x25
25	SP311125000006	Washer	6.4

Output System - With Folder (Drawing 1 of 2)



CFD3534P_D2120

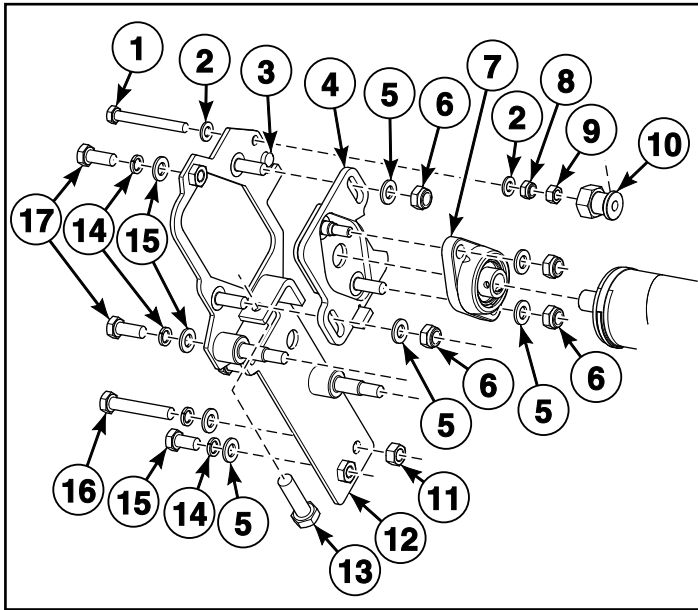
Output System - With Folder (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SPPRI351010010	Wire	0.75 green-white; 250mm; 500mm
	SP345000034148	Cable Socket	
	SP309084100410	Bolt	M4x10
	SP311679824004	Washer	M4
	SP516721	Cable Protection Hose	
1	SP540140630706	Tightening Clip	
2	SPMEC001410	Self-Adhesive Pad	L = 8000mm
3	SP517120	Guide Plate	Includes 1 piece, 4 pieces needed
4	SP517101	Guide Plate Tube	
5	525152	Roller	EF
6	SP519995	Covering Plate	
7	N/A	Roller	
8	SP517061	Vertical Conveyer Frame	
9	SP505471	Electrode	
10	SP516194	Optical Sensor	
11	N/A	Bolt	
12	SP311125000006	Washer	6.4
13	SP311127000006	Washer	6
14	SP309933000612	Bolt	M6x12
15	SP517134	Antistatic Rod Holder	
16	SP311679824003	Washer	M3
17	SP309084000308	Bolt	M3x8
18	SP311125240005	Washer	5.3
19	SP311127240005	Washer	5
20	SP309084240512	Bolt	M5x12
21	SP100000	Transformer	
22	SP514194	Feeding Belt	730x100x2

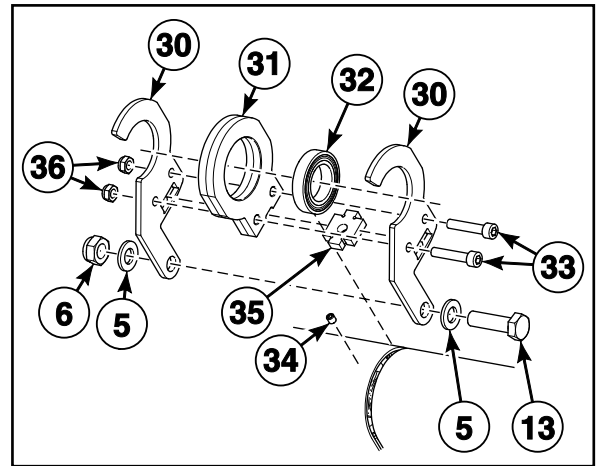
N/A = Part no longer available

Output System - With Folder (Drawing 2 of 2)

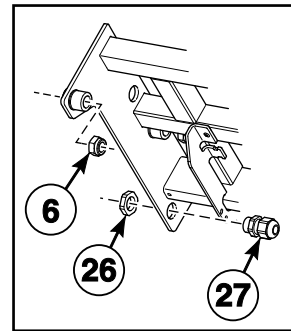
A



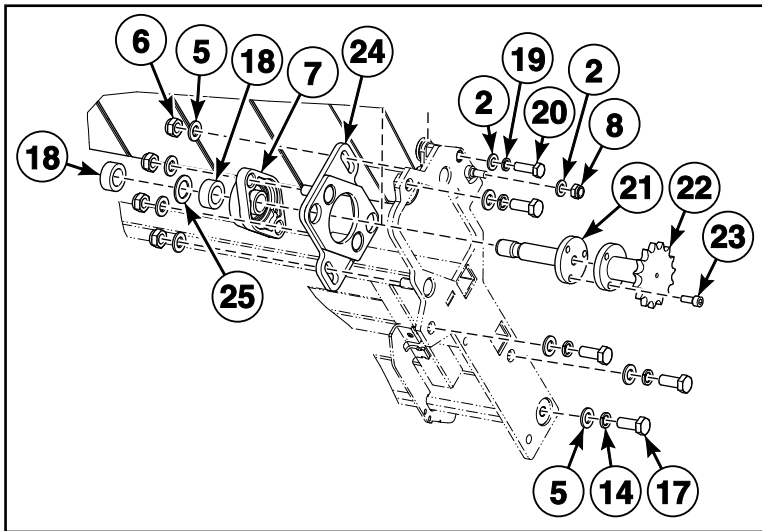
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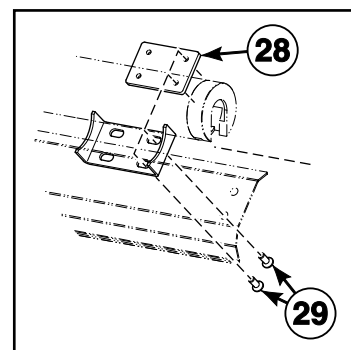
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E



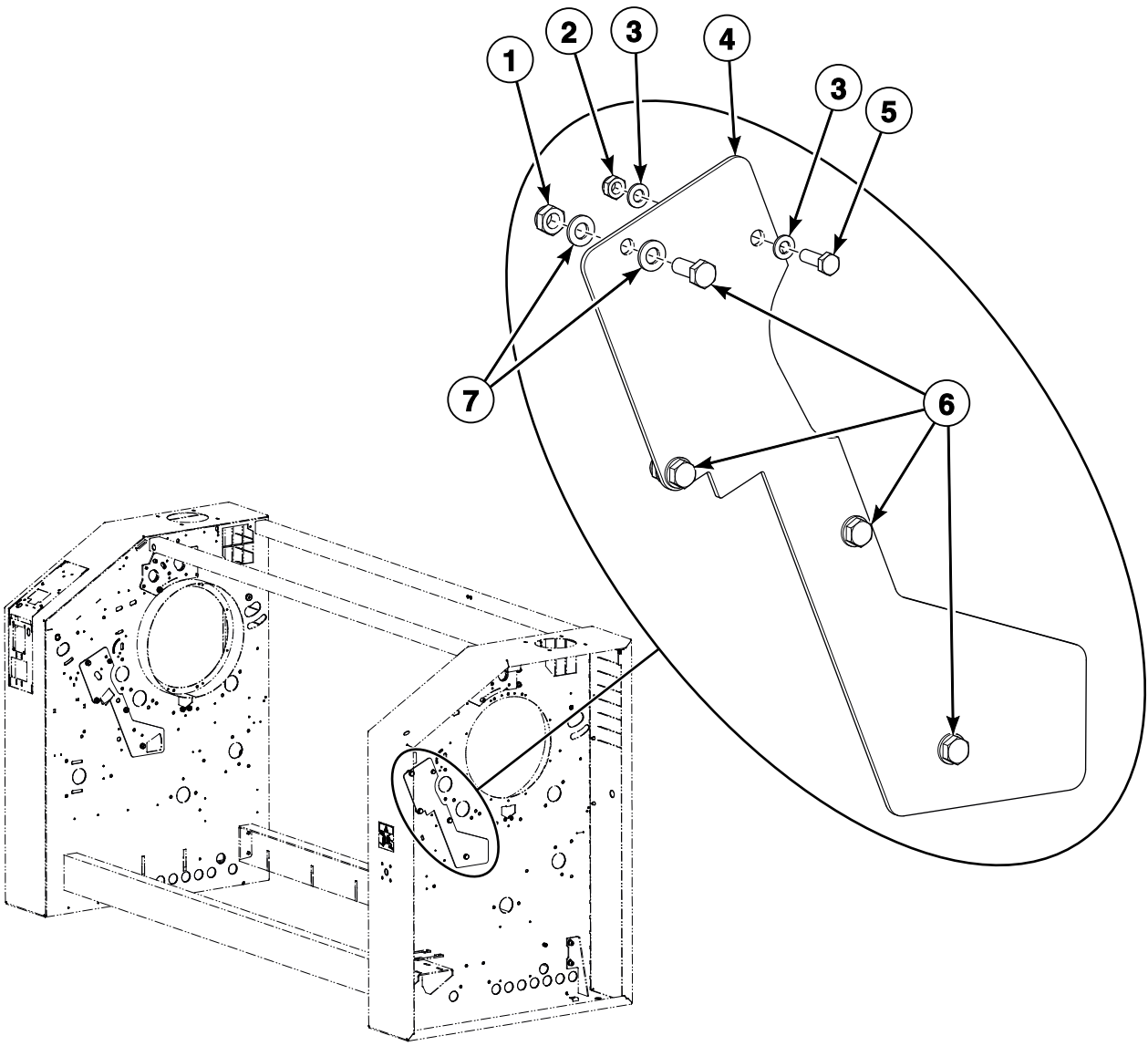
CFD3535P_D2120

Output System - With Folder (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP309933000870	Bolt	M8x70
2	SP311125000008	Washer	8.4
3	SP517097	Hinge Pin	
4	SP517092	Bearing Plate	Left
5	SP311125000010	Washer	10.5
6	SP310985000010	Nut	M10
7	SP505490	Bearing Unit	
8	SP310985000008	Nut	M8
9	SP310934000008	Nut	M8
10	SP517105	Nut	
11	SP310934000010	Nut	M10
12	SP517088	Vertical Conveyer Bearer	
13	SP309933001035	Bolt	M10x35
14	SP311127000010	Washer	10
15	SP309933001020	Bolt	M10x20
16	SP506432	Bolt	M10x60
17	SP309933001025	Bolt	M10x25
18	SP525202	Distance Ring	
19	SP311127000008	Washer	8
20	SP309933000825	Bolt	M8x25
21	SP525199	Hub	
22	SP525200	Toothed Wheel	
23	SP525204	Bolt	M6x16
24	SP517090	Bearing Plate	Right
25	SP525203	Washer	
26	SPPRI350001045	Nut	PG9
27	SPPRI350000045	Cable Bushing	PG9
28	SP517108	Threaded Plate	
29	SP309966240410	Bolt	M4x10
30	N/A	Tightening Board	
31	N/A	Bearing Hub	
32	N/A	Bearing	
33	N/A	Bolt	
34	N/A	Bolt	
35	N/A	Tightening Board	
36	N/A	Nut	

N/A = Part no longer available

BlindPlates - Without Folder



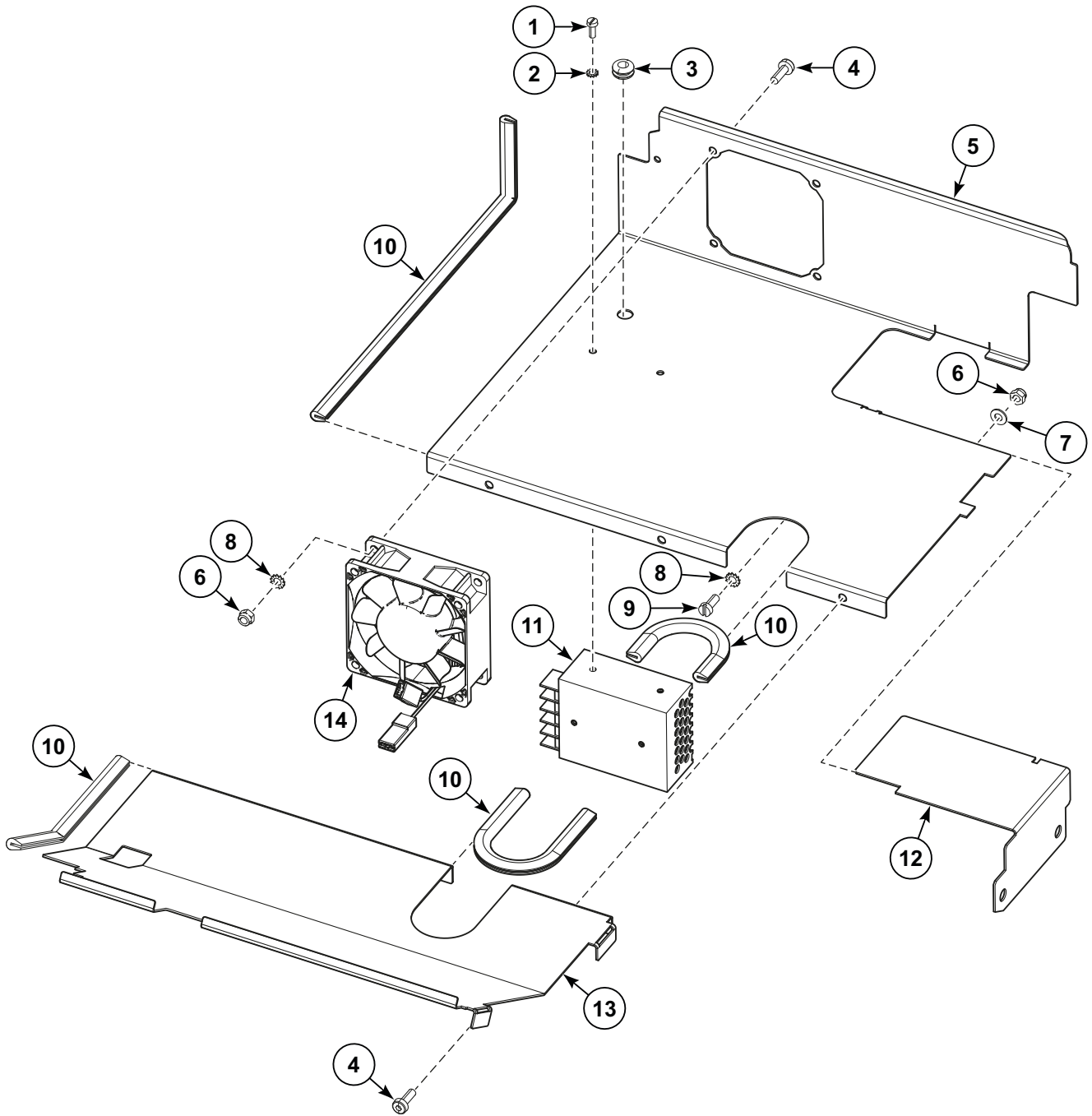
CFD3536P_D2120

Cooling - CE models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP310985000010	Nut	M10
2	SP310985000008	Nut	M8
3	SP311125000008	Washer	8.4
4	517189	Blind Plate	
5	SP309933000825	Bolt	M8x25
6	SP309933001025	Bolt	M10x25
7	SP311125000010	Washer	10.5

Cooling - CE models

Starting Serial No. 520IR000195QY and 520IF000330QW



CZF152P_D2120

Cooling - CE models

REF	PART NO.	DESCRIPTION	COMMENTS
	571268	Cooling Kit	
1	SP309084000308	Bolt	M3x8
2	SP311679824003	Washer	3
3	SP273121005052	Cable Passage	
4	SP555504	Bolt	M4x12
5	571258	Cover	
6	SP514193	Nut	M4
7	SP311125240004	Washer	4.3
8	SP311679824004	Washer	4.3
9	SP309084000410	Bolt	M4x10
10	SPPRI505000058	Profiled Sealing	0.604 m
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12	571261	Cover	
13	571257	Cover	
14	571266	Ventilator	

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